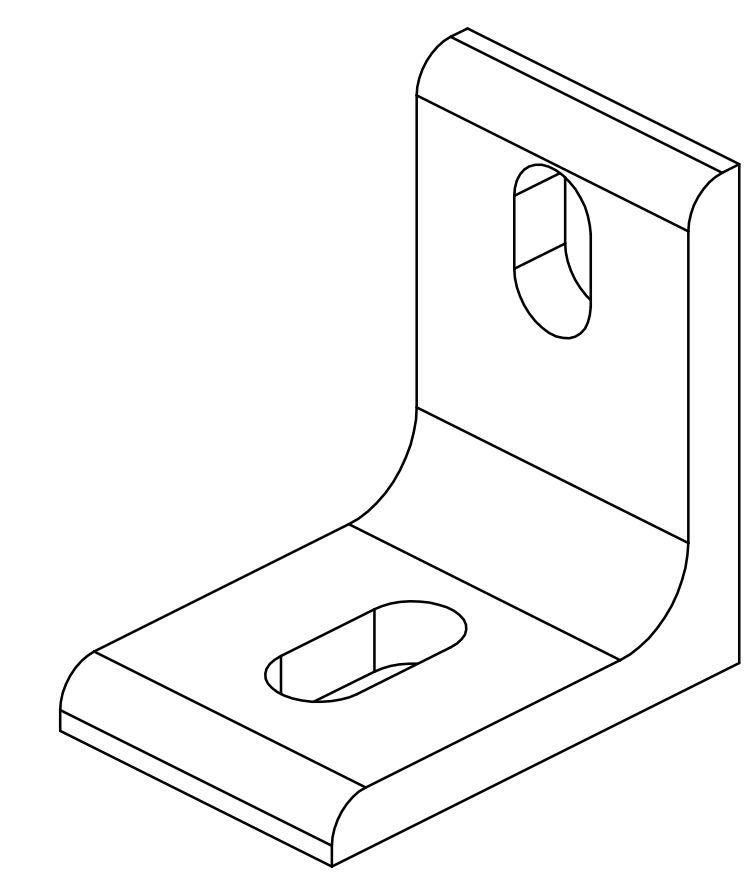
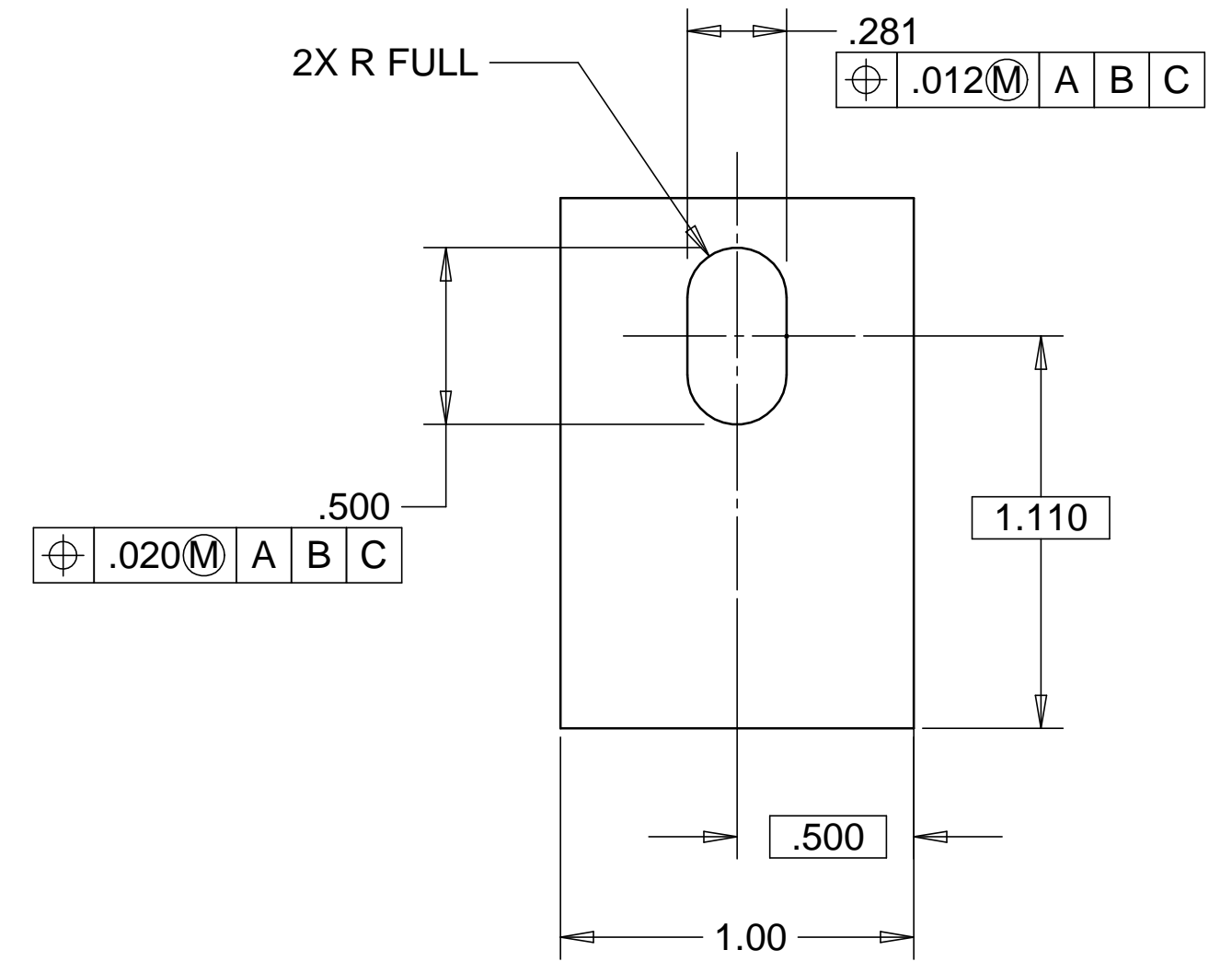
