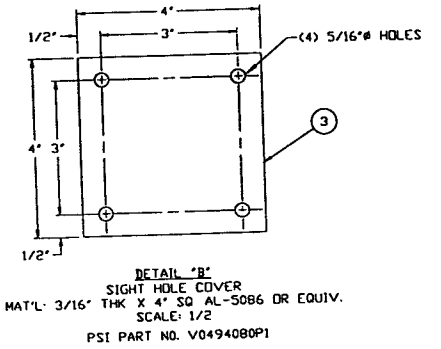
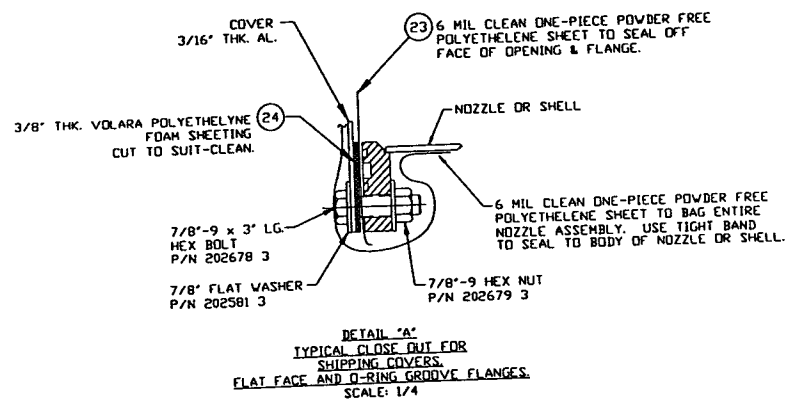


BILL OF MATERIALS CHART

BILL No	COVER SIZE	COVER O.D.	BOLT CIRCLE	# HOLES	THK	WT.
G1	44	52 1/4"	50.00"	24	3/16"	50#
G2	44	52 1/4"	50.38"	24	3/16"	50#
G3	48	56 1/4"	54.00"	24	3/16"	56#
G4	60	68 1/2"	66.25"	30	3/16"	80#
G5	72	80 1/4"	78.00"	36	3/16"	100#

BILL OF MATERIALS CHART

BILL No	COVER SIZE	COVER O.D.	BOLT CIRCLE	# HOLES	THK	WT
G1H	44	52 1/4"	50.00"	24	3/16"	50#
G4H	60	68 1/2"	66.25"	30	3/16"	80#
G5H	72	80 1/4"	78.00"	36	3/16"	100#



- NOTES:
- ALUMINUM COVER TO HAVE VOLARA FOAM CUT TO SUIT O.D./I.D. AND 1" DIA HOLES AS SHOWN ON THIS DRAWING.
 - CLEAN BEFORE SHIPPING, NO HYDROCARBON OR DIRT CONTAMINATION ALLOWED.
 - COVER SURFACE TO BE FLAT PRIOR TO INSTALLING FOAM.
 - VENDOR TO ETCH PSI PART NO. AND SIZE ON COVERS 3" IN FROM EDGE.
 - USE WORM DRIVEBAND & BUCKLE (ITEMS #17 & 18) TO STRAP FILTER CARTRIDGES TO MOUNTING BRACKETS.

D970358-00-V

<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p> <p>TOLERANCES:</p> <p>FRACTIONAL ±</p> <p>ANGULAR/HATCH 10°-30° MCHD ±2°</p> <p>TWO PLACE DECIMAL ± .01</p> <p>THREE PLACE DECIMAL ± .005</p> <p>FINISHED SURFACE RING BREAK CORNERS R0.015</p> <p>REMOVE ALL BURRS</p>		<p>DO NOT SCALE THIS DRAWING</p>		<p>REV 0</p>	<p>ISSUED FOR FABRICATION</p>	<p>CHKD BAR</p>	<p>DRWN</p>	<p>DATE 2/20/97</p>	<p>DESN 0405</p>	<p>SCALE 1/8</p>	<p>SHEET 1 OF 1</p>	<p>REV 0</p>
<p>PROPRIETARY AND CONFIDENTIAL</p> <p>THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION BELONGING TO PROCESS SYSTEMS INTERNATIONAL, INC. OR ITS AFFILIATED COMPANIES AND SHALL BE USED ONLY FOR THE PURPOSE FOR WHICH IT WAS SUPPLIED. IT SHALL NOT BE COPIED, REPRODUCED OR OTHERWISE USED, NOR SHALL SUCH INFORMATION BE FURNISHED IN WHOLE OR IN PART TO OTHERS EXCEPT IN ACCORDANCE WITH THE TERMS OF ANY AGREEMENT UNDER WHICH IT WAS SUPPLIED OR WITH THE PRIOR WRITTEN CONSENT OF PROCESS SYSTEMS INTERNATIONAL, INC. AND SHALL BE RETURNED TO THE SUPPLIER.</p>												
<p>PROCESS SYSTEMS INTERNATIONAL, INC.</p> <p>20 WALKUP DR. WESTBOROUGH, MASSACHUSETTS 01581 USA</p> <p>SHIPPING COVER ASSY WITHOUT FILTER ASSY LIGO VACUUM EQUIPMENT</p> <p>CAB FILE V0494080</p> <p>SIZE D</p> <p>DWG. NO. V049-4-080</p>												
<p>DESCRIPTION</p> <p>REFERENCE DRAWINGS</p>												

REV 23, 1997 - 102863