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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	SEE ECN# D972131-A FOR CHANGE LIST	11/03/97	T. THOMPSON
B	SEE ECN# D972131-B FOR CHANGE LIST	01/23/98	T. THOMPSON
C	SEE ECN# D972131-C FOR CHANGE LIST	05/19/98	T. THOMPSON
D	SEE ECN# D972131-D FOR CHANGE LIST	08/26/98	T. THOMPSON
E	SEE ECN# D972131-E FOR CHANGE LIST	09/21/98	T. THOMPSON
F	SEE ECN# D972131-F FOR CHANGE LIST	10/14/98	T. THOMPSON

D

D

C

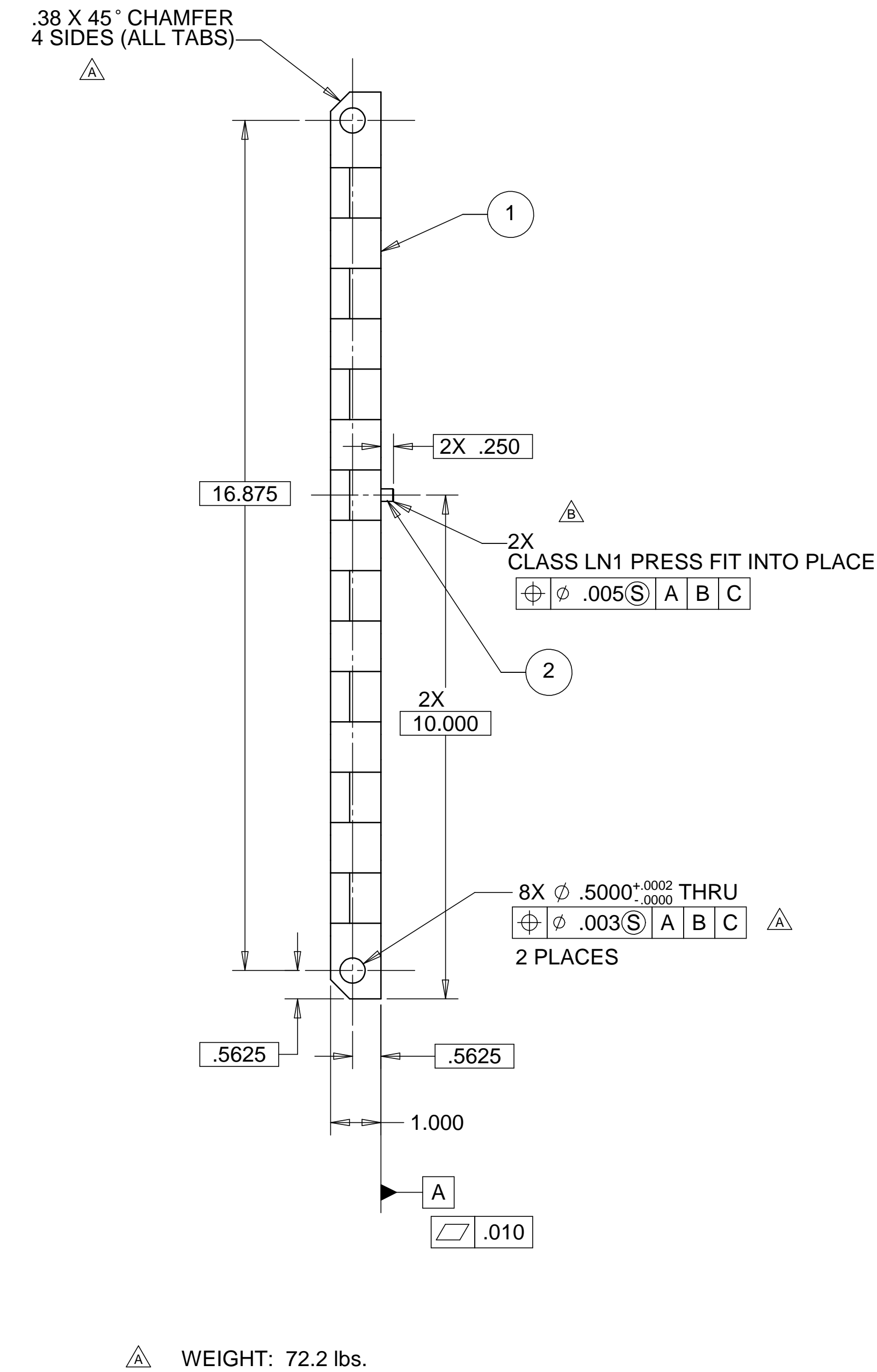
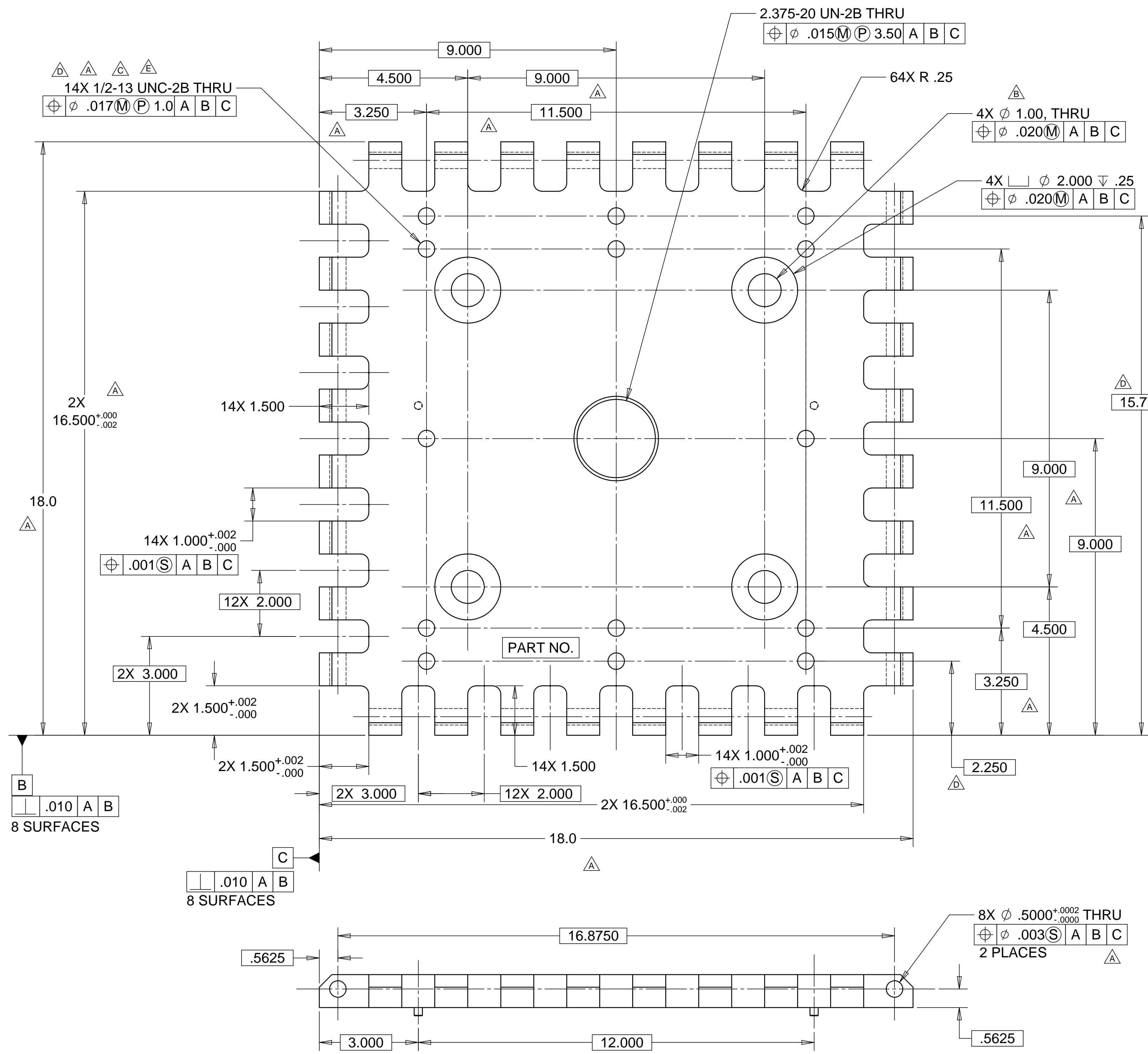
C

