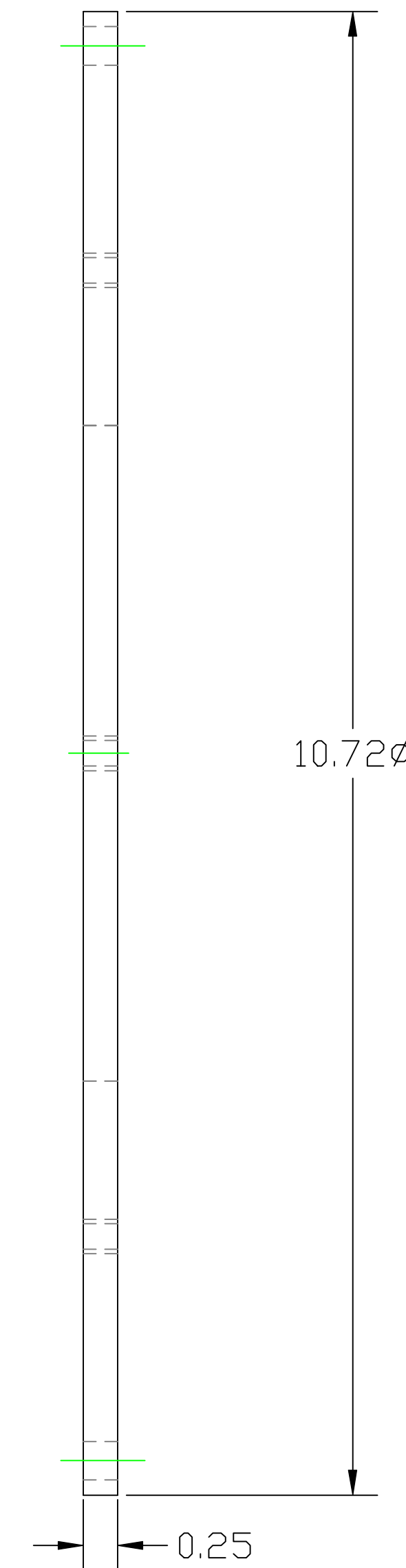
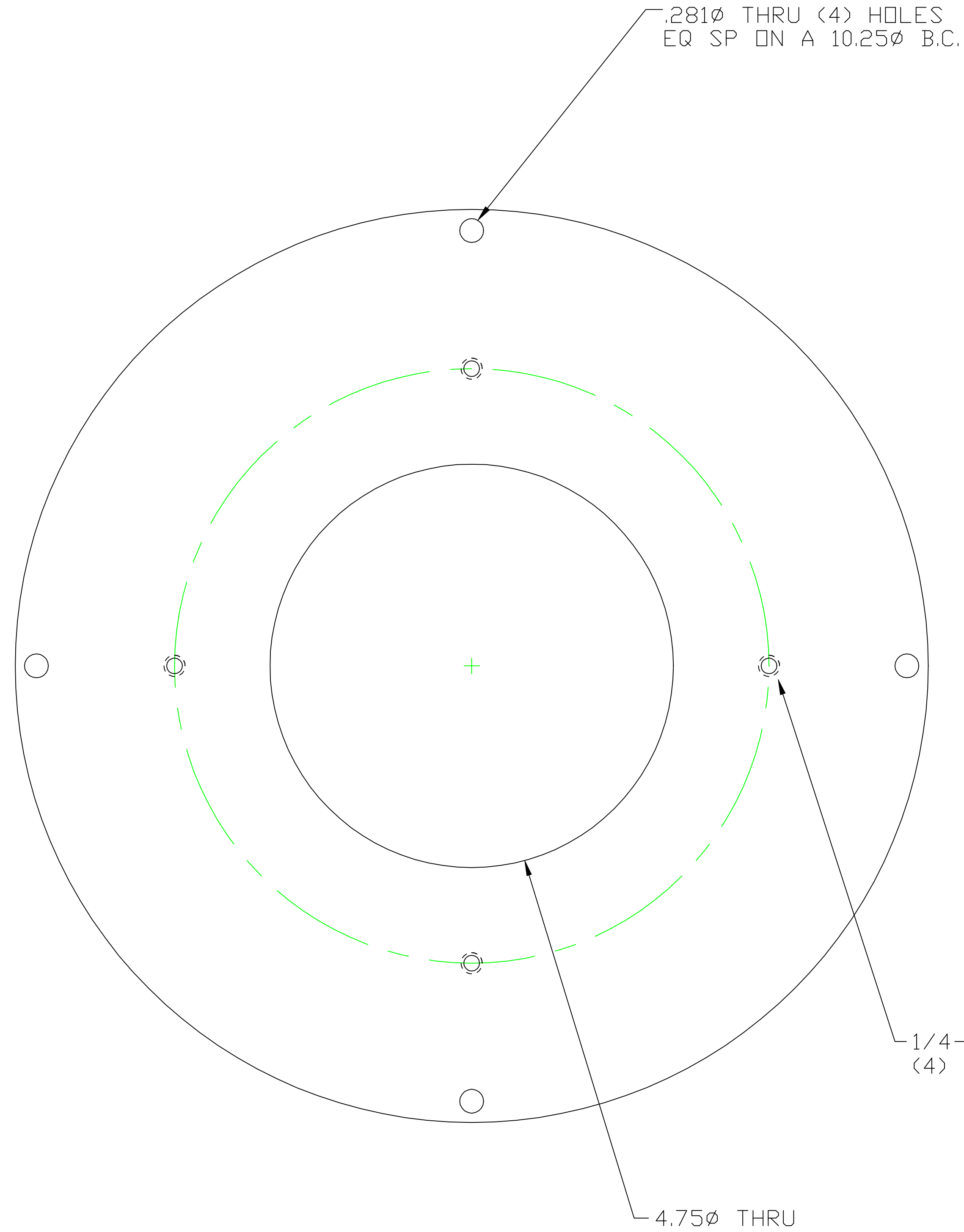


NOTES:

1. CLEAR ANODIZE PER MIL-A-8625



.281 $\phi$  THRU (4) HOLES  
EQ SP ON A 10.25 $\phi$  B.C.

1/4-20 UNC-2B THRU  
(4) HOLES EQ SP ON A 7.000 $\phi$  B.C.

4.75 $\phi$  THRU

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES

TOLERANCES:  
FRACTIONAL  $\pm$  1/16(.16)  
ANGULAR  $\pm$  1°  
TWO PLACE DECIMAL  $\pm$  .01(.025)  
THREE PLACE DECIMAL  $\pm$  .005(.013)

FINISHED SURFACE RMS 63  
BREAK CORNERS IN: OUT: .02  
REMOVE ALL BURRS

MATERIAL: 6061-T6 ALUM HEAT TREAT: NONE FINISH: SEE NOTE 1

REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE
B	ADDED NOTE 1									MASON	9/98
A	INITIAL RELEASE									MASON	5/98
00	PRE-RELEASE									K.MASON	9/4/97

**LIGO**  
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MASSACHUSETTS INSTITUTE OF TECHNOLOGY

VIEWPORT ADAPTER PLATE  
OPTICAL LEVER  
VIEWPORT

DWG. NO.	DESCRIPTION	USED ON: -	NEXT ASS'Y: -	ISSUE DESCRIPTION	SCALE	SHEET
	REFERENCE DRAWINGS				FULL	1 of 1