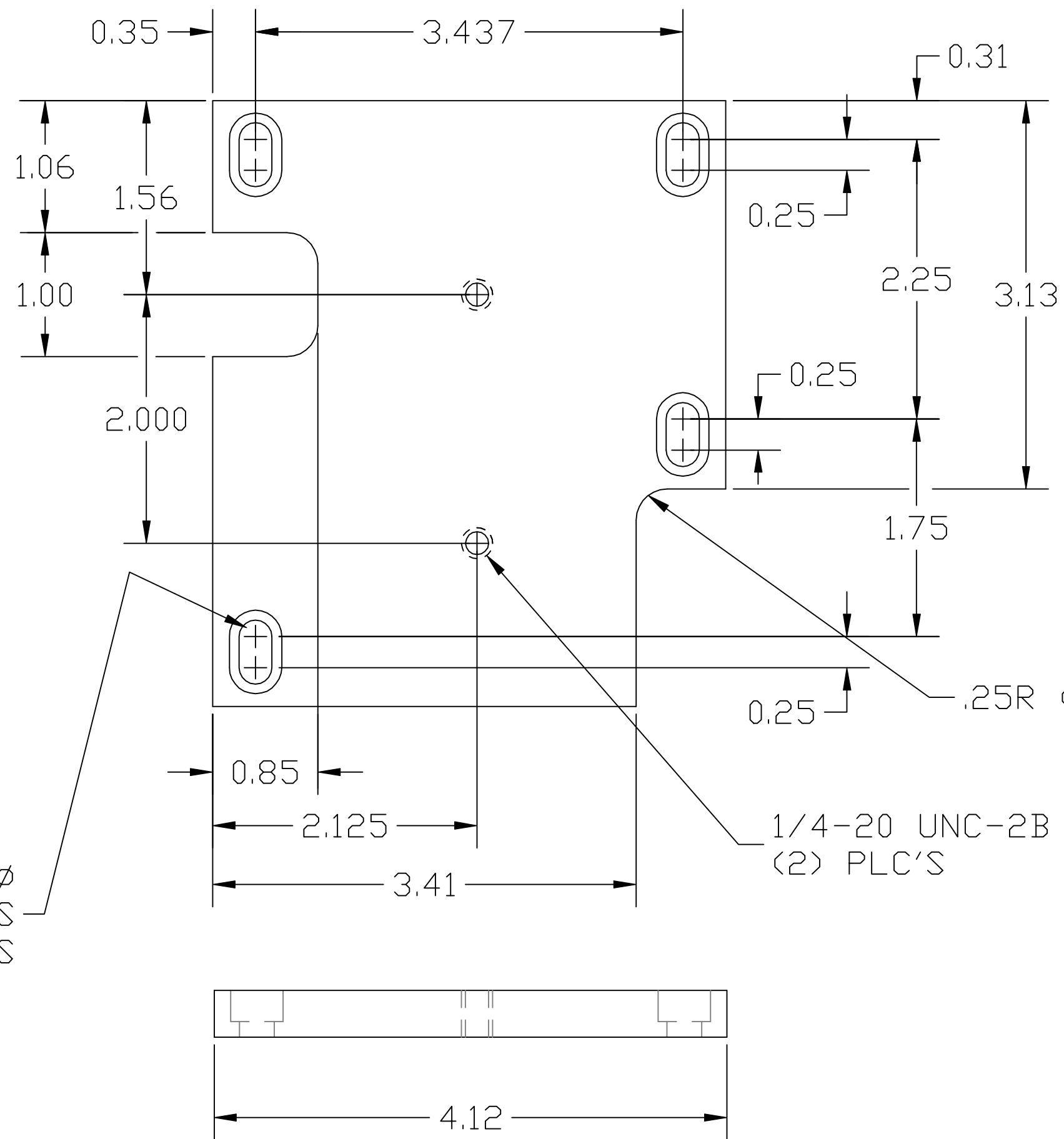
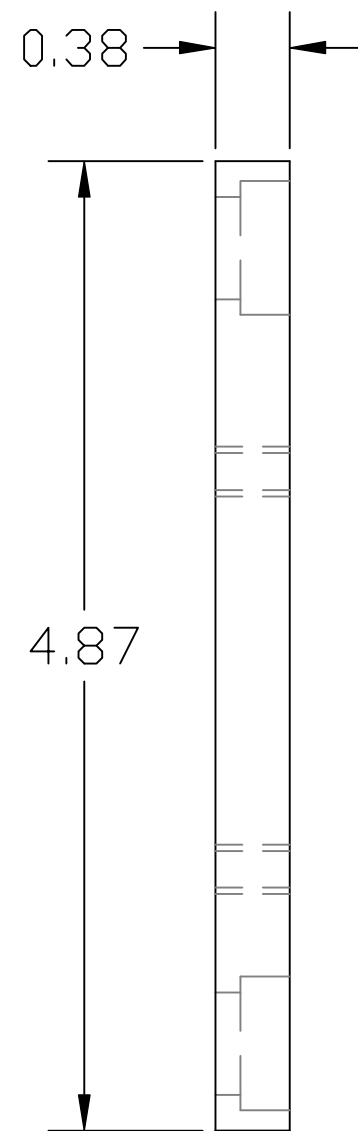


NOTES:

1. CLEAR ANODIZE PER MIL-A-8625



0.281 ϕ THRU PLUS .422 ϕ
C'BORE, SLOTTED AS
SHOWN (4) PLC'S

1/4-20 UNC-2B THRU
(2) PLC'S

.25R (3) PLC'S

REF	QTY	PART or DRWG No.	CDS	MATERIAL
PARTS and MATERIAL LIST				
B	ADDED NOTE 1		MASON	9/98
A	INITIAL RELEASE		MASON	5/98
00	PRE-RELEASE		K.MASON	5/97
REV	DESCRIPTION	DCC	SYS	DET
		CDS	VE	CC
		BT	CHECK	DRWN
		DATE		

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN FEET [cm]
TOLERANCES: FRACTIONAL $\pm 1/16$ (.16) FINISHED SURFACE RMS 63
ANGULAR $\pm 1^\circ$ BREAK CORNERS .02
TWO PLACE DECIMAL $\pm .01$ (.025) REMOVE ALL BURRS
THREE PLACE DECIMAL $\pm .005$ (.013)

MATERIAL: 6061-T6 ALUM. HEAT TREAT: - FINISH: SEE NOTE 1
USED ON: D970157-00-D NEXT ASS'Y: -

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
DETECTOR BASE PLATE
POSITION DETECTOR ASSY.
OPTICAL LEVER
CAD FILE: D970159-B.DWG SIZE: C DWG. NO: D970159-B-D
SCALE: FULL SHEET: 1 of 1

D
C
B
A

D
C
B
A

6 5 4 3 2 1

6 5 4 3 2 1