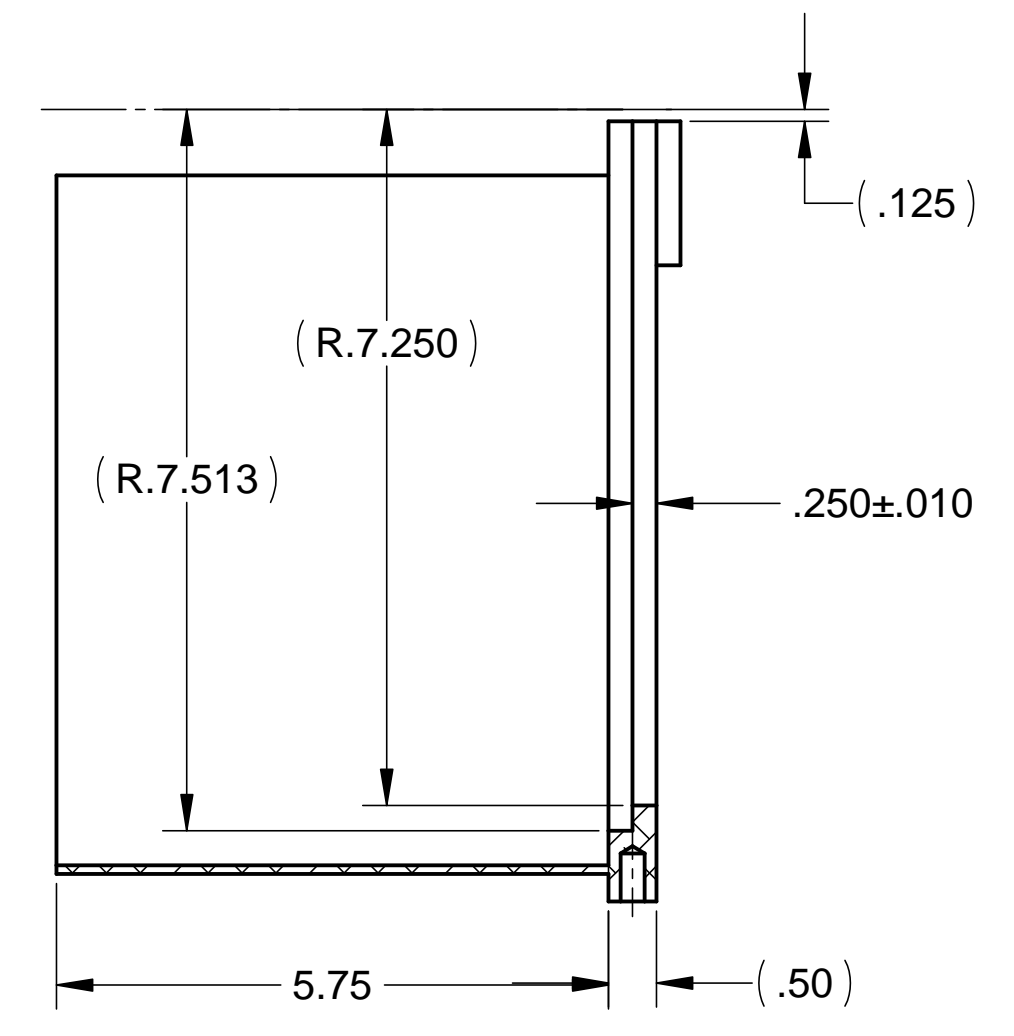
