



SHIP PC	MARK	ASSM PC	DESCRIPTION	LENGTH MM	SPEC	D
2	18-8		GUIDED SUPPORT ASSEMBLY			
	18-2	4	TUBULAR STEEL 102 X 102 X 10 (4 X 4 X 3/16)	1372	A500 Gr-B	
	18-3	8	C 3 X 4.1 PBE	2134	A36	
	18-4	4	PL 102 X 25 (4 X 1) W/HOLES	305	A36	
	19-2	4	PL SK X 10 (3/8) THK W/HOLES	140	A36	
8	18-5		PL 102 X 25 (4 X 1) W/HOLES	102	A36	
8	18-6		BOLTS 19 (3/4) DIA Hvy HEX W/EX NUT AND WASHERS	203	A307	

Date Received: 11/10/95	LIGO- D950043-04-B Contractor #: CBI 18, REV-4
TIM #: 25	LIGO- C960675-00-V
Date: 3 129 196	Approved: <i>[Signature]</i>
TDM #:	LIGO-
Date: / /	Approved:
Gen'l Transmittal	LIGO-
Date: / /	Approved:

APPROVED

M. Jellison 11/10/95

J. Jones 11/10/95

NOTES

1. WORK THIS DWG WITH DWG #008, #017 AND #019.
2. BILLED FOR ONE (1) GUIDED SUPPORT. TOTAL OF 400 GUIDED SUPPORTS REQD.
3. DRILLED HOLES THRU BOTH SIDES SIDES OF RECTANGULAR TUBE FOR ATTACHING JACKING BLOCKS

SUPPORT LUG ASSEMBLY
W/BOLTING ASSEMBLY
(SEE DWG #008 AND #017
FOR DETAILS & BILLING)
(TYP)

SECTION B-B
(FROM DWG #017)
(SECTIONS NOT SHOWN FOR CLARITY)

INDICATES CHANGE FROM PREVIOUS ISSUE

BY SWP/ADD 7/8 HOLES FOR JACKING W/SH FOR JACKING	DATE 10-19-95	REVISE BILL OF MATERIALS	REMARKS	<div style="text-align: center;">CBI</div> SUPPLIER'S / PROMOTER'S NO
	DATE 10-19-95	REVISE PC MKS		
BY CHD	DATE 10-19-95	REVISE SECTION B-B	BEAM TUBE GUIDED SUPPORT LIGO HANFORD, WA. AND LIVINGSTON, LA.	CUSTOMER'S NO BY WAW CHD DET DATE 3-15-94 D.F. THOMM ENGINEERING ASSIGNED
DATE 10-19-95	DELETE NOTE #3 & REV NOTE #2	ADDED PC MK 7		
BY CHD	DATE 10-19-95	UPDATE REV LEVEL	REVISIONS	DWG 018
DATE 10-19-95				REV
LIGO-D950043-04-B				4