



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES														LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY					
		TOLERANCES: FRACTIONAL $\pm 1/16(.16)$ ANGULAR $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .01(.025)$ THREE PLACE DECIMAL $\pm .005(.013)$		FINISHED SURFACE RMS 63 BREAK CORNERS IN: OUT: .02 REMOVE ALL BURRS														COLLIMATOR SLEEVE LIGHT SOURCE ASSY. OPTICAL LEVER			
		MATERIAL: 303/304 SS		HEAT TREAT: -		FINISH: NONE														CAD FILE: D970106-A.DWG	
		USED ON: D970102/D970156/D970161		NEXT ASS'Y: -														SCALE: 4:1			
DWG. NO.		DESCRIPTION		REV		ISSUE DESCRIPTION												SHEET 1 OF 1			
REFERENCE DRAWINGS																					