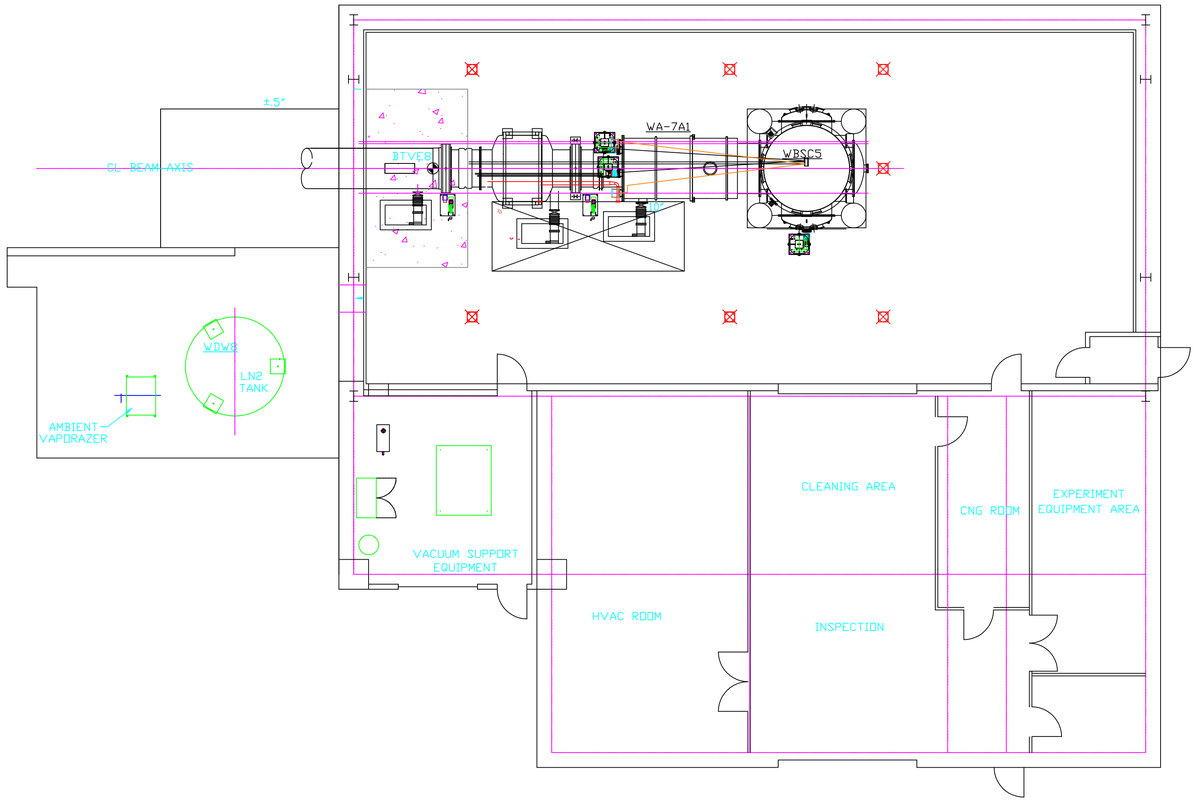

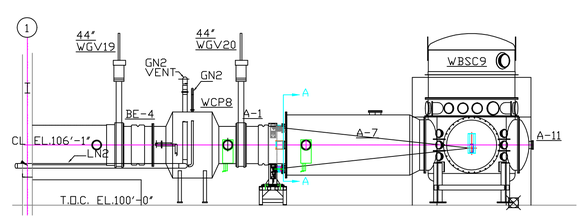

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ± 1/8 (3 mm)
ANGULAR ± 1°
TWO PLACE DECIMAL ± –
THREE PLACE DECIMAL ± –

FINISHED SURFACE RMS 63
BREAK CORNERS IN: OUT: .02
REMOVE ALL BURRS

MATERIAL:	HEAT TREAT:	FINISH:
–	–	–

USED ON: – NEXT ASS'Y: –

DWG. NO.	DESCRIPTION
REFERENCE DRAWINGS	

REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE
A	INITIAL RELEASE									MASON	5/98
00	PRE-RELEASE									MASON	7/97

ISSUE DESCRIPTION

LIGO
CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

IAS EQUIPMENT LAYOUT
END STATION- X ARM
WASHINGTON SITE
–

CAD FILE	SIZE	DWG. NO.
D970222-A.dwg	D	D970222-A-D
SCALE 1" = 8'		SHEET 1 OF 1