



NOTES:

- ▲ STAMP SERIAL NUMBER APPROX. WHERE SHOWN USING INDELIBLE BLACK INK, 1/4 INCH HIGH LETTERING.
- ▲ FOR VENDOR INFORMATION SEE TOP ASSEMBLY MATERIALS LIST D970006 OR D970007.
- ▲ SCREW IN TO INITIAL COMPRESSION OF ITEM 8 (BASE COVER), THEN BACK OFF 1/2 TURN.

REF	QTY	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
17	9	McM-Carr #92141A009	#8 FLAT WASHER, .38 O.D. X .032 THK	STAINLESS STEEL
16	6	McM-Carr #9540K58	RUBBER FEET	RUBBER (SBR), BLACK, 70 SHORE
15	6	McM-Carr #92949A194	#8-32 X .50 LG SDC BTN HD SCR	STAINLESS STEEL
14	4	McM-Carr #91120A160	M6 NDM X 11mm O.D. X .7mm THK SERRATED WASHER	STAINLESS STEEL
13	4	McM-Carr #92949A540	1/4-20 X .75 LG SDC BTN HD SCR	STAINLESS STEEL
12	4	McM-Carr #91120A140	M5 NDM X 9mm O.D. X .5mm THK SERRATED WASHER	STAINLESS STEEL
11	4	McM-Carr #92196A247	#10-24 X 1.00 LG SDC BTN HD SCR	STAINLESS STEEL
10	24	McM-Carr #91654A076	#2 X .19 LG DRIVE SCREW	STAINLESS STEEL
9	12	CAMLDC PROD'S. DIV #312-12S	1/4 TURN RECEPTACLE	STAINLESS STEEL
8	1	D961424	BASE COVER	-
7	9	McM-Carr #92949A192	#8-32 X .38 LG SDC BTN HD SCR	STAINLESS STEEL
5	6	McM-Carr #93085Atbd	1/4-20 X .63 LG PHILLIPS FL HD SCR, 100° CS	STAINLESS STEEL
4	3	D961422	BASE PAD	-
3	2	McM-Carr #1858A62	HANDLE	STAINLESS STEEL
2	2	D961451	HANDLE PLATE	-
1	1	D961421	BASE PLATE	-
REF	QTY	PARTS and MATERIAL LIST ▲		MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN FEET (cm)		TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULAR/CHAMF & BEND ± TWO PLACE DECIMAL ±		THREE PLACE DECIMAL ± FINISHED SURFACE RMS BREAK CORNERS IN OUT REMOVE ALL BURRS		MATERIAL:		HEAT TREAT:		FINISH:		DCN E960157		PRE-RELEASE		KABDT 01-24-97		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
DWG. NO.		DESCRIPTION		MATERIAL:		HEAT TREAT:		FINISH:		DCN E960157		PRE-RELEASE		KABDT 01-24-97		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		CORE OPTIC COMPONENT CARRIER BASE ASSEMBLY	
USED ON:		NEXT ASS'Y: D961460 & D961461		MATERIAL:		HEAT TREAT:		FINISH:		DCN E960157		PRE-RELEASE		KABDT 01-24-97		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		CORE OPTIC COMPONENT CARRIER BASE ASSEMBLY	
REFERENCE DRAWINGS		ISSUE DESCRIPTION		MATERIAL:		HEAT TREAT:		FINISH:		DCN E960157		PRE-RELEASE		KABDT 01-24-97		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		CORE OPTIC COMPONENT CARRIER BASE ASSEMBLY	
SCALE		NTS		SHEET		1 OF 1		DWG. NO.		D961425-A-D		DWG. NO.		D961425-A-D		SHEET		1 OF 1	