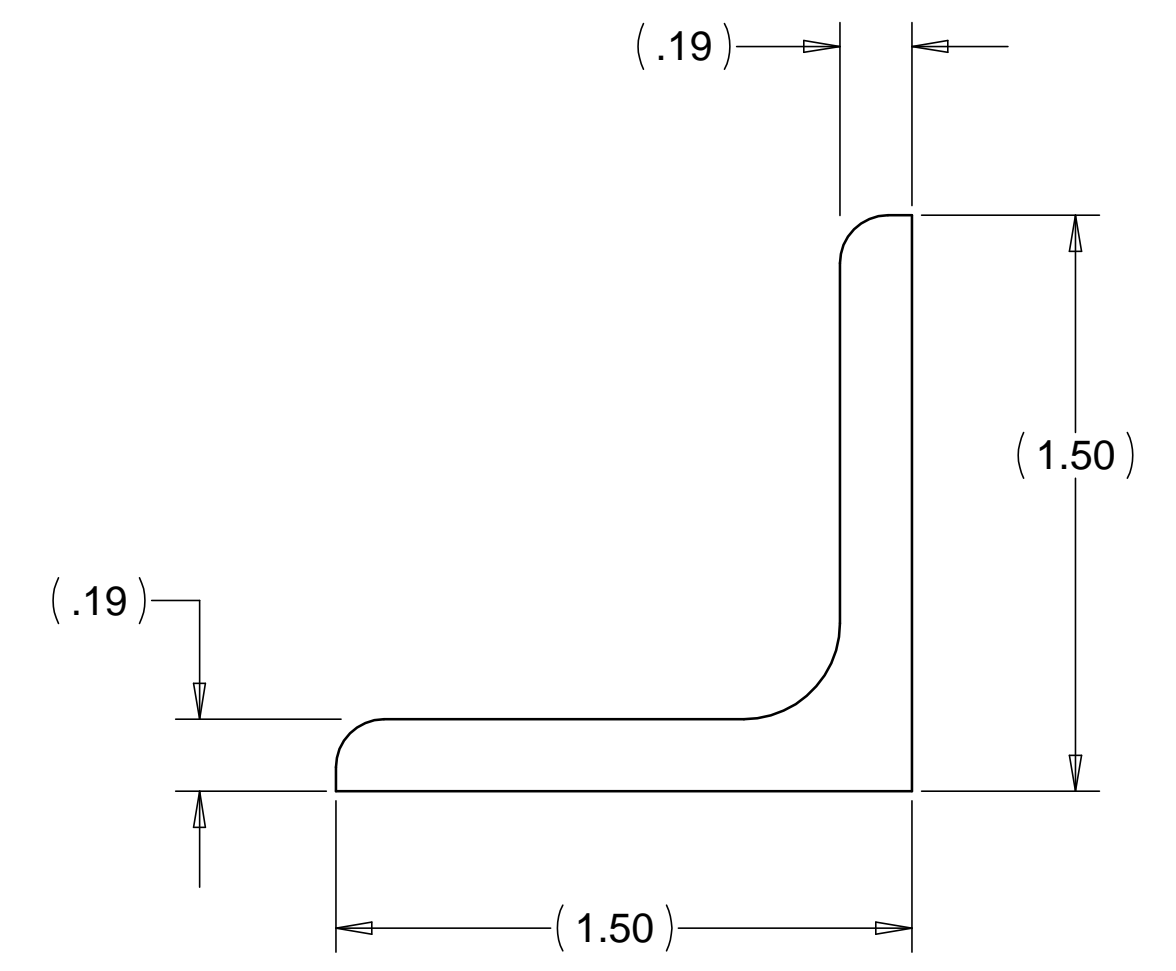


