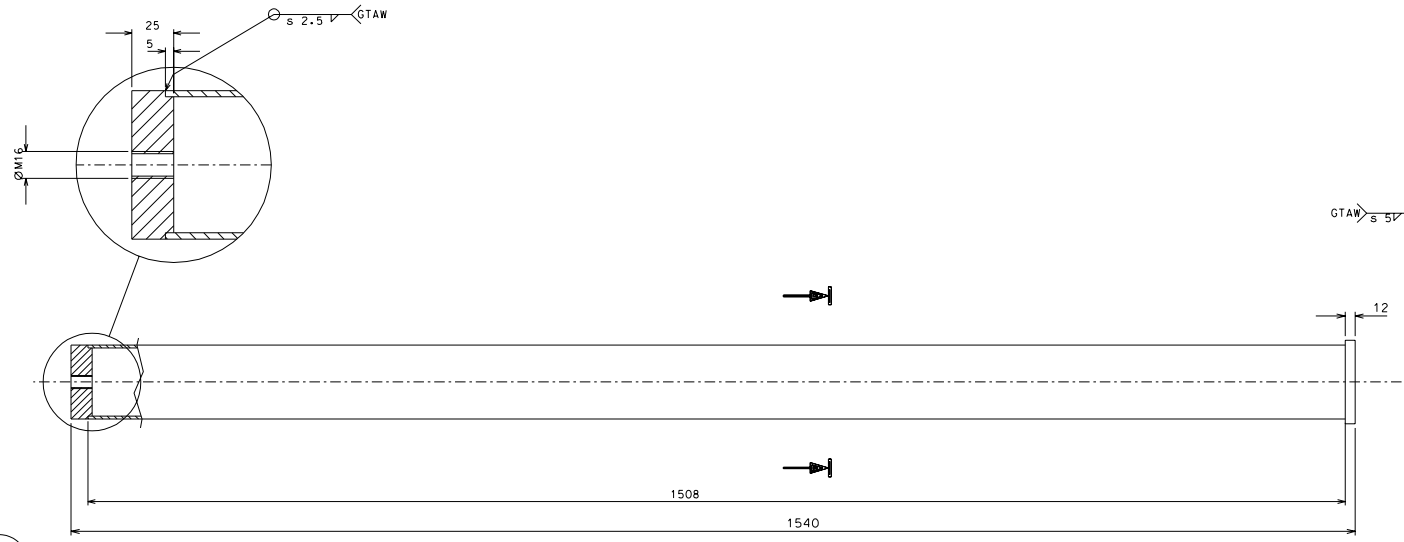
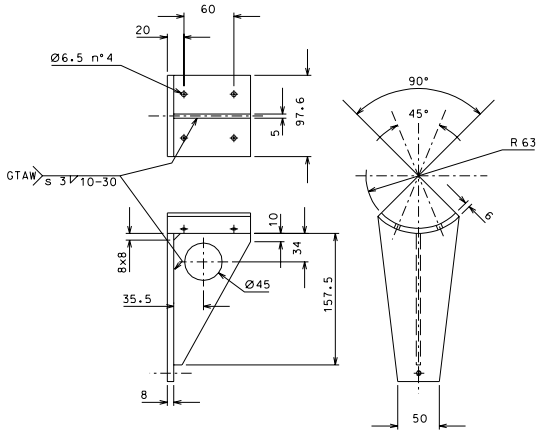
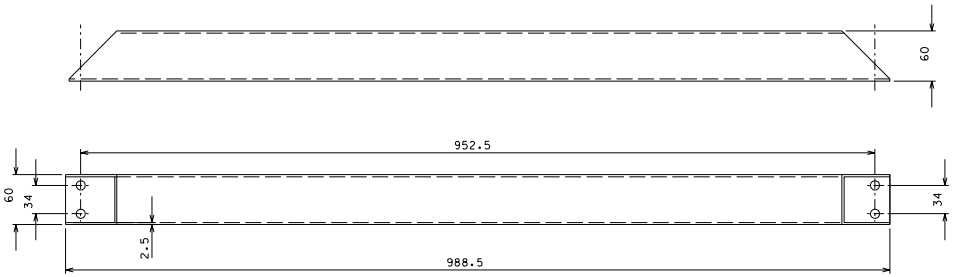


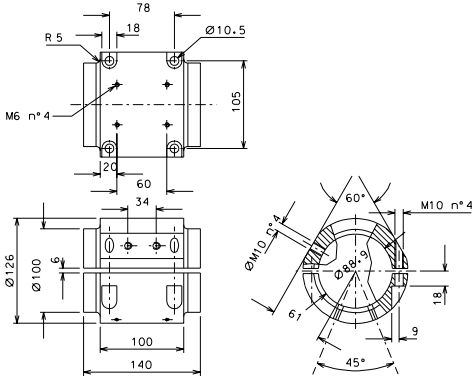
170.1



170.3

170.2





170.4

ref.	note	date	signature
	modified detail 170.2	09-04-06	

modifications

ref.	pieces	mat. and treatments	scale
170.4	3	AISI 304 L	1/3
170.3	3	AISI 304 L	1/3
170.2	3	AISI 304 L	1/3
170.1	3	AISI 304 L	1/3

ref.	pieces	mat. and treatments	scale

General machining tolerances UNI 5307-63

Dimensions	< 6	>6-30	>30-120	>120-315	>315-1000	>1000-2000	>2000-4000	> 4000
linear toll.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3
angular toll.	± 1	± 30'	± 20'		± 10'		refered to the shortest side	

LIGO PROJECT

designed for R.De Salvo

drawn by G.Gennaro-PROMEC

date 2-11-05

scale 1/3

title HAM-OPTICAL BENCH STRUCTURE

LIGO-D051184-01-D

general draw. 178

A 1