

8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

D

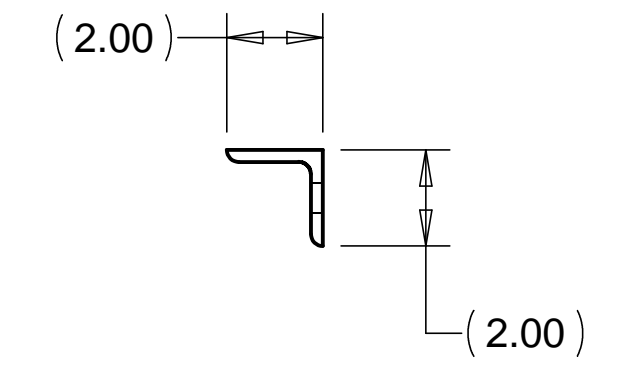
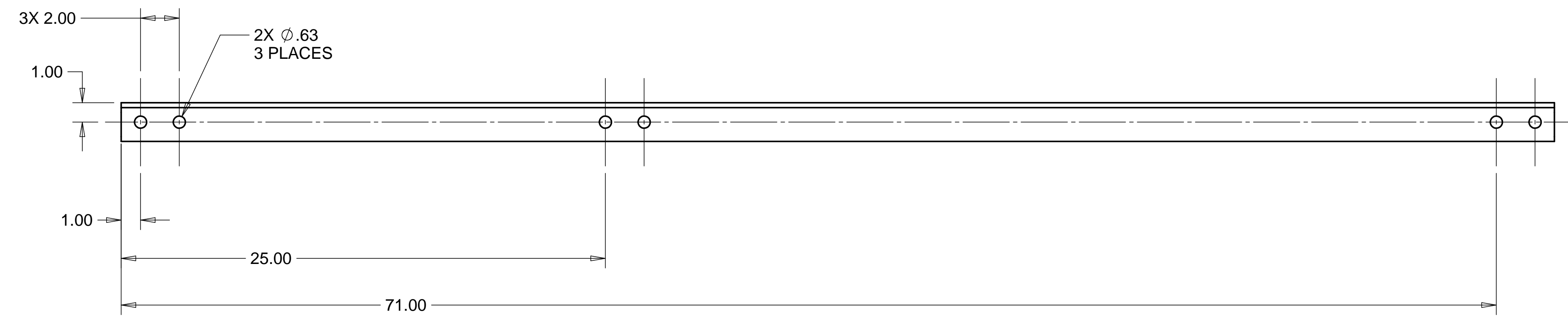
D

C

C

B

B



MATL: ANGLE, 2 X 2 X .25 303 SSTL

NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN INCHES
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
- ALL INSIDE CORNERS TO BE .015 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
- PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
- PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO. ) TO BE CLEARLY MARKED ON THE PART ITSELF.
- PART WEIGHS 19.6 Lbs.

A

A

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-  DECIMALS .XX = +/- .03 .XXX = +/- .010  ANGULAR = +/- 30'  SURFACE FINISH = 250	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<b>HYTEC, INC</b>
	FINISH		TITLE <b>BSC RAIL SYSTEM            MINOR RAIL TIE DOWN            ANGLE BRACKET</b>
PART NO. <b>D972427-1</b>	DESIGNED W. K. MILLER	SIGNATURE W. K. MILLER	DATE 1/18/98
	DRAWN HARRY SALAZAR	CHECKED T. THOMPSON	DATE 2/5/98
APPROVED T. THOMPSON	ENGR. T. THOMPSON	DATE 2/5/98	DWG. NO. <b>D972427</b>
SCALE 1/4	REVISION	SIZE <b>D</b>	SHEET NO. <b>1 of 1</b>

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