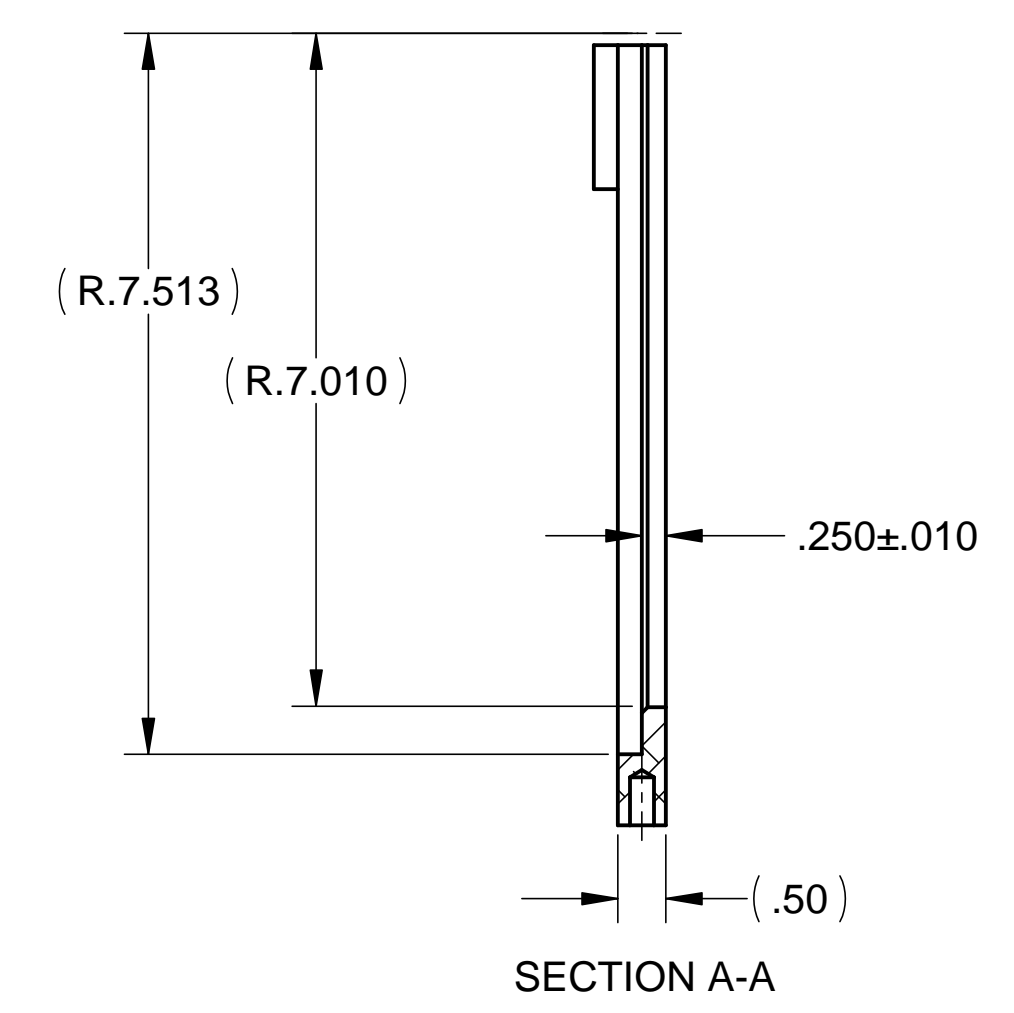
