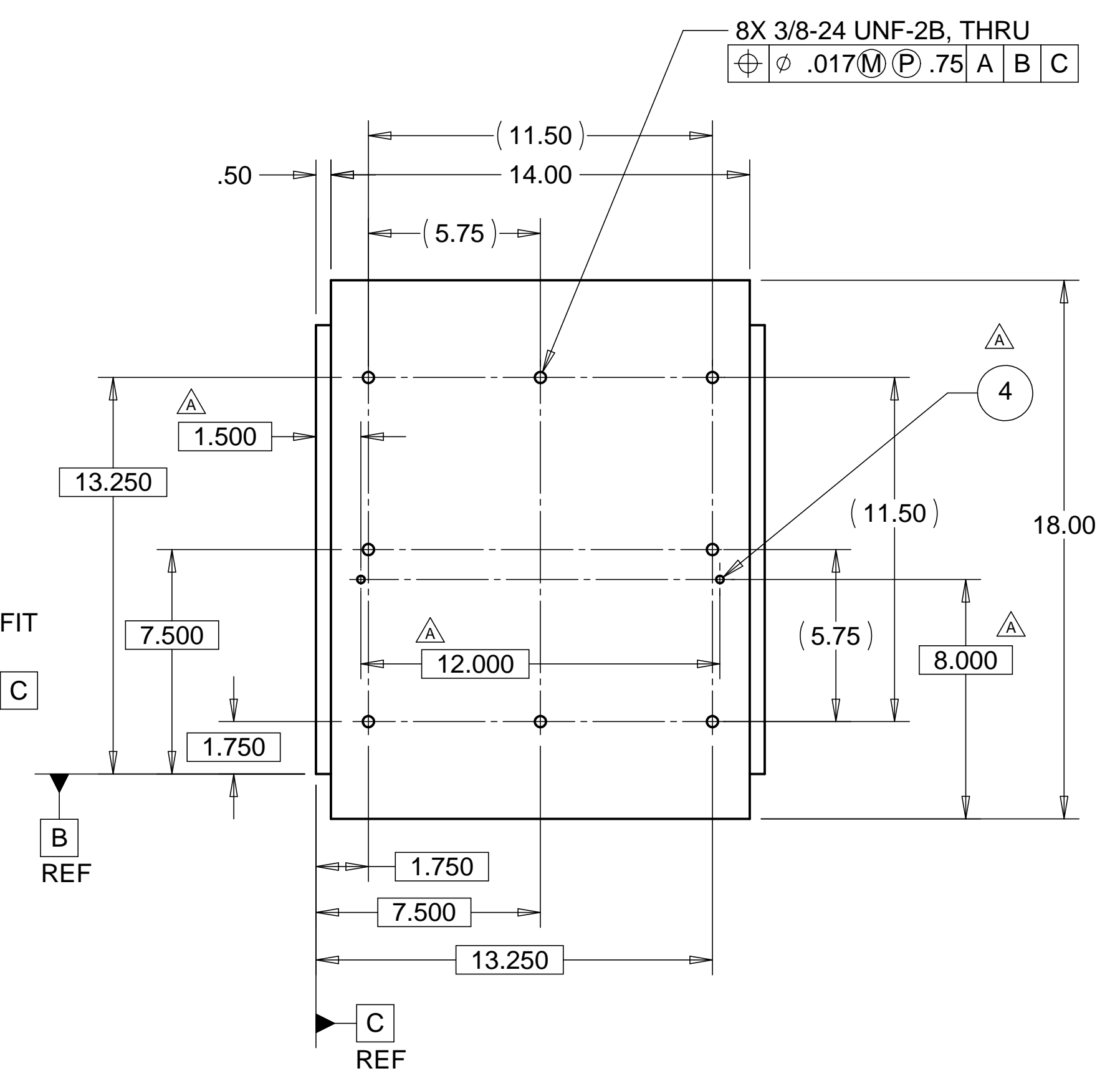
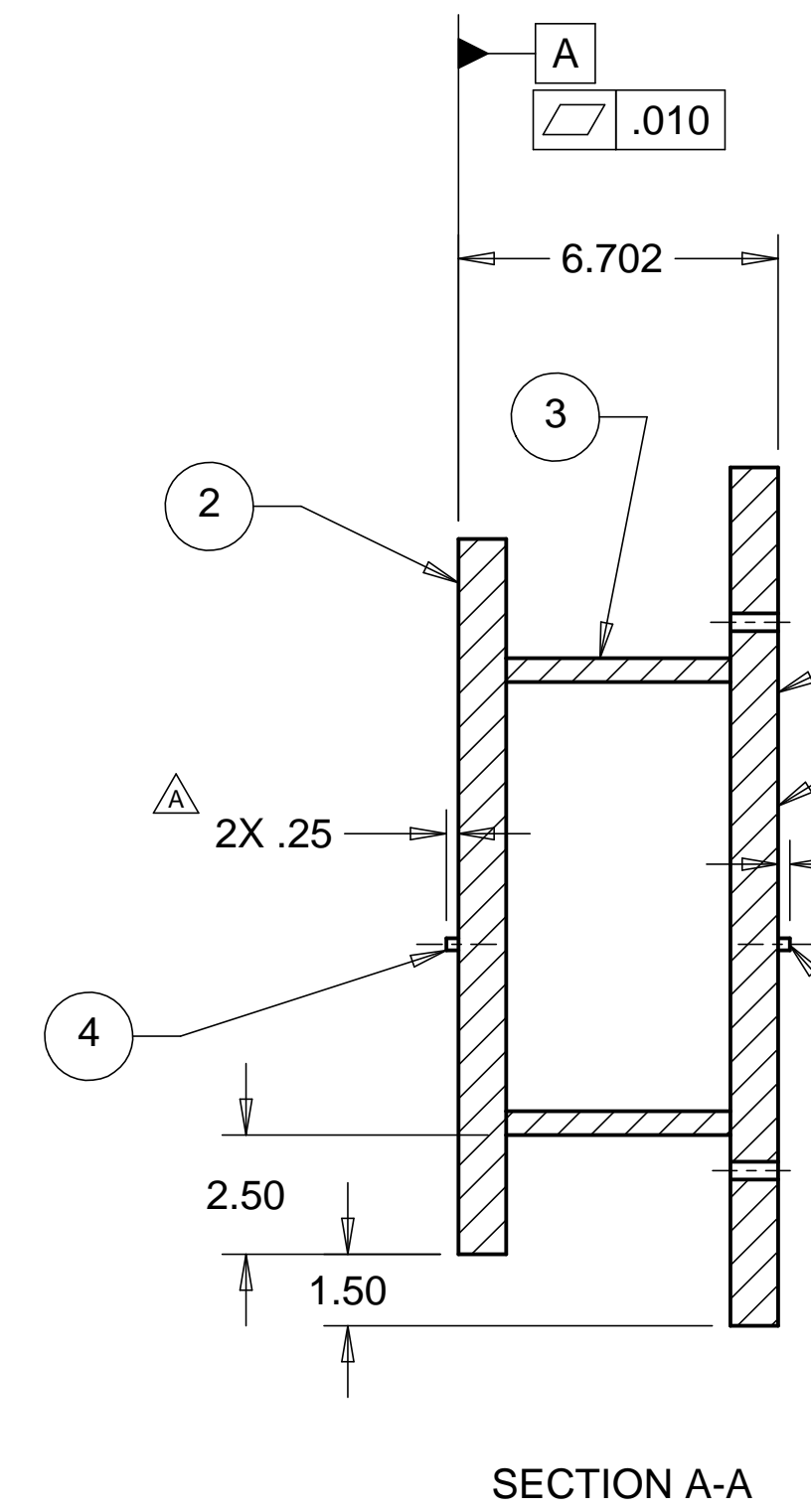
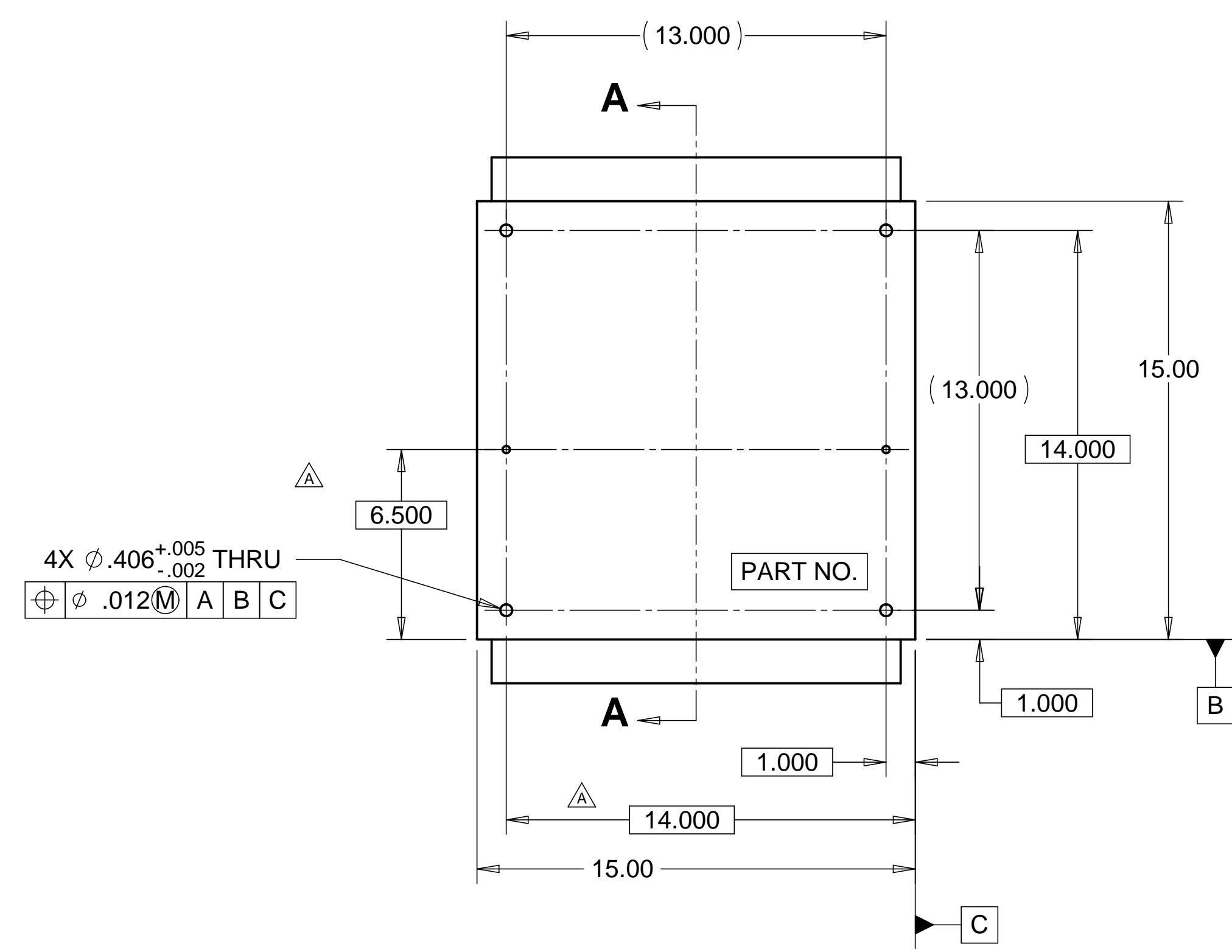
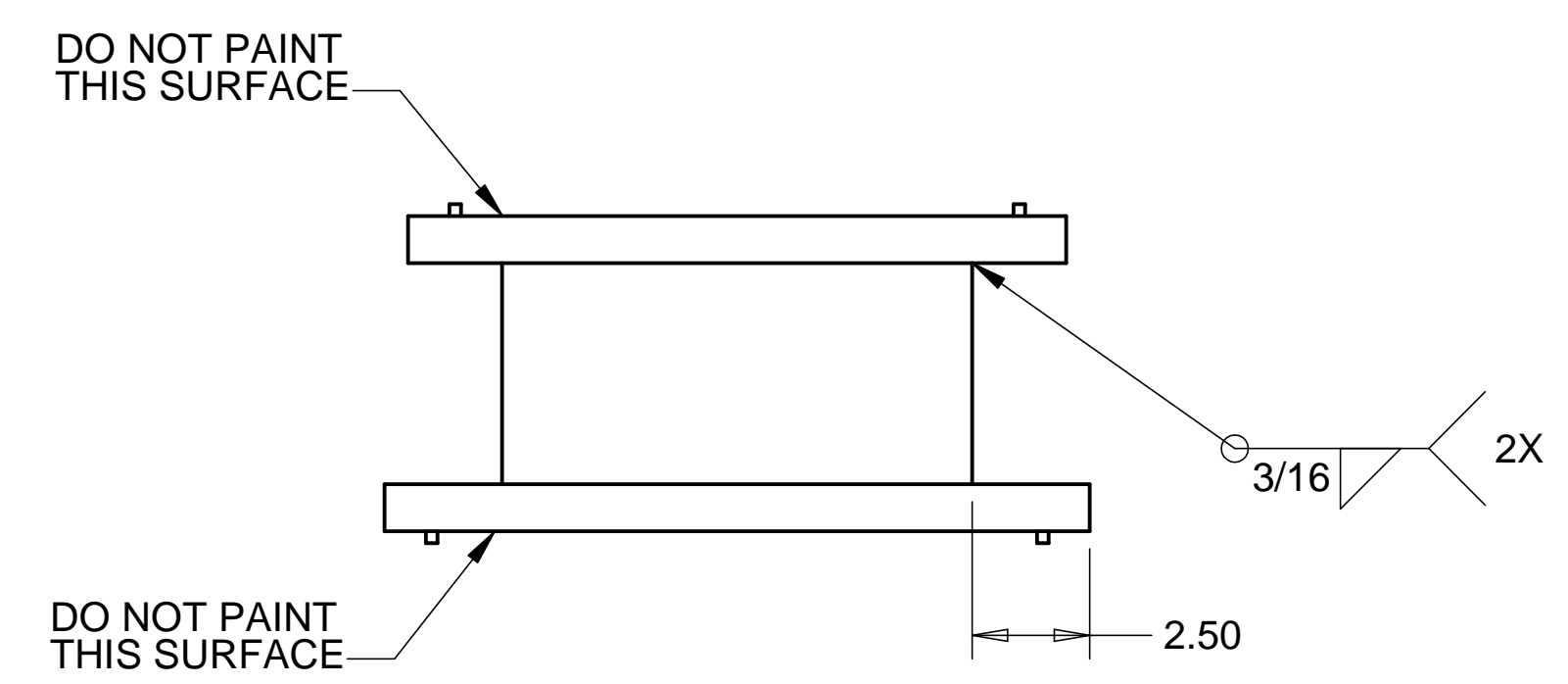


8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	SEE ECN# D972145-A FOR CHANGE LIST	06-25-98	T. THOMPSON



WEIGHT: 160.4 lbs.

- NOTES: UNLESS OTHERWISE SPECIFIED
1. ALL DIMENSIONS IN INCHES
 2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
 3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
