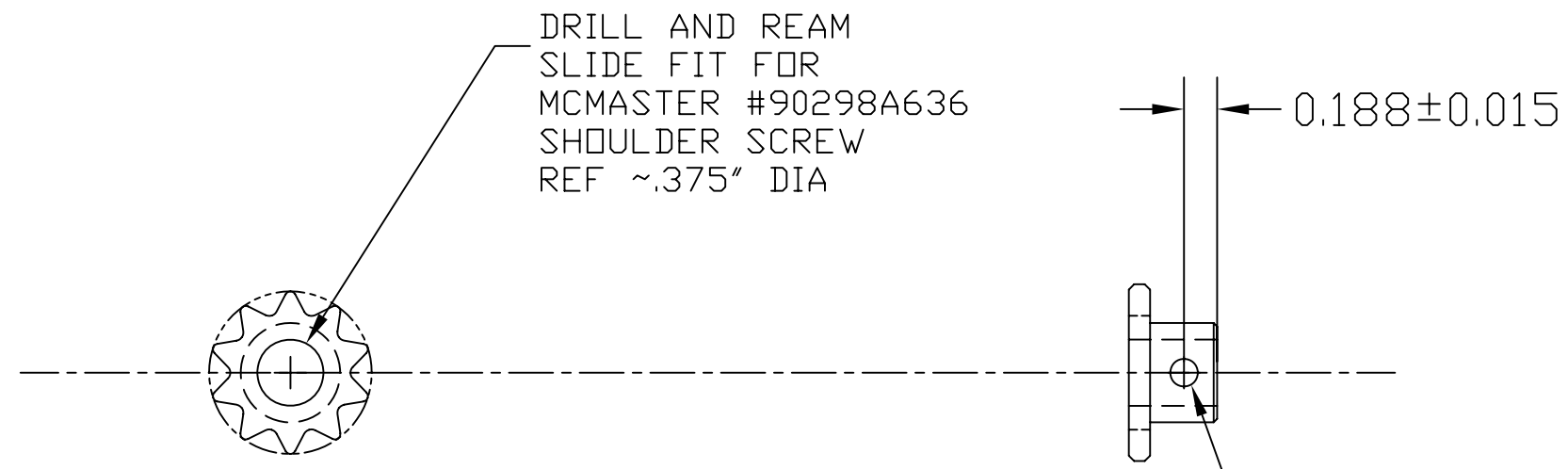


REV.	DATE	DCN #	DRAWING TREE #
A	1-18-06	LIGO-E060004-00	

NOTES: (UNLESS OTHERWISE SPECIFIED)




DRILL AND REAM  
SLIDE FIT FOR  
MCMASTER #90298A636  
SHOULDER SCREW  
REF ~.375" DIA

0.188±0.015

MATCH DRILL AND REAM  
LPF FOR .156 DIA ROLL PIN  
THRU ALL [center in  
existing set screw hole]  
see assembly for  
adjacent part

MAKE 2

ITEM NO.	REQ.	SPARE	TOT.	PART NUMBER	DESCRIPTION	SUPPLIER	
PARTS LIST							
UNLESS OTHERWISE SPECIFIED:				DATE	NAME	 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
DIMENSIONS ARE IN INCHES				DRAWN	2/11/06		KENM
TOLERANCES:				CHECKED			
.XX±:							
.XXX±:							
ANGULAR±:							
MATERIAL				COMMENTS:		SYSTEM LASTI SUB-SYSTEM QUAD SUSPENSION NEXT ASSY D060145-A PART NAME SMALL SPROCKET MODIFICATION	
MCMASTER SPROCKET #2737T22						SIZE DWG. NO. D060016-A REV	
FINISH N/A						SCALE: SHEET 1 OF 1	