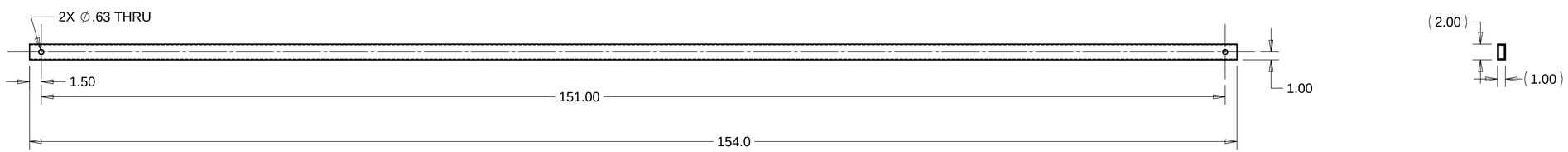
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	CHANGED PAINT SPECIFICATION	3-16-98	WKM



MATL: A36 STL TUBING, 2 X 1 X .12 WALL

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
10. PART WEIGHS 29.4 Lbs.

A 11. PRIMER (ALL VISIBLE SURFACES): SHERMAN WILLIAMS INDUSTRIAL WASH PRIMER PG062.

A 12. PAINT (ALL VISIBLE SURFACES): SHERMAN WILLIAMS POLANE T POLYURETHANE COLOR BASIN, COLOR #F63TXL-4054-4352 FLAT.

PARTS LIST

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
-TOLERANCES-
DECIMALS
.X = +/- .1
.XX = +/- .060
ANGULAR = +/- 30'
SURFACE FINISH = 250

CAD GENERATED DRAWING,
DO NOT MANUALLY UPDATE
DO NOT SCALE DRAWING

FINISH

PART NO. D972439-1

	SIGNATURE	DATE
DESIGNED	W. K. MILLER	2/9/98
DRAWN	W. K. MILLER	2/9/98
CHECKED	HARRY SALAZAR	3-16-98
ENGR.	T. THOMPSON	3-16-98
APPROVED	T. THOMPSON	3-16-98

HYTEC, INC

TITLE
BSC ROLLER SYSTEM
HORIZONTAL LEG TRUSS

DWG. NO. D972439 | SIZE D | SHEET NO. 1 of 1

SCALE 1/8 | REVISION A