 4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
 5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
 6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
 7. COUNTERSINK 82 DEGREES APPROXIMATELY .03/.06 DEEP ALL DRILLED HOLES
 8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
 9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
 10. PAINT:
ALL VISIBLE SURFACES
MEDIUM BLUE SHERWIN WILLIAMS (POLANE (R) T-PLUS,
POLYURETHANE ENAMEL.) #SW-F63TX-L-2822-5864.
PRIME WITH SHERMAN-WILLIAMS INDUSTRIAL WASH PRIMER P60G2.
 11. "OXI SOLV RUST INHIBITER" TO BE APPLIED PER MFG. INSTRUCTIONS TO ALL UNPAINTED SURFACES. BOTH TAPPED AND THRU BOLT HOLES WILL BE PLUGGED DURING APPLICATION.

QTY	DESCRIPTION	MATERIAL
1	PLATE, 1.0 THK.	A 36 STEEL
2	PLATE, 1.0 THK.	A 36 STEEL
3	SQ. TUBING, 10.0 X .50 WALL	A 500 GRADE B
4	DOWEL PIN, .250 DIA. X 1.0 LONG	

PARTS LIST				HYTEC, INC	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		TITLE LIGO SCISSOR TABLE REPLACEMENT WELDMENT	
DECIMALS X = +/- .1 .XX = +/- .03 .XXX = +/- .010	ANGULAR = +/- .30° SURFACE FINISH = 250	FINISH	SIGNATURE	DATE	DWG. NO.
			ROGER L. SMITH	2-14-98	D972145
			GERALD BUSTOS	2-14-98	SIZE
			ROGER L. SMITH	2-18-98	D
			ERIK SWENSEN	2-18-98	SHEET NO.
			T. THOMPSON	2-19-98	1 of 1
PART NO. D972145-1		SCALE	1/4	REVISION	A

8 7 6 5 4 3 2 1