



- NOTES: (UNLESS OTHERWISE SPECIFIED)
1. INTERPRET DRAWING PER ANSI Y14.5M-1982.
  2. ALL LOCATING DIMENSIONS ON DRAWING ARE BASIC.
  3. ANULAR SURFACE REGION OF NOTED WIDTH IS DATUM -A-.
  4. OMIT CLEANUP FEATURE IF PART IS MADE FROM TOOLING PLATE.
  5. EDGE OF POCKET PARALLEL WITH POCKET CENTERLINE.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES												LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY					
		TOLERANCES: FRACTIONAL ± ANGULAR ± 0.5° ANGULARMACH ± BEND ± TWO PLACE DECIMAL ±.03		THREE PLACE DECIMAL ±.005 FINISHED SURFACE 32 MICROINCH AVERAGE BREAK CORNERS IN: DUT: .005-.010 REMOVE ALL BURRS										C COYNE CONLEY 4-29-97					
		MATERIAL: 6061 ALU, 1/2 PLATE PER QQ-A-250/11		HEAT TREAT: T6 PER AMS 2770		FINISH:												D COYNE CONLEY 3-24-97	
		USED IN:		NEXT ASS'Y: D961425												A DCN E960157			
DWG. NO.		DESCRIPTION		00 RELEASE FOR FAB										CONLEY 12-30-96					
REFERENCE DRAWINGS				REV										D					
				ISSUE DESCRIPTION										D961421-C.dwg					
														SIZE DWG. NO. D961421-C-D					
														SCALE NTS SHEET 1 OF 1					