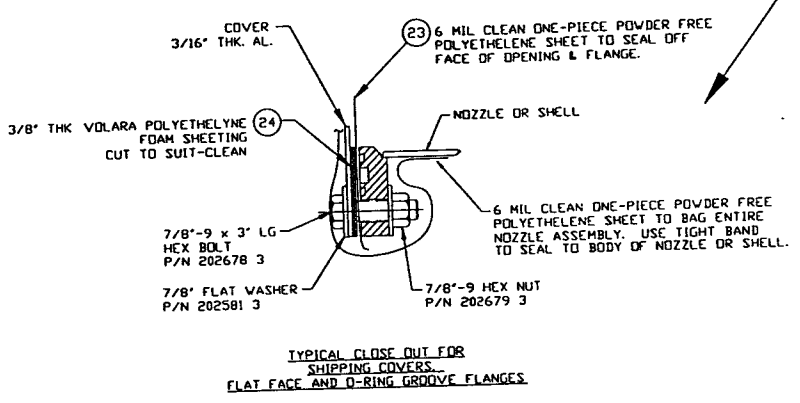


ASSEMBLY BILL OF MATERIALS CHART

BILL No.	COVER SIZE	COVER O.D.	BOLT CIRCLE	# HOLES	THK.	WT
G1	44	52 1/4"	50.00"	24	3/16"	50#
G2	44	52 1/4"	50.38"	24	3/16"	50#
G3	48	56 1/4"	54.00"	24	3/16"	56#
G4	60	68 1/2"	66.25"	30	3/16"	80#
G5	72	80 1/4"	78.00"	36	3/16"	100#



- NOTES:
- ALUMINUM COVER TO HAVE VOLARA FOAM CUT TO SUIT O.D./I.D AND 1" DIA HOLES AS SHOWN ON THIS DRAWING
 - CLEAN BEFORE SHIPPING, NO HYDROCARBON OR DIRT CONTAMINATION ALLOWED
 - COVER SURFACE TO BE FLAT PRIOR TO INSTALLING FOAM
 - VENDOR TO ETCH PSI PART NO. AND SIZE ON COVERS 3" IN FROM EDGE.
 - USE WORM DRIVEBAND & BUCKLE (ITEMS #17 & 18) TO STRAP FILTER CARTRIDGES TO MOUNTING BRACKETS.

D961129-03-V

<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p> <p>TOLERANCES: FRACTIONAL: ANGULAR: 28°-30° BEND: 22° TWO PLACE DECIMAL: .01 THREE PLACE DECIMAL: .005 FINISHED SURFACE RIMS BREAK CORNERS IN OUT REMOVE ALL BURRS</p> <p>DO NOT SCALE THIS DRAWING</p> <p>USED ON: NEXT ASS'Y.</p>		<p>3 REISSUED FOR FABRICATION WITH SITE HOLE</p> <p>2 ISSUED FOR FABRICATION</p> <p>1 DESIGN UPDATE</p> <p>0 ISSUED FOR FDR</p>	<p>ISSUE DESCRIPTION</p> <p>ISSUE DESCRIPTION</p>	<p>SCALE: 1/8"</p> <p>SHEET: 1 OF 1</p>	<p>PROCESS SYSTEMS INTERNATIONAL INC. 20 WALKUP DR. WESTBOROUGH, MASSACHUSETTS 01581 USA</p> <p>SHIPPING COVER ASSY WITH FILTER UNITS LIGO VACUUM EQUIPMENT.</p> <p>CAD FILE: V0494059 SIZE: D DWG NO: V049-4-059 REV: 3</p>
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REV 07, 1997 - 130252