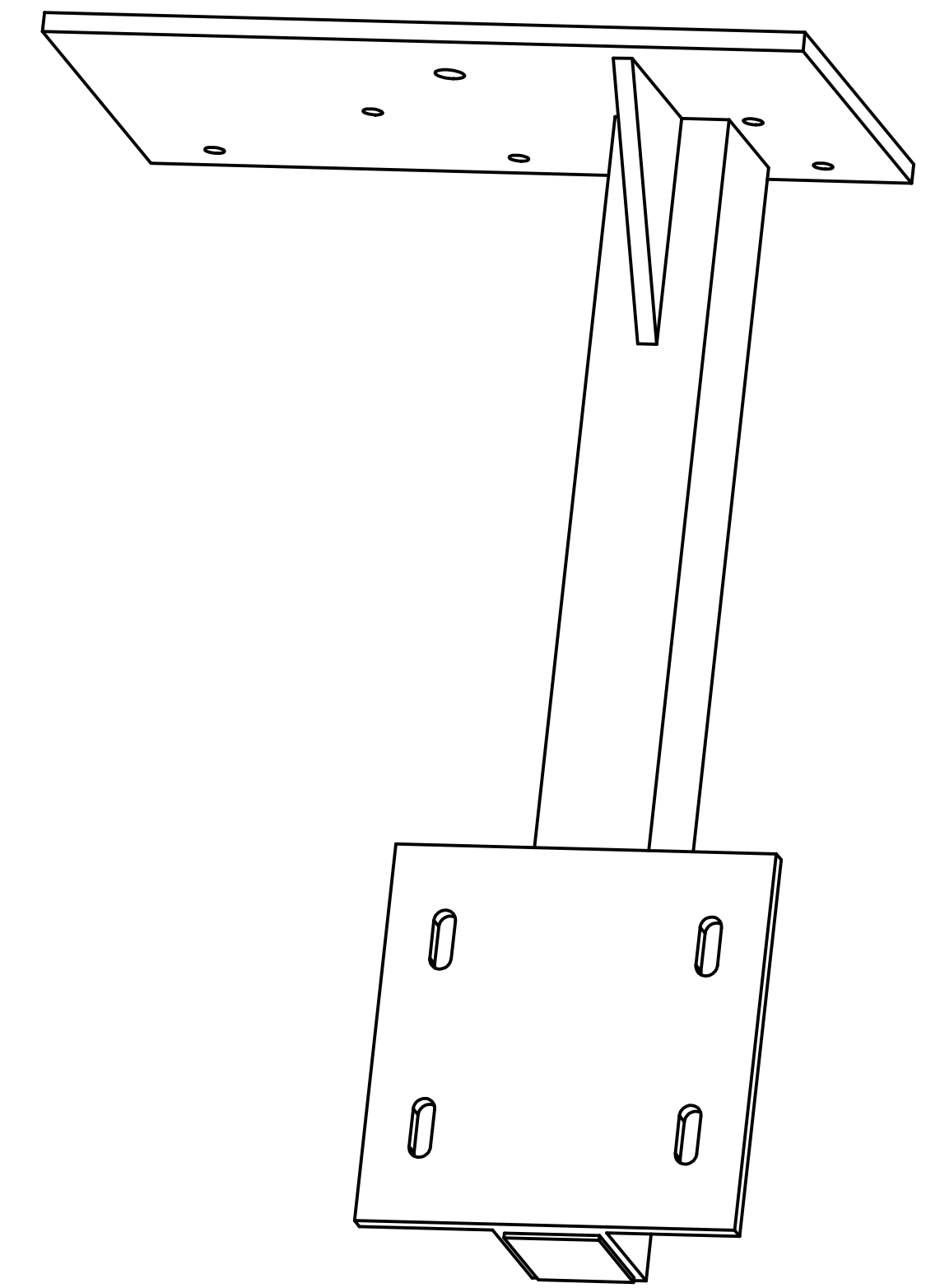
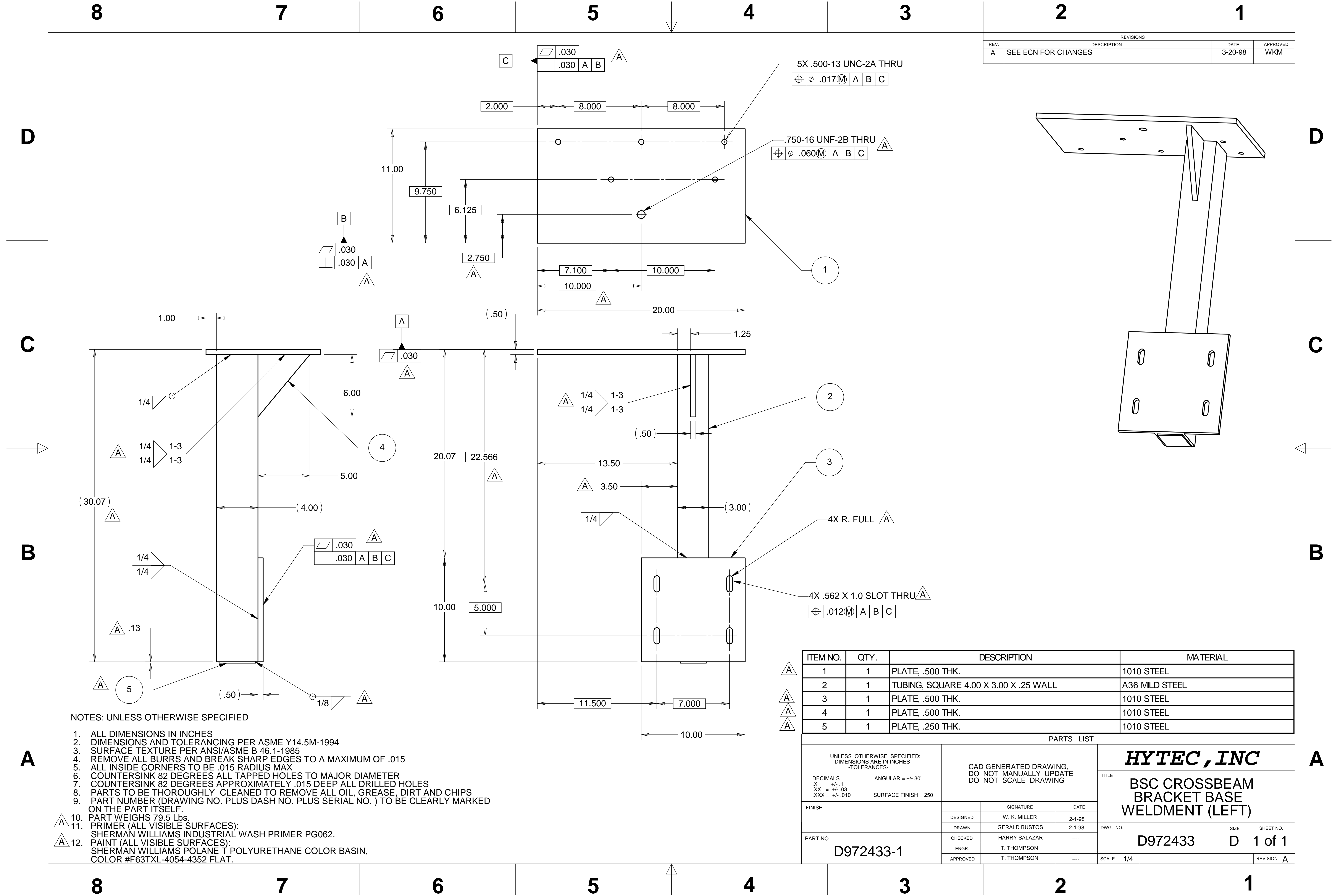


