



NOTE: Are all through holes

A		modified holes		28-10-05	
ref.	description	date	signature		
modifications					
103	4	AISI 304	1/2.5		
ref.	pieces	mat. and treatments	score	ref.	pieces
General machining tolerances UNI 5101-85					
dimension	< 4	4-50	50-100	100-300	> 300-1000
linear tol.	± 0.1	± 0.2	± 0.3	± 0.4	± 0.5
angular tol.	± 7'	± 10'	± 20'	± 10' related to the shortest side	
designed by: R. De Salvo drawn by: G. Gemmaro-PROMEC date: 3-08-05 scale: 1:2.5 HAM-OPTICAL BANCH LIGO-D051158-00-D LARGE FILTER sheet: 157 of 1					