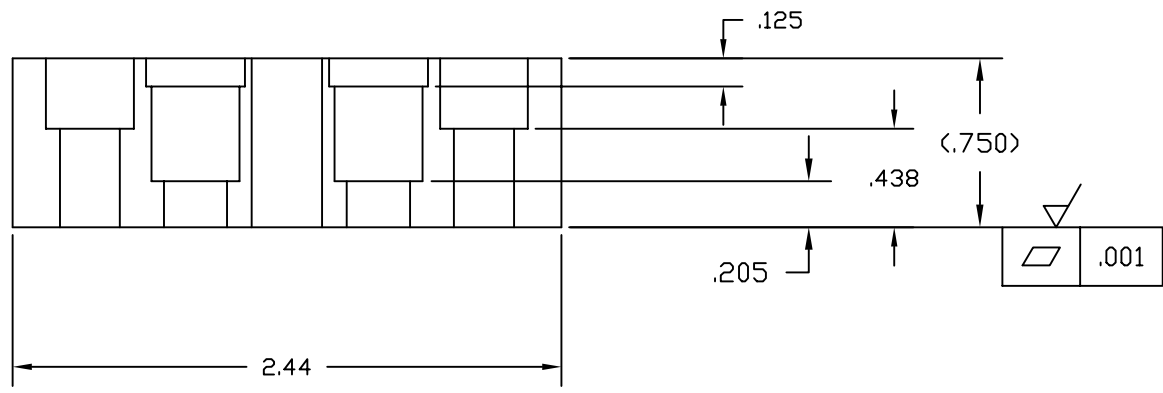


NOTES: (UNLESS OTHERWISE SPECIFIED)
1. INTERPRET DRAWING PER ANSI
Y14.5M-1982.



SECTION A - A

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ±
ANGULAR ± 0.5°
ANGULAR MACH ± BEND ±
TWO PLACE DECIMAL ± .03

THREE PLACE DECIMAL ± .005
FINISHED SURFACE 63 MICRINCH AVERAGE
BREAK CORNERS IN: OUT: .005-.010
REMOVE ALL BURRS

MATERIAL:
303 CRES. 3/4 X 3/4 BAR
PER AMS 5738

HEAT TREAT:

FINISH:

USED ON: NEXT ASS'Y: D961450/D961468

REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE
A	DCN E960157										
00	RELEASE FOR FAB									CONLEY	1-13-97

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

CORE OPTIC COMPONENT CARRIER
CAPTIVE SCREW BRACKET,
LOCATING

CAD FILE D961448-A.dwg	SIZE DWG. NO. A	DWG. NO. D961448-A-D
SCALE NTS	SHEET 1 OF 1	