



NOTES :

1. THOROUGHLY CLEAN PART TO REMOVE ALL OIL, GREASE DIRT AND CHIPS.
2. ALL MACHINING FLUIDS MUST BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, AND SILICONE, SUCH AS CINCINNATI MILACRON CIMTECH 410.
3. WHERE INDICATED, MECHANICALLY SCRIBE, STAMP OR ENGRAVE (VIBRATORY ACCEPTABLE) THE FOLLOWING INFORMATION AS SHOWN BELOW: PART NUMBER-REVISION, USE 0.12" TALL CHARACTERS UNLESS PART SIZE DICTATES SMALLER

|  |  |                                 |  |  |           |          |          |   |
|--|--|---------------------------------|--|--|-----------|----------|----------|---|
|  |  | UNLESS OTHERWISE SPECIFIED:     |  |  |           |          | LIGO MIT |   |
|  |  | DIMENSIONS ARE IN INCHES        |  |  | DRAWN     | MATCHARD | 12-20-07 | TITLE:<br>HAM ISI<br>External Stand Spacer  |
|  |  | TOLERANCES:                     |  |  | CHECKED   | MASON    | 12-20-07 |   |
|  |  | TWO PLACE DECIMAL $\pm$ 0.015   |  |  | ENG APPR. | MASON    | 12-20-07 |   |
|  |  | THREE PLACE DECIMAL $\pm$ 0.005 |  |  |           |          |          | COMMENTS:<br>Relative Views are positioned according to International Standart (Top view Below, Left view on the Right) |
|  |  | ANGULAR: $\pm$ 30'              |  |  |           |          |          |   |
|  |  | SURFACE FINISH: 125             |  |  |           |          |          | SIZE  |
|  |  | MATERIAL                        |  |  |           |          |          | DWG. NO.  |
|  |  | A36 Structural Steel            |  |  |           |          |          | REV   |
|  |  | DO NOT SCALE DRAWING            |  |  |           |          |          | <b>B</b>  |
|  |  |                                 |  |  |           |          |          | D070591-A-D   |
|  |  |                                 |  |  |           |          |          | <b>A</b>  |
|  |  |                                 |  |  |           |          |          | SCALE: 1:4  |
|  |  |                                 |  |  |           |          |          | WEIGHT: 27 pds  |
|  |  |                                 |  |  |           |          |          | SHEET 1 OF 1  |