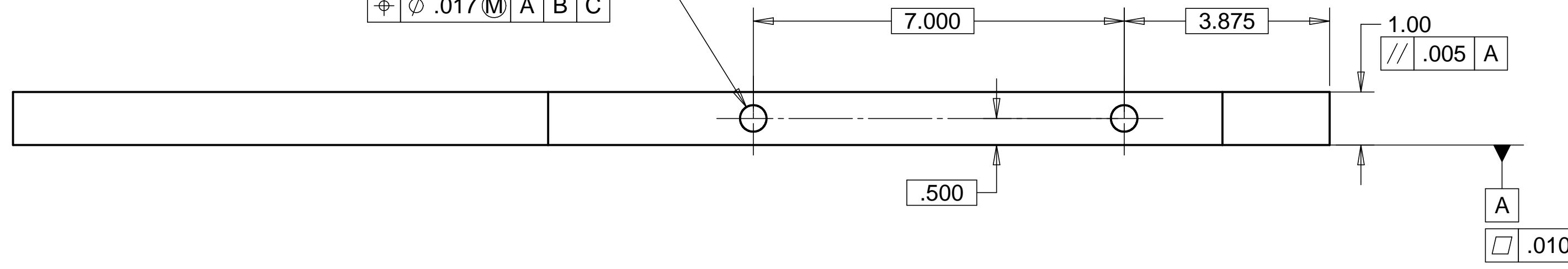


8 7 6 5 4 3 2 1

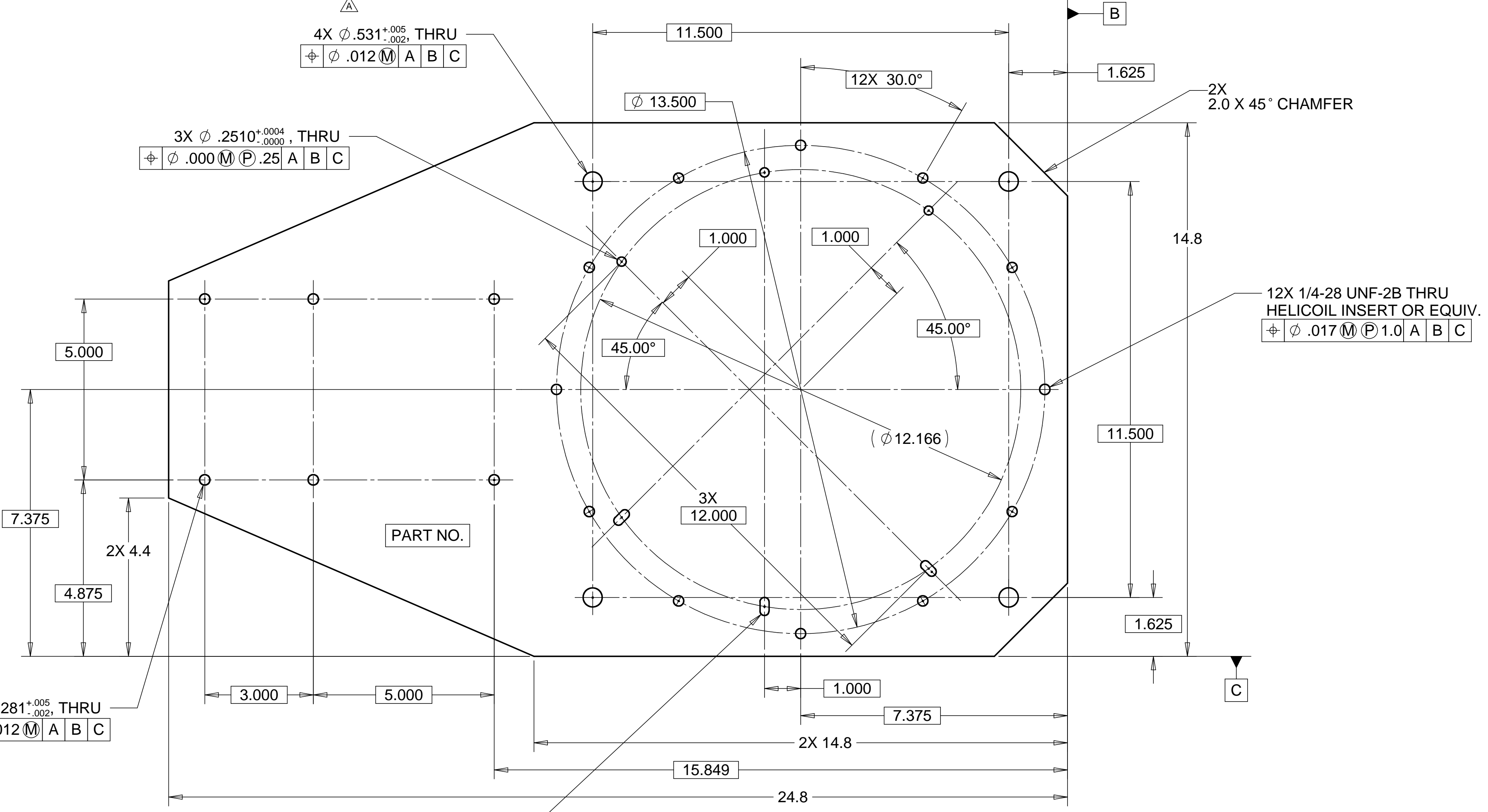
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	SEE ECN# D972120-A FOR CHANGE LIST	03-30-98	E. SWENSEN

2X OPPOSITE SIDES  
1/2-13 UNC-2B X .75 MIN  
 $\phi .017 \text{ (M) A B C}$



4X  $\phi .531^{+.005}_{-.002}$  THRU  
 $\phi .012 \text{ (M) A B C}$

3X  $\phi .2510^{+.0004}_{-.0000}$  THRU  
 $\phi .000 \text{ (M) (P) .25 A B C}$



PART NO.

NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN INCHES
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
- ALL INSIDE CORNERS TO BE .015 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
- PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
- PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART.

MATL: ALUM 6061-T6  
WEIGHT: 30.4 lbs.

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	
DECIMALS	ANGULAR = +/- .30°	<b>HYTEC, INC</b> TITLE LIGO BSC AIRBEARING / X-Y TRANSLATOR MOUNTING PLATE DWG. NO. D972119 SIZE D SHEET NO. 1 of 1 SCALE 1/2 REVISION A	
.X = +/- .1	SURFACE FINISH = 250		
.XX = +/- .03			
.XXX = +/- .010			
FINISH	SIGNATURE	DATE	
	ROGER L. SMITH	5-28-97	
	ROGER L. SMITH	5-28-97	
PART NO.	CHECKED	ENGR.	APPROVED
D972119-1	E. SWENSEN	E. SWENSEN	T. THOMPSON
	04-14-98	04-14-98	04-14-98

8 7 6 5 4 3 2 1