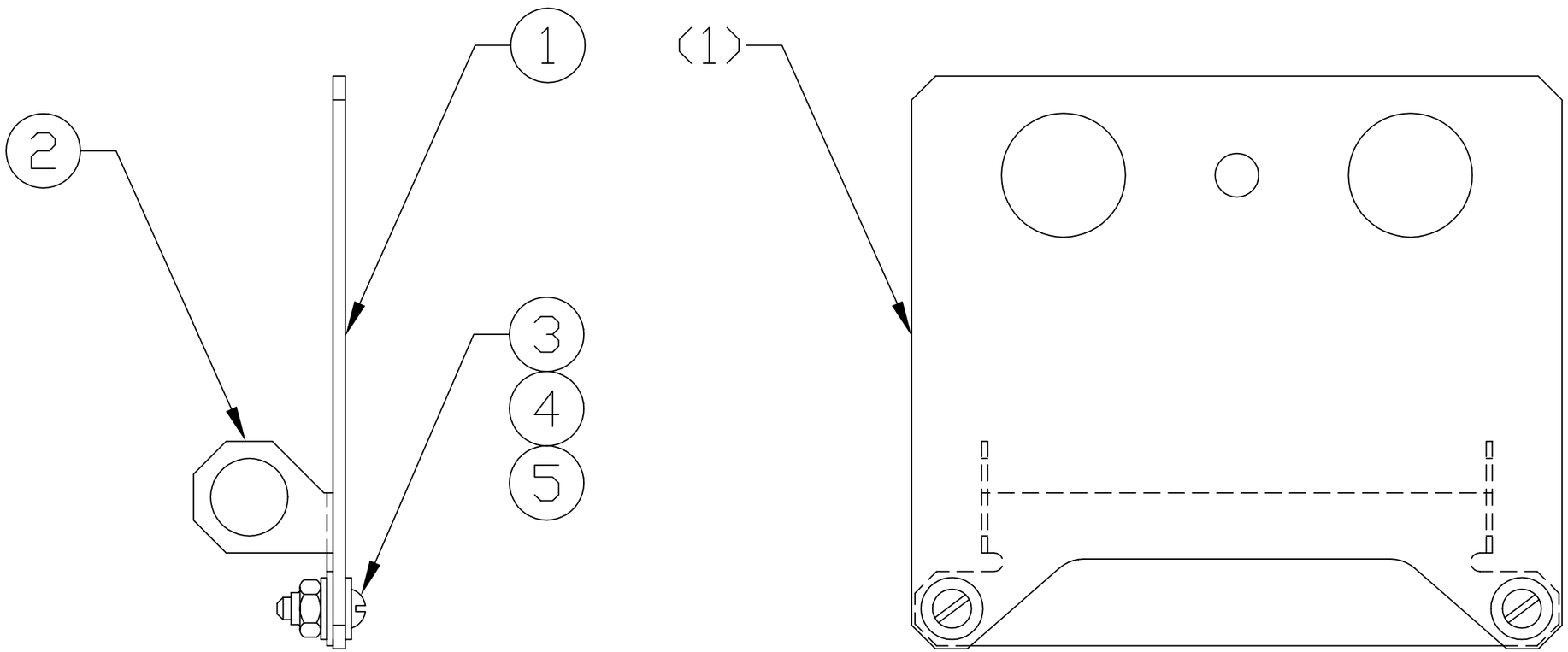
NOTES: (UNLESS OTHERWISE SPECIFIED)

1. FOR VENDOR INFORMATION, SEE TOP ASSEMBLY MATERIALS LIST D970006.



REF	QTY	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
5	2	McM-Carr #91839A005	#4-40 HEX NUT, "FLEXLOC"	stainless steel
4	4	McM-Carr #92141A005	#4 NOM, .13 ID, .31 OD, .032 THK FL WASH	stainless steel
3	2	McM-Carr #91810A108	#4-40 X .38 LG SLOTTED RD HD SCR	stainless steel
2	1	D970167	BRACKET	–
1	1	D970169	PROTECTIVE SHEET	–

PARTS and MATERIAL LIST 1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ±
ANGULAR ±
ANGULARMACH ± BEND ±
TWO PLACE DECIMAL ±
THREE PLACE DECIMAL ±
FINISHED SURFACE RMS
BREAK CORNERS IN: OUT:
REMOVE ALL BURRS

MATERIAL: HEAT TREAT: FINISH:

DWG. NO.	DESCRIPTION
REFERENCE DRAWINGS	

USED ON: NEXT ASS'Y: D961461

REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE
A	DCN E970007								CDYNE	CONLEY	4-29-97

ISSUE DESCRIPTION

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

BEAM SPLITTER OPTIC CARRIER
PROTECTIVE SHEET ASSEMBLY

CAD FILE: D970171-A.dwg
SIZE: B
DWG. NO.: D970171-A-D
SCALE: NTS
SHEET: 1 OF 1