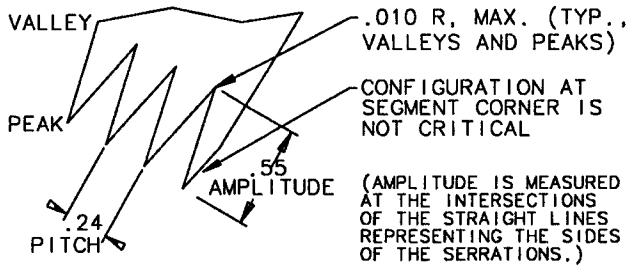
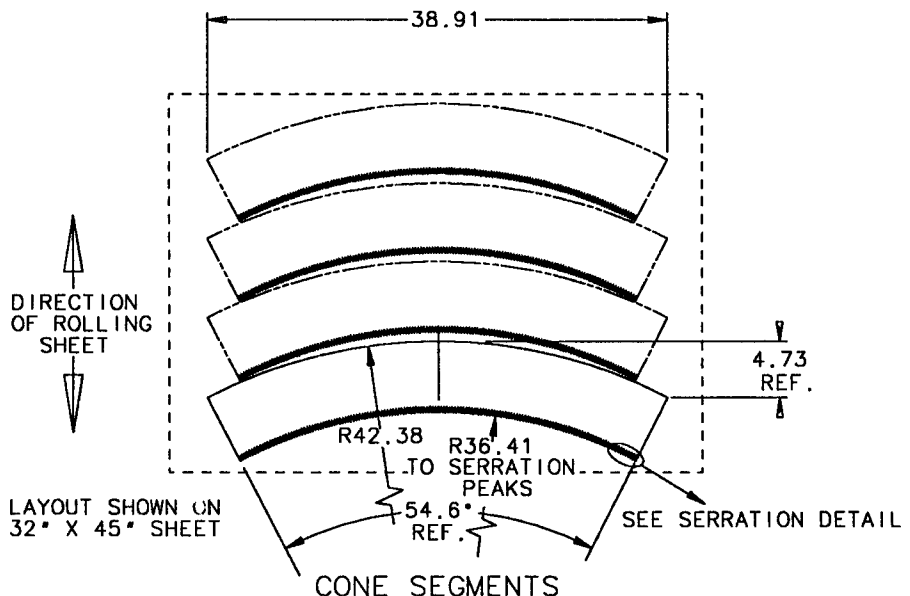
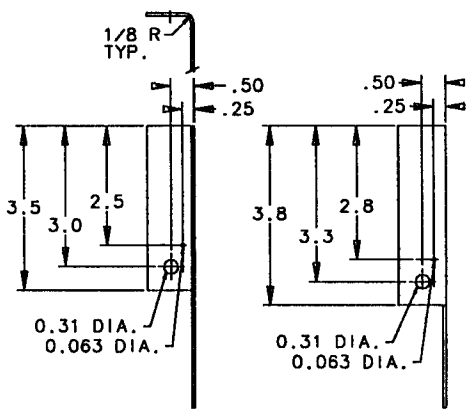




REV	DATE	BY	APPD	DESCRIPTION



**SERRATION DETAIL**



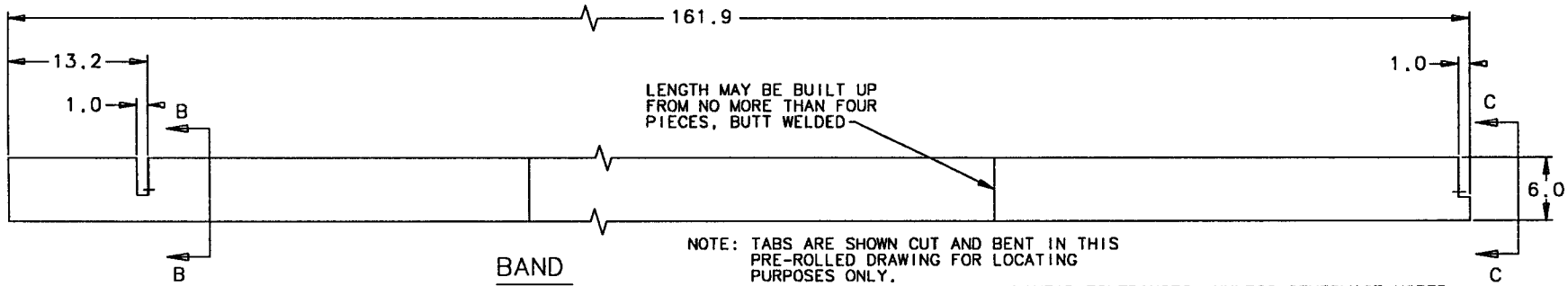
SECTION B-B

SECTION C-C

**CONE SEGMENTS**  
 FOUR SEGMENTS REQ'D. PER BAFFLE  
 MATERIAL: 304L STAINLESS STEEL  
 FINISH, TOP SURFACE: #2 BA Baffle "A" #8 POLISH Baffle "B"  
 FINISH, BOTTOM SURFACE: NOT CRITICAL NOT CRITICAL  
 THICKNESS: 0.020 0.065

NOTE: SUPPLY ADHERED PAPER PROTECTOR (OR EQUAL) ON TOP SURFACE OF CONE SEGMENTS; LEAVE ON SURFACE (WHERE POSSIBLE) THROUGH SHIPPING.

CONE SEGMENTS TO BE CUT BY WATERJET, PLASMA, OR LASER PROCESS.



**BAND**

ONE REQ'D. PER BAFFLE  
 MATERIAL: 304L STAINLESS STEEL  
 FINISH IS NOT CRITICAL  
 THICKNESS: 0.020, BAFFLE "A"  
 0.065, BAFFLE "B"

NOTE: TABS ARE SHOWN CUT AND BENT IN THIS PRE-ROLLED DRAWING FOR LOCATING PURPOSES ONLY.

LINEAR TOLERANCES, UNLESS OTHERWISE NOTED:  
 X.XXX: +/- 0.003  
 X.XX: +/- 0.03  
 X.X: +/- 0.1

ALL DIMENSIONS ARE IN INCHES OR DEGREES

LIGO PROJECT	
DESIGNER: L. JONES	BEAM TUBE BAFFLE
CHECKED:	BAFFLE
DATE:	
APPD:	
SCALE: NTS	0950094 2-215