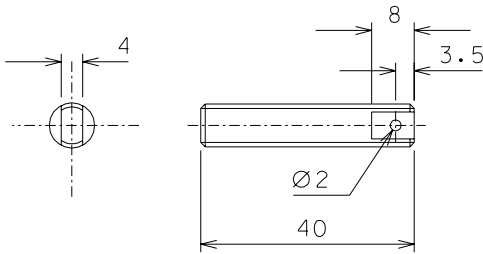
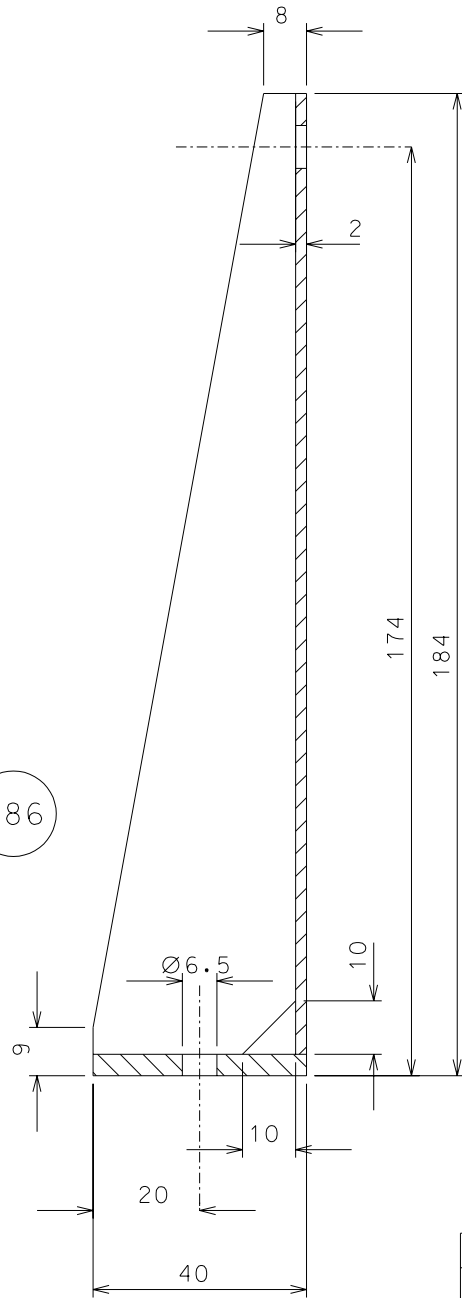
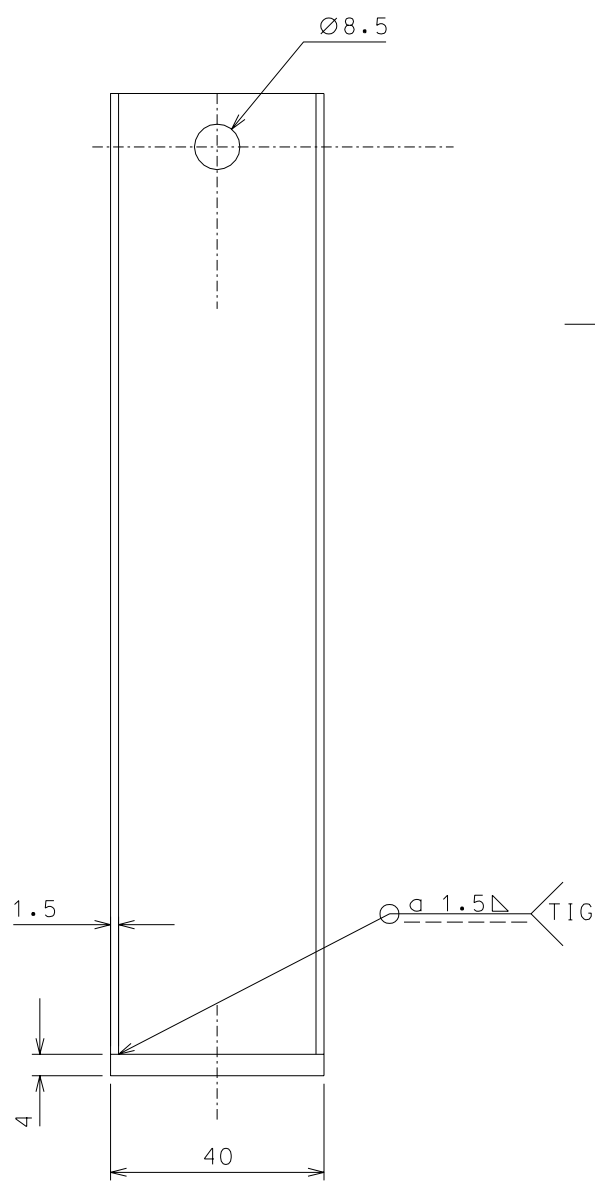


286



287



ref.	note			date	signature
modifications					
287	4	AISI 316	1/1		
286	4	AISI 304 L	1/1		
ref.	pieces	mat. and treatments	scale	ref.	pieces mat. and treatments scale

General machining tolerances UNI 5307-63							
Dimensions	< 6	> 6-30	> 30-120	> 120-315	> 315-1000	> 1000-2000	> 2000-4000 > 4000
linear Toll.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2 ± 3
angular Toll.	± 1	± 30'	± 20'	± 10' referred to the shortest side			
	LIGO PROJECT			designed for R.De Salvo			
				draw. by G. Gennaro-PROMECC			
title HAM OPTICAL BENCH		date 01-10-06		scale 1/1			
title HORIZONTAL SPRINGS		LIGO-D051248-00-D					
		detail from 247		A 3			