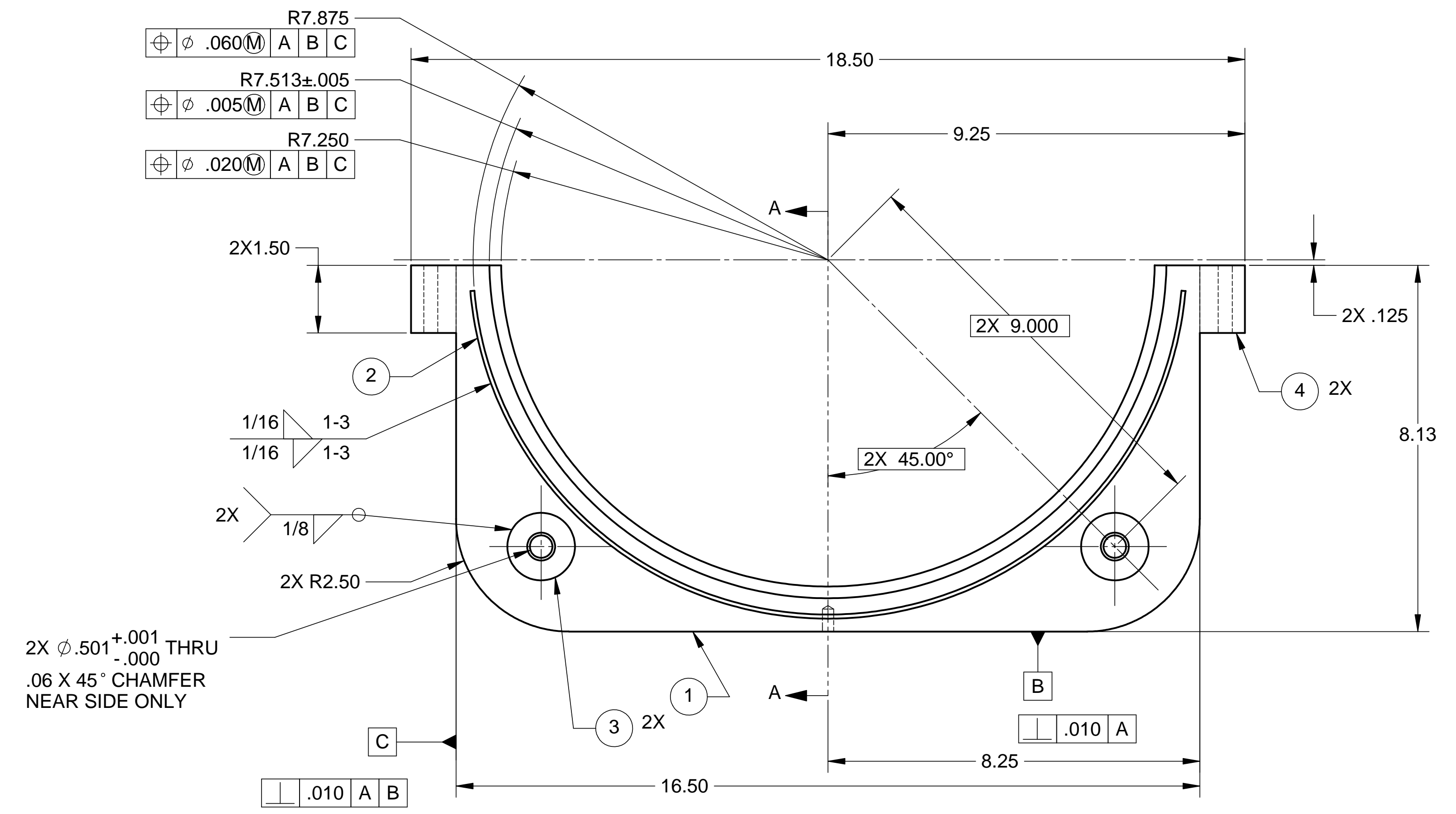


