



103.1

103

NOTE: Are all through holes

ref.	date	description	author	signature	
103.1	8	A1S1 304	1/2,5		
103	1	EN 6082	1/2,5		
ref.	status	ref. and treatments	score	ref.	status

General machining tolerances UNI 591-83					
dimension	< 4	4-30	30-100	> 100-300	> 300-1000
linear tol.	± 0.1	± 0.2	± 0.3	± 0.4	± 0.5
angular tol.	± 7'	± 10'	± 10'	related to the shortest side	
ref.	status	ref. and treatments	score	ref.	status

designed by: **R. De Salvo**
 drawn by: **G. Gemmaro-PROMECC**
 date: 3-08-05 scale: 1:2.5
LIGO PROJECT
HAM-OPTICAL BANCH
 LARGE FILTER
 sheet: 157 of A 1

(*) Slots predicted for vertical test