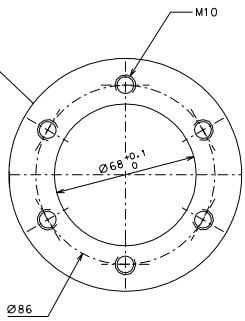
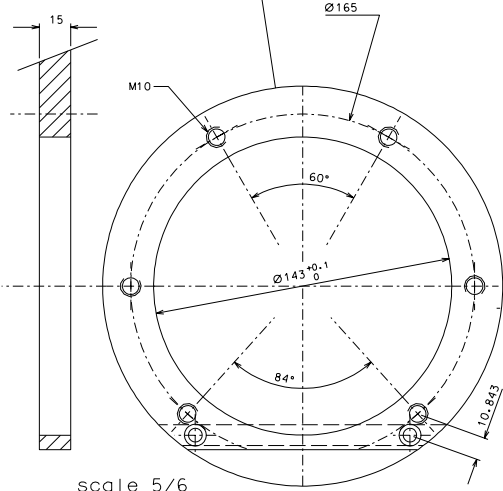


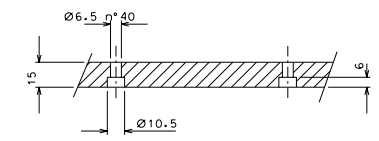
water jet cut



scale 5/6



scale 5/6



holes along the edge
section A-A
scale 2/3

added dimensions holes on dia 165 31-07-06								
ref.	note	date	signature					
modifications								
1.1	1	EN 6082	1/3					
ref.	planned	ref. and treatments	scale					
General machining tolerances UNI 5301-83								
Dimension	< 6	6-30	30-120	120-315	315-1000	1000-2000	2000-4000	> 4000
Linear tol.	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
Angular tol.	±1'	±30'	±20'	±10'	referred to the shortest side			
designed by R.De Salvo								
checked by G. Gennaro-PROMEC								
LIGO PROJECT								
date 30-05-06 scale 1/3								
title HAM-OPTICAL BENCH								
LIG0-0051216-01-0								
sheet 114 A 1								