8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

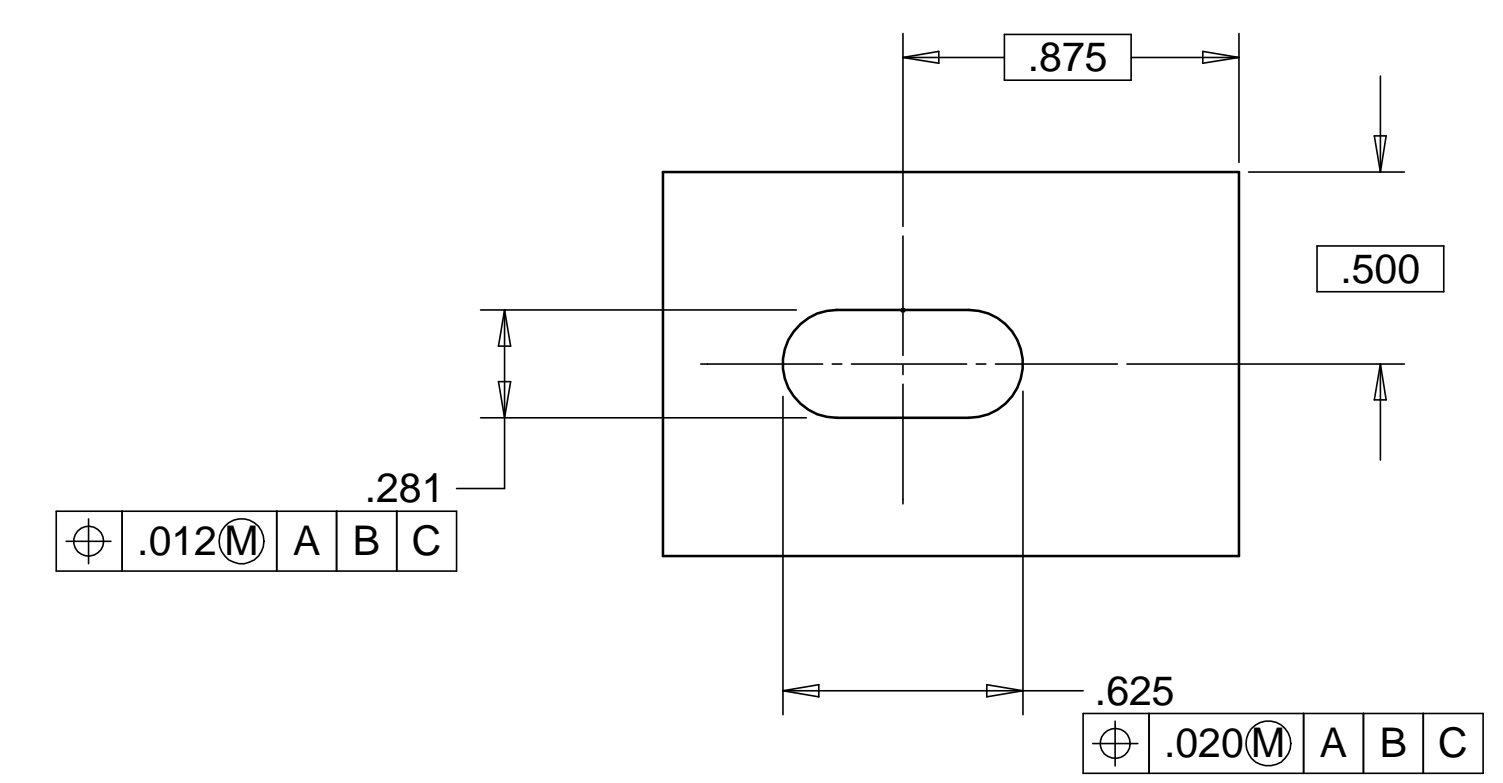
D

D



C

C



MATL: 6061-T6 ALUM. ANGLE 1.50 X 1.50 X 3/16 THK
WEIGHT: 0.05 lbs.

B

B

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ANAS1 Y14.5M-1994
3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .03/.06 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.

A

A

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC TITLE LIGO COARSE X-Y TRANSLATION HANDLING SUPPORT ANGLE
	DECIMALS	ANGULAR = +/- 30'	
FINISH	SIGNATURE	DATE	SIZE
PART NO. D972149-1	DESIGNED	ROGER L. SMITH	05-19-98
	DRAWN	ROGER L. SMITH	05-20-98
	CHECKED	ERIK SWENSEN	05-20-98
	ENGR.	ERIK SWENSEN	05-20-98
	APPROVED	T. THOMPSON	05-20-98
		SCALE	2/1
		SHEET NO.	D 1 of 1
		REVISION	

8 7 6 5 4 3 2 1