

8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	CHANGED TOLERANCE	3-16-98	WKM

D

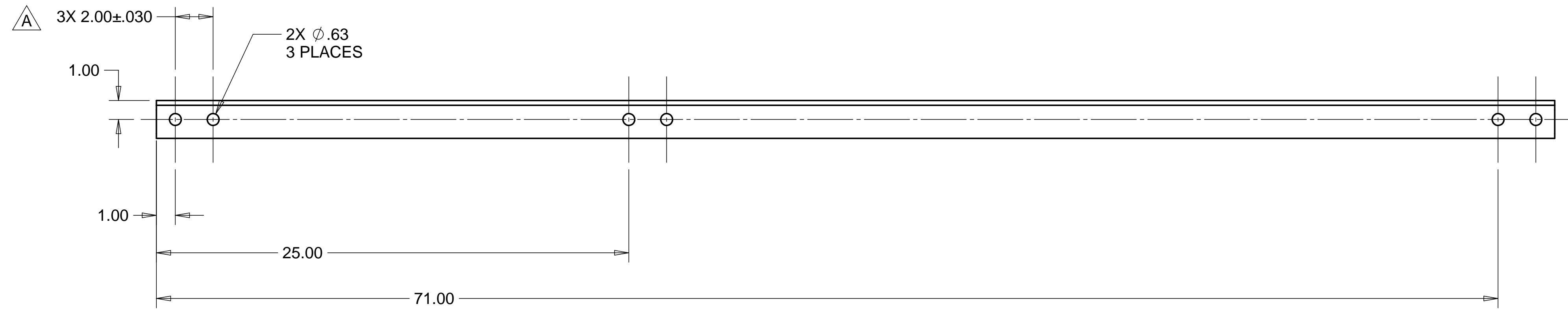
D

C

C

B

B



MATL: ANGLE, 2 X 2 X .25 303 SSTL

NOTES: UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
10. PART WEIGHS 19.6 Lbs.

A

A

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES- DECIMALS ANGULAR = +/- 30' .XX = +/- .03 SURFACE FINISH = 250 .XXX = +/- .010	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC
	FINISH		TITLE BSC RAIL SYSTEM MINOR RAIL TIE DOWN ANGLE BRACKET
PART NO. D972427-1	DESIGNED	W. K. MILLER	1/18/98
	DRAWN	W. K. MILLER	1/18/98
	CHECKED	HARRY SALAZAR	2/5/98
	ENGR.	T. THOMPSON	2/5/98
APPROVED	T. THOMPSON	2/5/98	DWG. NO. D972427 SIZE D SHEET NO. 1 of 1 SCALE 1/4 REVISION A

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