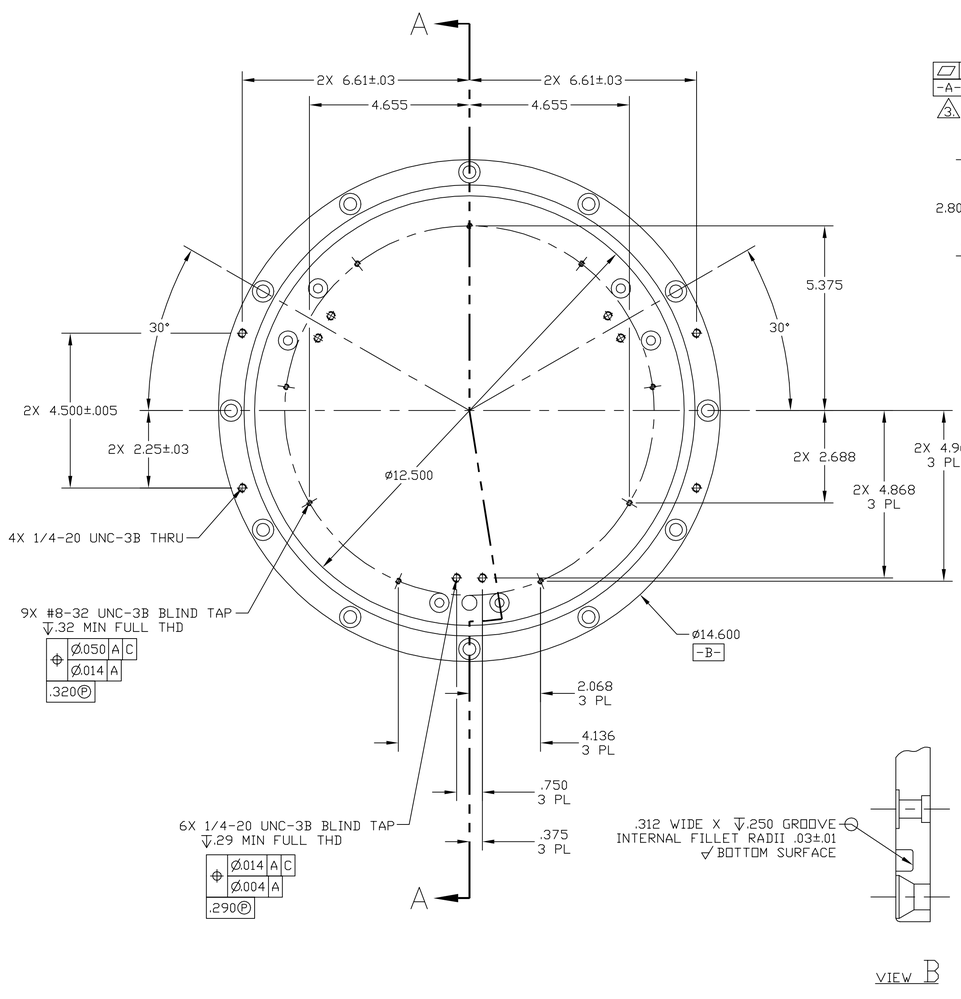
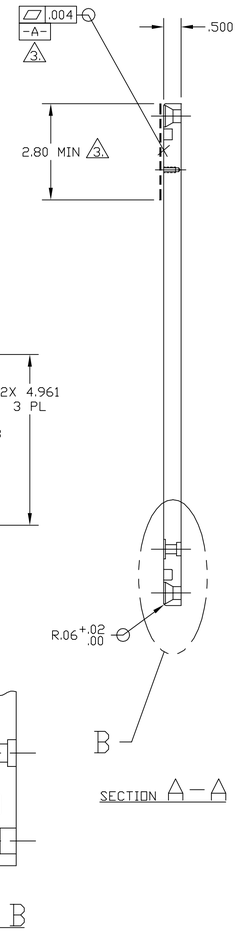
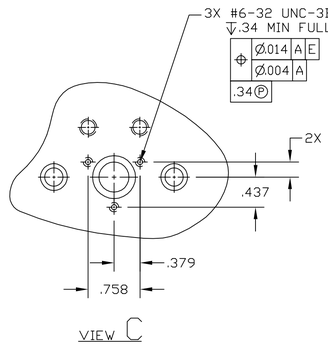
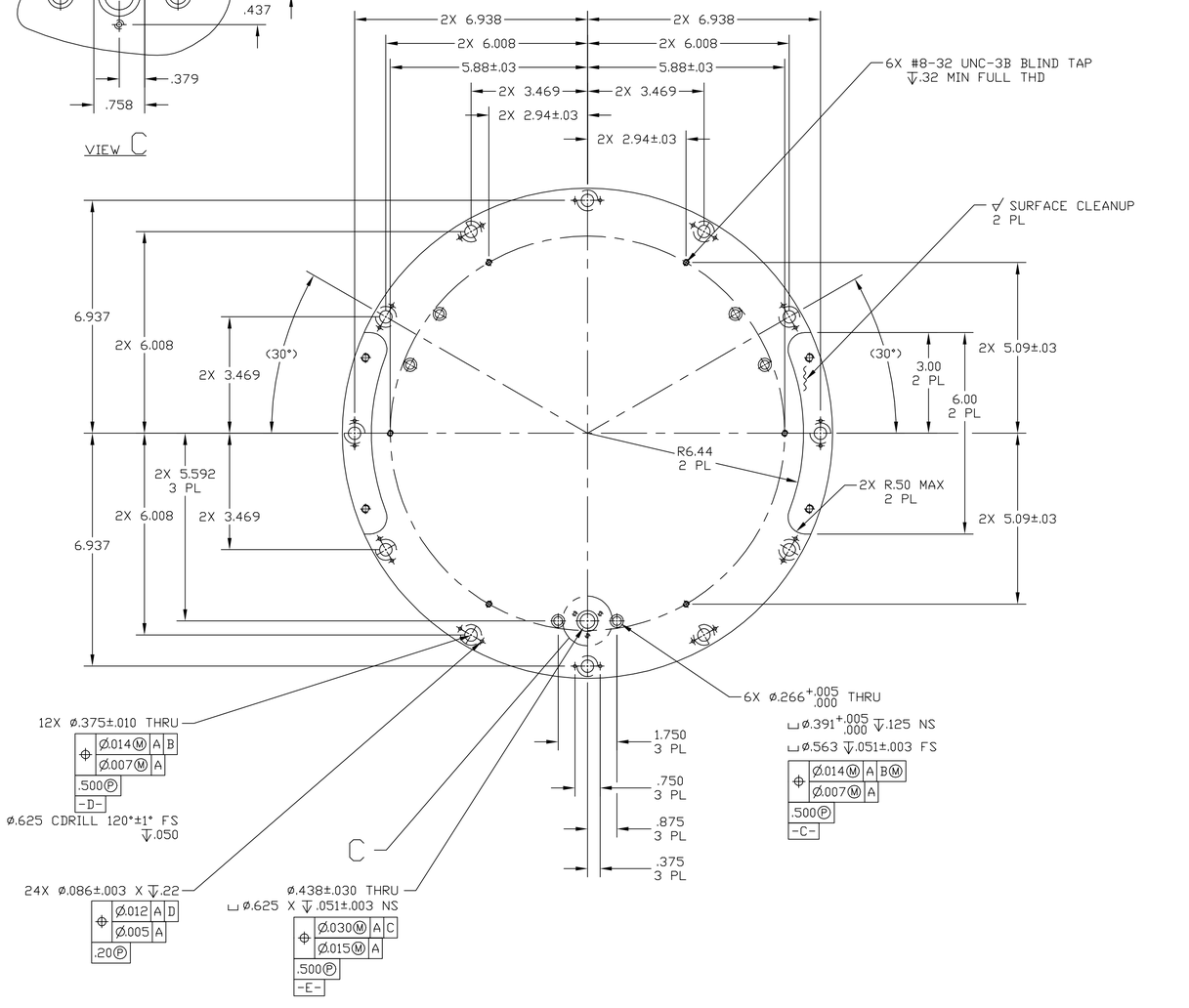
NOTES: (UNLESS OTHERWISE SPECIFIED)

1. INTERPRET DRAWING PER ANSI Y14.5M-1982.
2. ALL LOCATING DIMENSIONS ON DRAWING ARE BASIC.
3. ANULAR SURFACE REGION OF NOTED WIDTH IS DATUM -A-.









UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ±
ANGULAR ± 0.5°
ANGULARMACH ± BEND ±
TWO PLACE DECIMAL ±.03
THREE PLACE DECIMAL ±.005
FINISHED SURFACE 32 MICRODINCH AVERAGE
BREAK CORNERS IN: OUT: .005-.010
REMOVE ALL BURRS

MATERIAL: 6061 ALU, 1/2 PLATE PER QQ-A-250/11
HEAT TREAT: T6 PER AMS 2770
FINISH:

USED ON:
NEXT ASS'Y: D961425

REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE
A	DCN E960157										
00	RELEASE FOR FAB									CONLEY	12-30-96

ISSUE DESCRIPTION

DWG. NO.	DESCRIPTION

REFERENCE DRAWINGS

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

CORE OPTIC COMPONENT CARRIER BASE PLATE

CAD FILE: D961421-A.dwg
SIZE: D
DWG. NO.: D961421-A-D
SCALE: NTS
SHEET: 1 OF 1