REV.	DESCRIPTION	DATE	APPROVED
A	SEE ECN FOR CHANGES	3-20-98	WKM



NOTES: UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
10. PART WEIGHS 79.5 Lbs.
11. PRIMER (ALL VISIBLE SURFACES): SHERMAN WILLIAMS INDUSTRIAL WASH PRIMER PG062.
12. PAINT (ALL VISIBLE SURFACES): SHERMAN WILLIAMS POLANE T POLYURETHANE COLOR BASIN, COLOR #F63TXL-4054-4352 FLAT.

ITEM NO.	QTY.	DESCRIPTION	MATERIAL
1	1	PLATE, .500 THK.	1010 STEEL
2	1	TUBING, SQUARE 4.00 X 3.00 X .25 WALL	A36 MILD STEEL
3	1	PLATE, .500 THK.	1010 STEEL
4	1	PLATE, .500 THK.	1010 STEEL
5	1	PLATE, .250 THK.	1010 STEEL

PARTS LIST																					
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING																			
DECIMALS .X = +/- .1 .XX = +/- .03 .XXX = +/- .010	ANGULAR = +/- .30° SURFACE FINISH = 250	<p>HYTEC, INC</p> <p>TITLE: BSC CROSSBEAM BRACKET BASE WELDMENT (LEFT)</p>																			
FINISH	PART NO. D972433-1	<table border="1"> <tr> <th>SIGNATURE</th> <th>DATE</th> </tr> <tr> <td>DESIGNED W. K. MILLER</td> <td>2-1-98</td> </tr> <tr> <td>DRAWN GERALD BUSTOS</td> <td>2-1-98</td> </tr> <tr> <td>CHECKED HARRY SALAZAR</td> <td>----</td> </tr> <tr> <td>ENGR. T. THOMPSON</td> <td>----</td> </tr> <tr> <td>APPROVED T. THOMPSON</td> <td>----</td> </tr> </table>	SIGNATURE	DATE	DESIGNED W. K. MILLER	2-1-98	DRAWN GERALD BUSTOS	2-1-98	CHECKED HARRY SALAZAR	----	ENGR. T. THOMPSON	----	APPROVED T. THOMPSON	----	<table border="1"> <tr> <th>DWG. NO.</th> <th>SIZE</th> <th>SHEET NO.</th> </tr> <tr> <td>D972433</td> <td>D</td> <td>1 of 1</td> </tr> </table>	DWG. NO.	SIZE	SHEET NO.	D972433	D	1 of 1
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