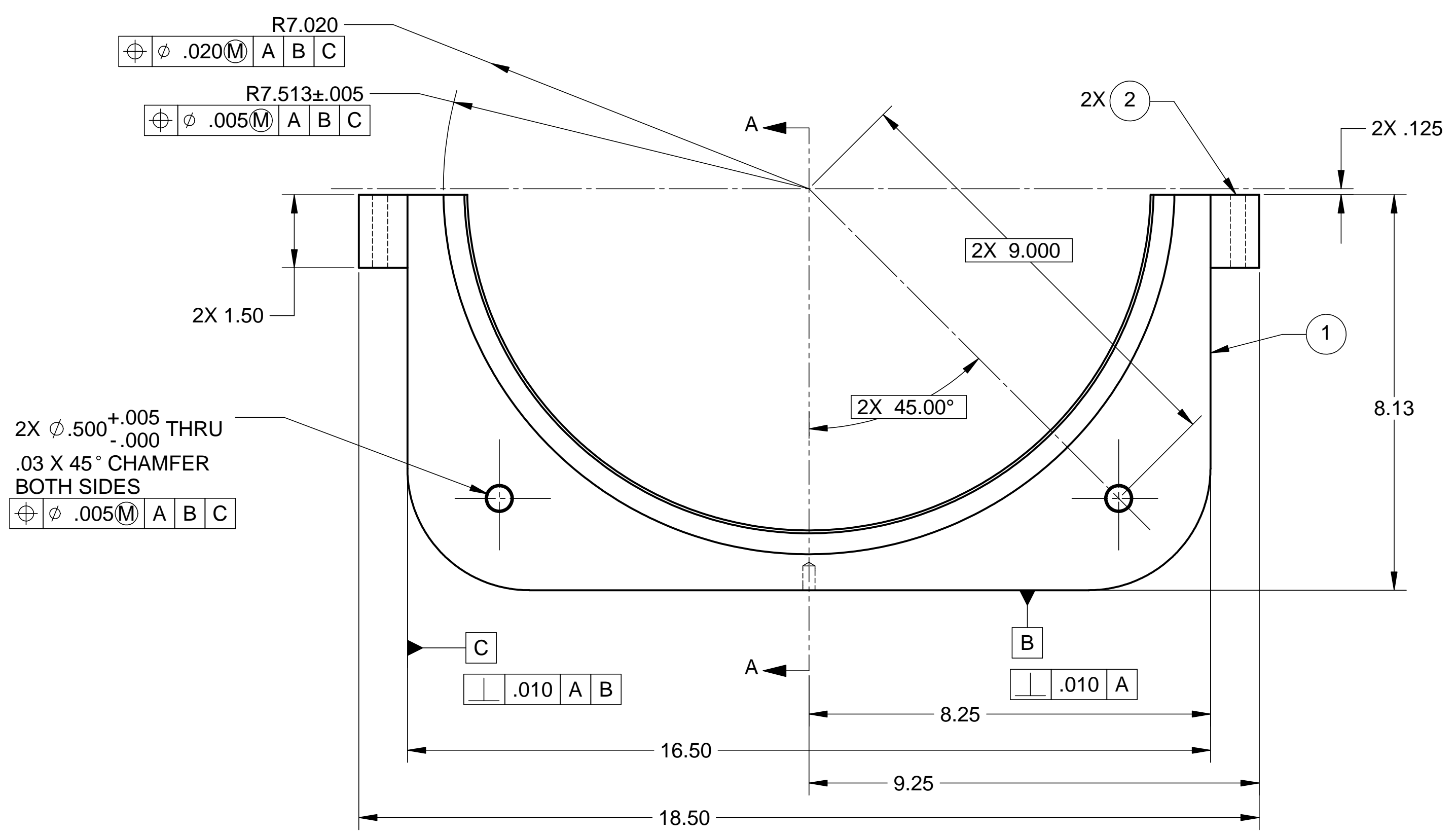


