



NOTES: (UNLESS OTHERWISE SPECIFIED)
 1 MARK SERIAL NUMBER APPROX. WHERE SHOWN BY ENGRAVING, DIE STAMPING, OR OTHER PERMANENT METHOD, 1/4 INCH HIGH LETTERING.
 2 FOR VENDOR INFORMATION, SEE TOP ASSEMBLY MATERIALS LIST D970006 OR D970007.

REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
8	2	McM-Carr #91839A220	#4-40 "FLEXLOC" HEX NUT	STAINLESS STEEL
7	1	McM-Carr #92141A005	#4 NOM, .13 ID, .31 OD, .032 THK FLAT WASHER	STAINLESS STEEL
6	1	McM-Carr #91810A110	#4-40 X .50 LG SLOTTED RD HEAD SCREW	STAINLESS STEEL
5	1	D970510	VALVE HOLE PLUG, OUTER	-
4	1	D970509	VALVE HOLE PLUG, INNER	-
3	12	CAMLOCK PROD'S. DIV #2600-LW-7	QUARTER TURN FASTENER RETAINING RING	SS
2	12	CAMLOCK PROD'S. DIV #26S51-5	QUARTER TURN FASTENER STUD	SS
1	1	D961416	COVER	-
REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL

PARTS and MATERIAL LIST

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		C	DCN E970133	CONLEY	10-1-97					CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
TOLERANCES: FRACTIONAL ± THREE PLACE DECIMAL ± ANGULAR ± FINISHED SURFACE ANGULARMACH ± BEND ± BREAK CORNERS IN OUT: TWO PLACE DECIMAL ± REMOVE ALL BURRS		B	DCN E970061	CONLEY	5-7-97	CDYNE	5-14-97	L. TURNER	5-14-97		CORE OPTIC COMPONENT CARRIER COVER ASSEMBLY
MATERIAL:	HEAT TREAT:	A	DCN E960157	CONLEY	2-14-97	CDYNE	2-14-97	L. TURNER	2-20-97		
USED ON:	NEXT ASS'Y: D961460/D961461	01	RELEASE FOR FAB	CONLEY							
DWG. NO.	DESCRIPTION	pA	PRELIMINARY RELEASE	CONLEY						CAD FILE: D961419-C.dwg SCALE: NTS	
		00	PRE-RELEASE	CONLEY			12-11-96		12-11-96	SIZE: B DWG. NO.: D961419-C-D SHEET: 1 OF 1	
		REV	DESCRIPTION	DRWN	DATE	CHECK	DATE	DCC	DATE		