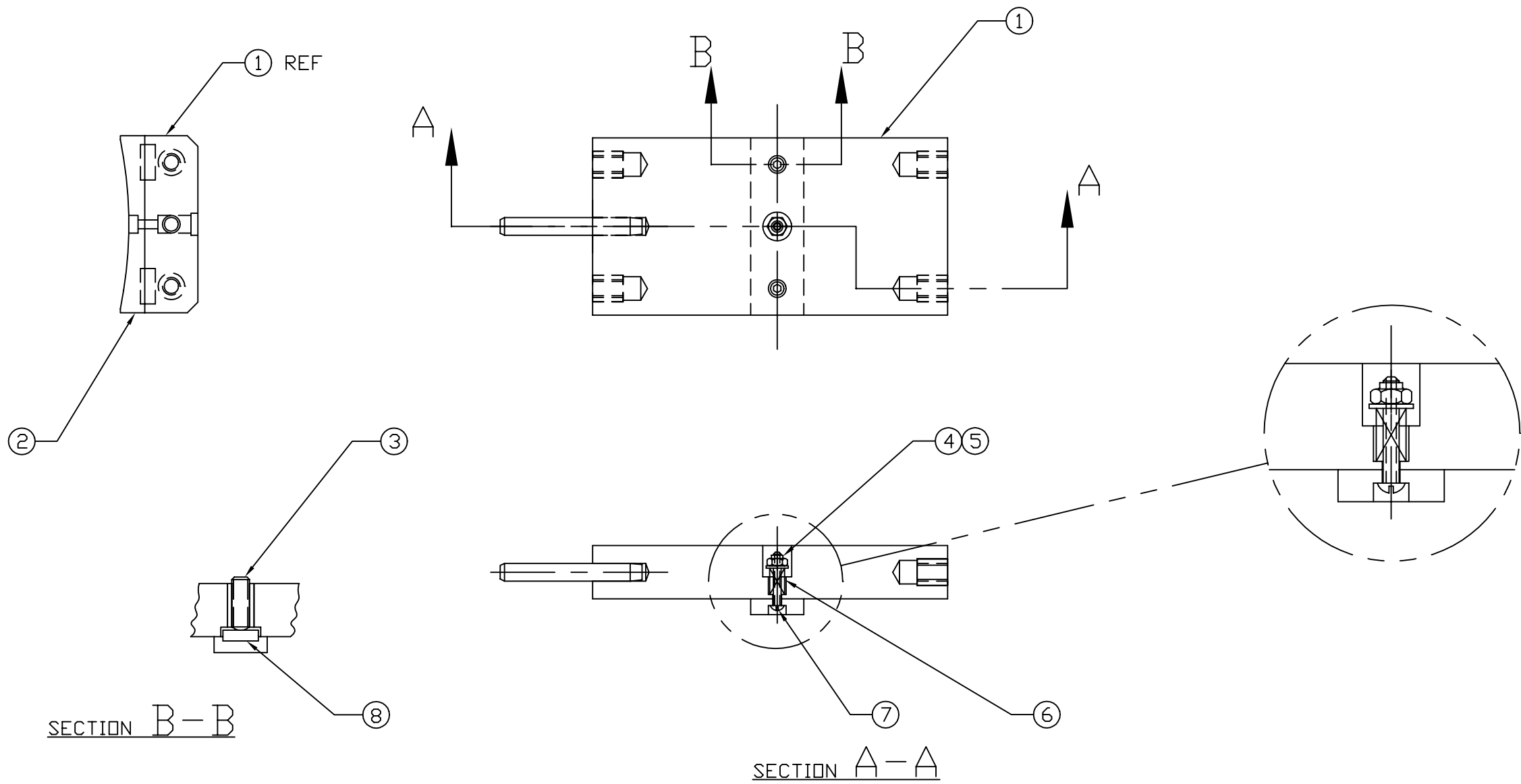


⚠ FOR VENDOR INFORMATION, SEE TOP ASSEMBLY MATERIALS LIST D970006 OR D970007.



REF	QTY	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
8	2	D961426	PRESSURE DISC	-
7	1	McM-Carr #91810A113	#4-40 X .75 LG SLOTTED RD HD SCR	STAINLESS STEEL
6	1	McM-Carr #9435K36	.240 OD, .022 WIRE, .56 F.L. COMP. SPRING	STAINLESS STEEL
5	1	McM-Carr #92141A005	#4 NOM, .13 ID, .31 OD, .032 THK FL WASH	STAINLESS STEEL
4	1	McM-Carr #91839A005	#4-40 HEX NUT, "FLEXLOC"	STAINLESS STEEL
3	2	McM-Carr #92765A999	1/4-20 X .75 LG OVAL POINT SDC SET SCR	STAINLESS STEEL
2	1	D961423	SIDE PAD	-
1	1	D961432	STANDOFF	-
REF	QTY	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL

PARTS and MATERIAL LIST ⚠

<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p> <p>TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULARMACH ± BEND ± TWO PLACE DECIMAL ±</p> <p>MATERIAL: _____ HEAT TREAT: _____ FINISH: _____</p> <p>USED ON: _____ NEXT ASS'Y: D961460</p>		<p>THREE PLACE DECIMAL ± FINISHED SURFACE RMS BREAK CORNERS IN OUT REMOVE ALL BURRS</p>										<p>LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY</p>																											
		<p>A DCN No. E960157</p> <p>01 RELEASE FOR FAB</p> <p>0A PRELIMINARY RELEASE</p> <p>00 PRE-RELEASE</p>										<p>LARGE CORE OPTIC COMPONENT CARRIER STANDOFF ASSEMBLY</p>																											
DWG. NO.	DESCRIPTION	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th>REV</th> <th>DESCRIPTION</th> <th>DCC</th> <th>SYS</th> <th>DET</th> <th>CDS</th> <th>VE</th> <th>CC</th> <th>BT</th> <th>CHECK</th> <th>DRWN</th> <th>DATE</th> </tr> <tr> <td> </td> <td> </td> <td> </td> <td> </td> <td> </td> <td> </td> <td> </td> <td> </td> <td> </td> <td> </td> <td> </td> <td> </td> </tr> </table>										REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE													SCALE	NTS	SHEET	1 OF 1
REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE																												
REFERENCE DRAWINGS		ISSUE DESCRIPTION										CAD FILE		SIZE/DWG. NO.																									
6		3										D961434-A.dwg		B D961434-A-D																									
5		2										SCALE		SHEET																									
4		1										NTS		1 OF 1																									