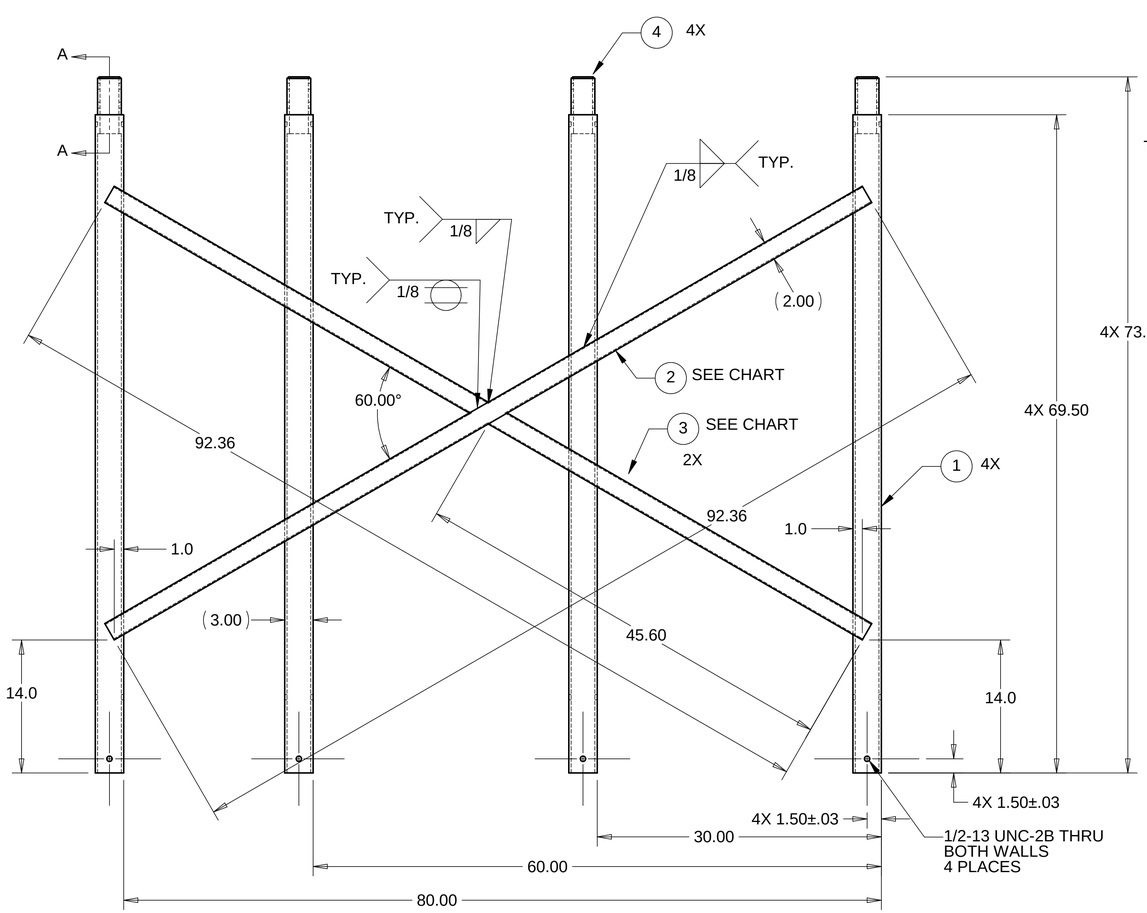
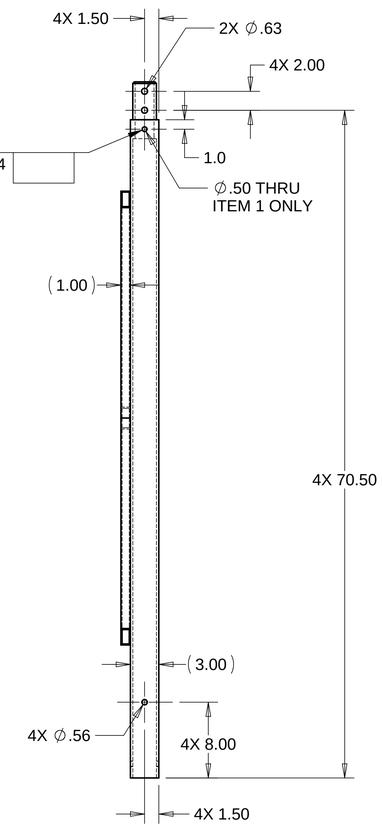
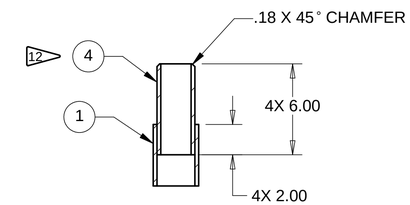
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED







SECTION A-A
SCALE 1 : 5

PART NO.	DESCRIPTION	
D972391-1	LEFT LOWER LEG WELDMENT	WELD ITEM(S) 2, & 3 NEAR SIDE
D972391-2	RIGHT LOWER LEG WELDMENT	WELD ITEM(S) 2, & 3 FAR SIDE

NOTES: UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
10. PART WEIGHS 270.4 Lbs.
11. PAINT PART USING SHERMAN WILLIAMS MEDIUM TEXTURED BEIGE (D13 POLANE T-PLUS, POLYURETHANE ENAMEL, F63 SERIES, #SW-F63TX-H-1651-5864).

12. GRIND ITEM(S) 4 TO FIT INTO ITEM(S) 1 AND PART D972392.

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	4	TUBING, 3 X 3 X .25 WALL	A36 STEEL
2	1	TUBING, 2 X 1 X .125 WALL	A36 STEEL
3	2	TUBING, 2 X 1 X .125 WALL	A36 STEEL
4	4	TUBING, 2 1/2 X 2 1/2 X .25 WALL	A36 STEEL

PARTS LIST

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
-TOLERANCES-
DECIMALS
.XX = +/- .06
.XXX = +/- .010
ANGULAR = +/- 30'
SURFACE FINISH = 250

CAD GENERATED DRAWING,
DO NOT MANUALLY UPDATE
DO NOT SCALE DRAWING

FINISH

PART NO.
D972391-1

	SIGNATURE	DATE
DESIGNED	W. K. MILLER	2/2/98
DRAWN	W. K. MILLER	2/2/98
CHECKED	HARRY SALAZAR	-
ENGR.	T. THOMPSON	-
APPROVED	T. THOMPSON	-

HYTEC, INC

TITLE
BSC ROLLER SYSTEM
LOWER LEG WELDMENT

DWG. NO. D972391
SIZE D
SHEET NO. 1 of 1
SCALE 1/8
REVISION