REV.	DESCRIPTION	DATE	APPROVED

8 7 6 5 4 3 2 1

D

D

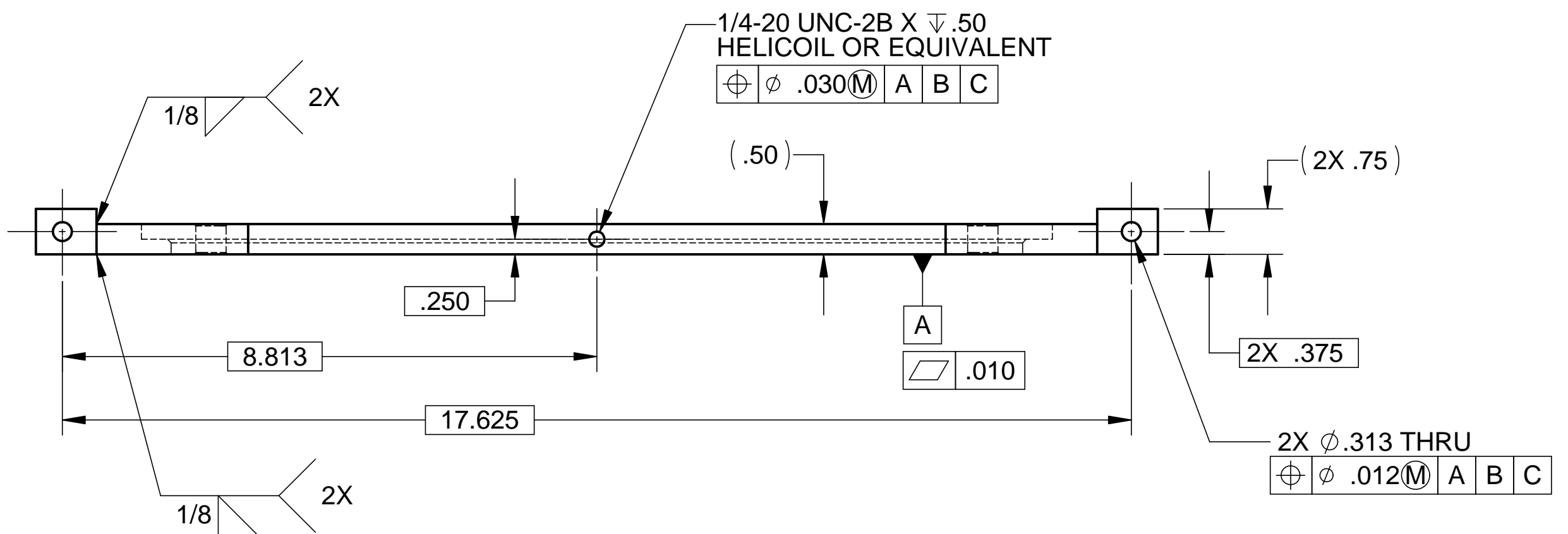


C

C

B

B



NOTES: UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
8. PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
9. ALL ALUM. WELDING DONE BY A GTAW PROCESS USING 2% THORIATED TUNGSTEN WELDING ELECTRODES AND ER4043 WELDING ROD (SPEC. PER AWS A5.10-80).
10. NO SULFER BASED CUTTING FLUIDS ALLOWED. APPROVED MACHINE LUBRICANT: ALUMICUT, MISTIC METAL MOVER, PRINCETON, IL.
11. PART WEIGHS 2.6 Lbs.

A

A

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	PLATE, 1/2 THK	6061-T6 ALUM
2	2	PLATE, 3/4 THK	6061-T6 ALUM

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	
DECIMALS .XX = \pm .03 .XXX = \pm .010	ANGULAR = \pm .30° SURFACE FINISH = 250	HYTEC, INC TITLE BSC BELLOWS COMPRESSION CLAMP PART #2	
FINISH	SIGNATURE	DATE	DWG. NO.
	DESIGNED W. K. MILLER	5-6-98	D972459
	DRAWN W. K. MILLER	5-6-98	
	CHECKED HARRY SALAZAR	-	
	ENGR. T. THOMPSON	-	
PART NO. D972459-1	APPROVED T. THOMPSON	-	SCALE 1/2
			SIZE SHEET NO. D 1 of 1
			REVISION

8 7 6 5 4 3 2 1