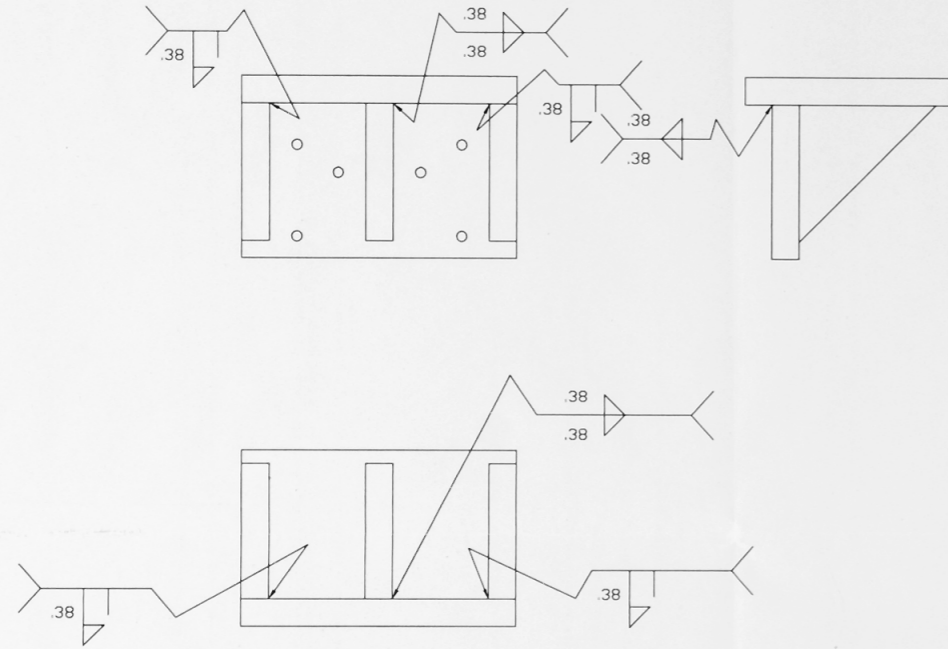


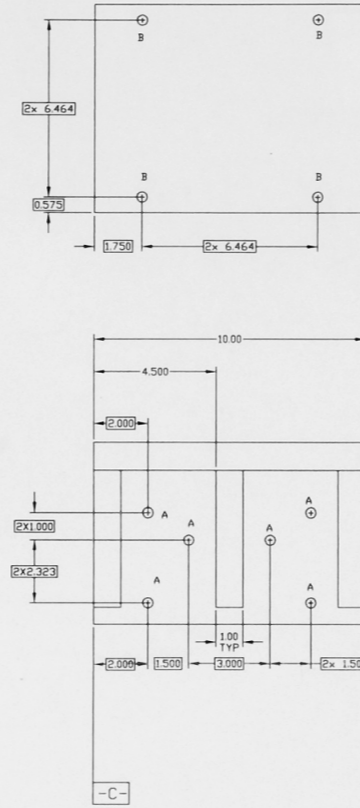
NOTES

1. Conversion Coat per MIL-C-5541 Class 3.
2. Deburr and break sharp edges.
3. AFTER FINISH, INSTALL INSERTS .75-1.50 PITCH BELOW THE SURFACE. REMOVE AND DISCARD THE TANG IF APPLICABLE.

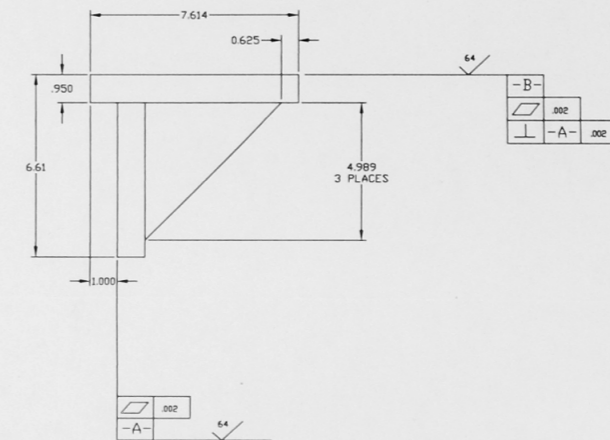
HOLE	QTY	TOLERANCE	DESCRIPTION
A	6	$\begin{matrix} \text{Ø } .007 \text{ (M)} & \text{A} & \text{B} & \text{C} \\ \text{Ø } .005 \text{ (M)} & & & \end{matrix}$	DRILL Ø .391 THRU
B	4	$\begin{matrix} \text{Ø } .007 \text{ (M)} & \text{A} & \text{B} & \text{C} \\ \text{Ø } .005 \text{ (M)} & & & \end{matrix}$	DRILL Ø .387-.393, .917 MIN DEEP, CSINK 120 +/- 5 DEG X Ø .42 - .45. HELI-COIL TAP .79 MIN DP, #3/8-24 UNF-3B. CSINK AND INSTALL EMHART NON-LOCKING HELI-COIL P/N 1191-6CN750 OR EQUIVALENT.



WELD VIEW



MACHINE VIEW



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		TOLERANCES: FRACTIONAL ± ANGULAR ± .10 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		FINISHED SURFACE RMS BREAK CORNERS IN: OUT: REMOVE ALL BURRS		MATERIAL: 6061-T6 AL		HEAT TREAT:		FINISH: NOTE 1		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
DWG. NO.		DESCRIPTION		REV		ISSUE DESCRIPTION		SCALE		DATE		SHEET 1 OF 1	
REFERENCE DRAWINGS		USED ON:		NEXT ASS'Y:		DCC SYS DET CDS VE CC BT CHECK DRWN		SCALE		DATE		SHEET 1 OF 1	
6		5		4		3		2		1		1	
				A PRE-RELEASE FOR QUOTE DCN E980012-00-H						mjs 1-24-98		SIZE DWG. NO.	
				01 RELEASE						mjs 11-8-97		C D 970288-A-H	
				00 PRE-RELEASE						mjs 5-7-97		D 970288-A-H	