B

B

A

A



- NOTES: UNLESS OTHERWISE SPECIFIED
1. ALL DIMENSIONS IN INCHES
  2. DIMENSIONS AND TOLERANCING PER ANASI Y14.5M-1994
  3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
  4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
  5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
  6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
  7. COUNTERSINK 82 DEGREES APPROXIMATELY .03/.06 DEEP ALL DRILLED HOLES
  8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
  9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.

ITEM NO.	QTY.	DESCRIPTION	MATERIAL
1	1	SCISSORS TABLE TOP PLATE	303 STAINLESS STEEL
2	2	DOWEL PIN, 2500 DIAM. X .75 LG.	

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	
DECIMALS	ANGULAR = +/- .30'	 TITLE <b>LIGO SCISSOR TABLE TOP PLATE</b>	
.X = +/- .1	SURFACE FINISH = 250		
.XX = +/- .03			
.XXX = +/- .010			
FINISH	SIGNATURE	DATE	DWG. NO. <b>D972131</b> SIZE <b>D</b> SHEET NO. <b>1 of 1</b>
DESIGNED	ROGER L. SMITH	5-28-97	
DRAWN	ROGER L. SMITH	5-28-97	
CHECKED	HARRY SALAZAR	8-5-97	
PART NO.	ENGR.	T. THOMPSON	8-6-97
<b>D972131-1</b>	APPROVED	T. THOMPSON	8-6-97

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