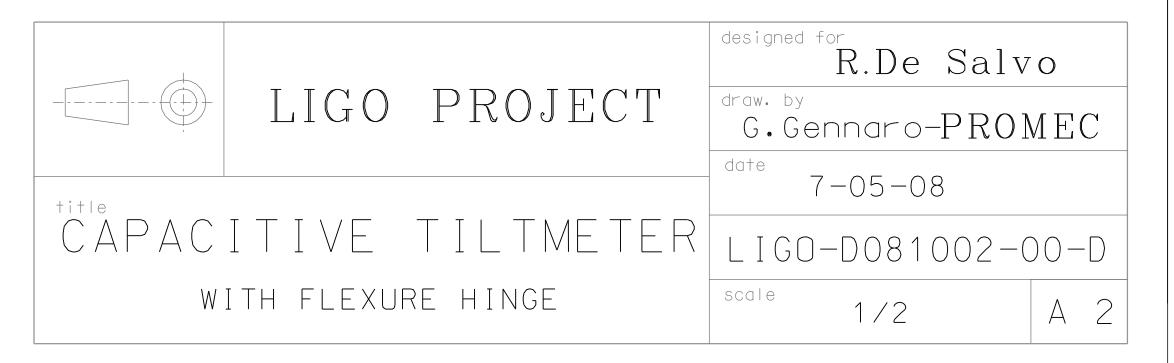


Instruction for assembly of part 31 into tiltmeter: With the balance locked, put tiltmeter on its side with part 31 still held between the two transport plates 46, screw assembly plate 42 and 44 on the side of part 31. With part 31 sitting vertically on the table, release screw holding the two parts 46 and remove them. Inspect the flex joint. Lift 31-42-44 from the center screw and lift it in position tie lock set screws in part 32. Rotate tiltmeter on its base. Release screw holding part 42-44.



44

ref.		note				date	signature		
	modifications								
44	014	lower assembly plate							
43	014	handling rod							
42	014	upper assembly plate							
33	013	lower flexure support	52	01	17	lock sp	oring		
32	013	upper flexure support	46	01	4	transpo	ort plate		
31	014	main flex joint	45	01	4	screw (assembly		
ref.	draw.	added legend	ref.	dr	aw.	add	led legend		



 \Box

10-33	M4x12 socked head	2
5-32	M4x16 socked head	2
detai I	type	
	Screw's table	