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REVISIONS		DATE	APPROVED
REV.	DESCRIPTION		

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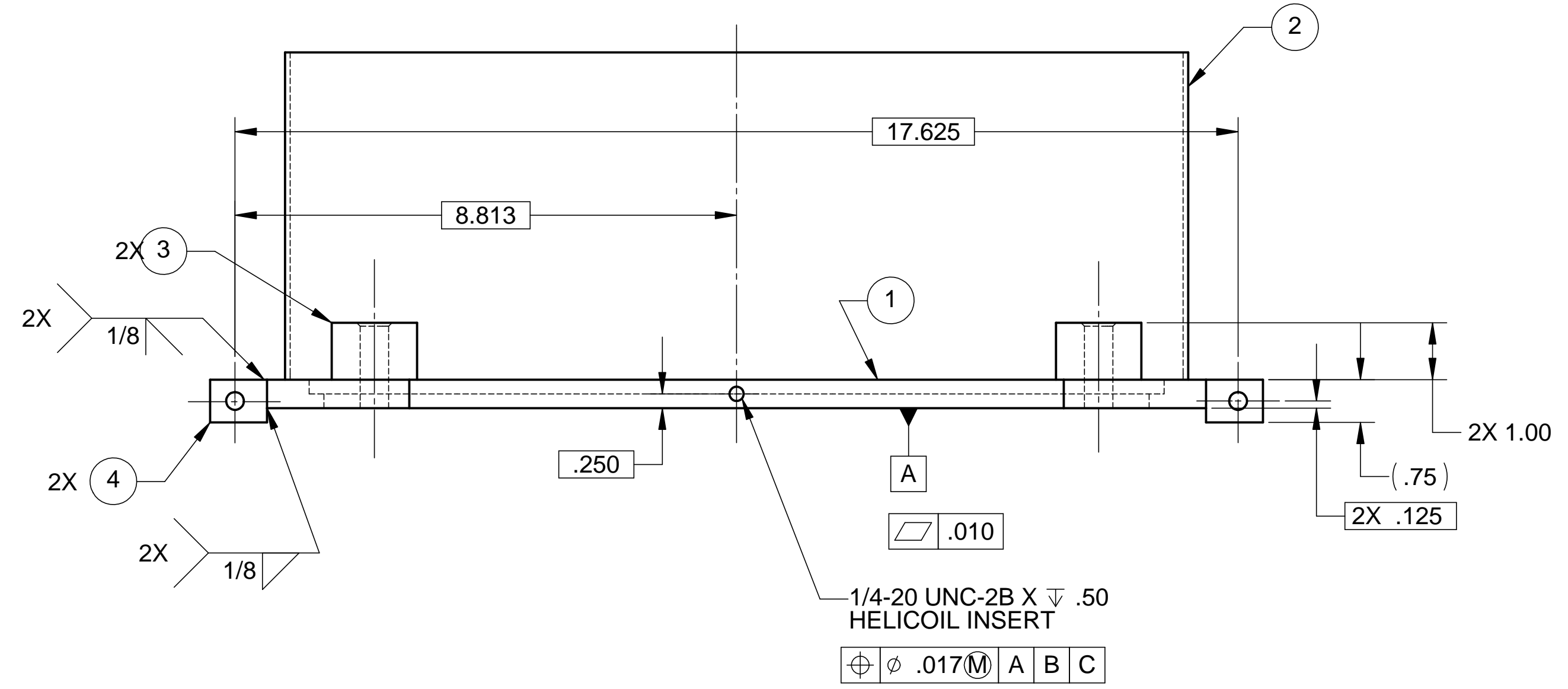


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NOTES: UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
8. PART NUMBER (DRAWING NO. PLUS DASH NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
9. ALL ALUM. WELDING DONE BY A GTAW PROCESS USING 2% THORIATED TUNGSTEN WELDING ELECTRODES AND ER4043 WELDING ROD (SPEC. PER AWS A5.10-80).
10. NO SULFER BASED CUTTING FLUIDS ALLOWED. APPROVED MACHINE LUBRICANT: ALUMICUT, MISTIC METAL MOVER, PRINCETON, IL.
11. PART WEIGHS 4 Lbs.

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	PLATE, .50 THK	6061-T6 ALUM
2	1	SHEET, .125 THK	6061-T6 ALUM
3	2	ROUND STOCK, 1.50 DIA.	6061-T6 ALUM
4	2	PLATE, .75 THK	6061-T6 ALUM

PARTS LIST				HYTEC, INC	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		TITLE BSC BELLOWS COMPRESSION CLAMP PART #1	
DECIMALS .XX = +/- .03 .XXX = +/- .010	ANGULAR = +/- .30° SURFACE FINISH = 250	SIGNATURE DESIGNED W. K. MILLER DRAWN W. K. MILLER CHECKED HARRY SALAZAR ENGR. T. THOMPSON APPROVED T. THOMPSON	DATE 4-7-98 4-7-98 - -	DWG. NO. D972458	SIZE SHEET NO. D 1 of 1
PART NO. D972458-1		SCALE 1/2		REVISION	

8 7 6 5 4 3 2 1

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