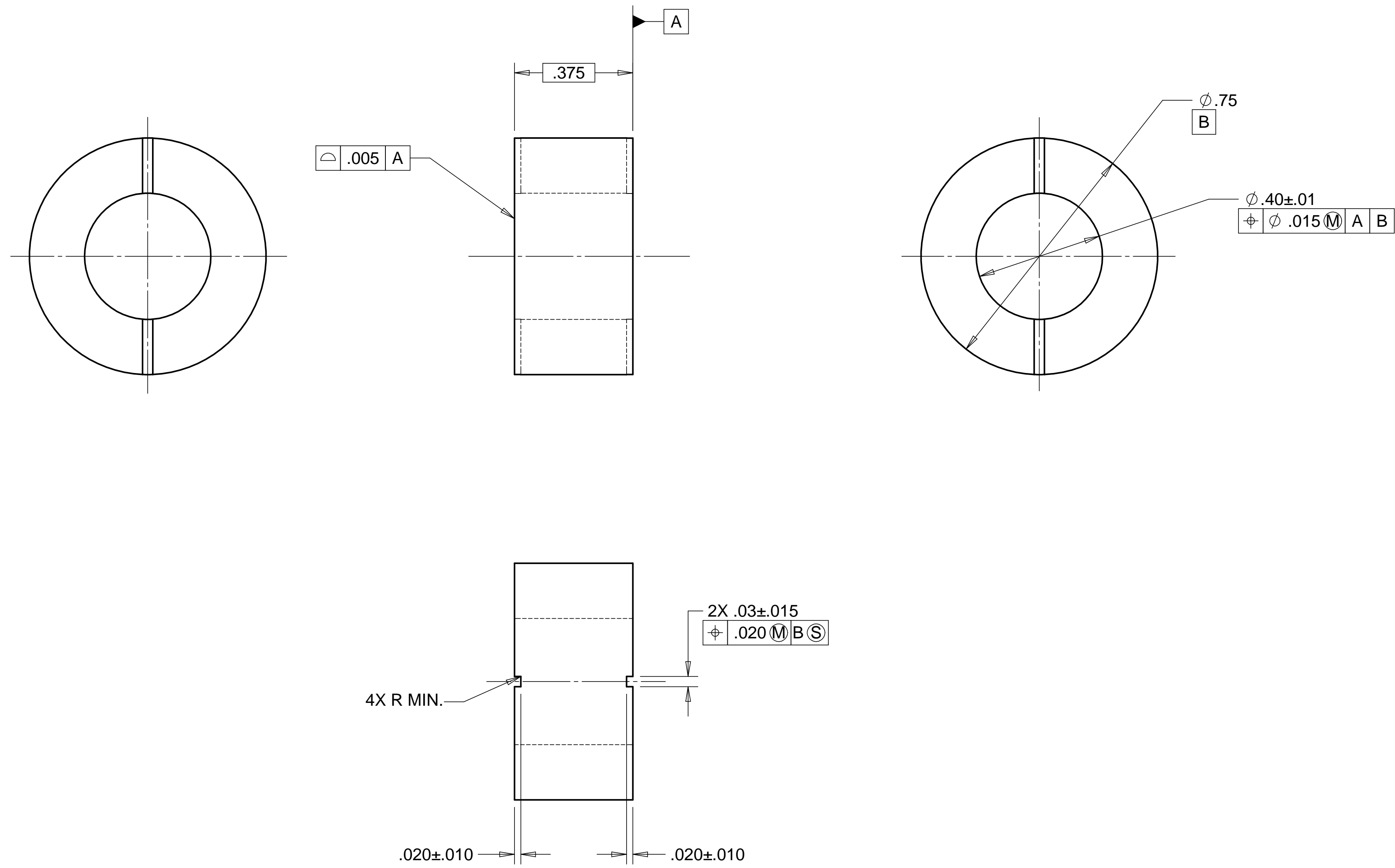


8 7 6 5 4 3 2 1

REVISIONS		DATE	APPROVED
REV	DESCRIPTION		
A	SEE ECN# D972716-A FOR CHANGE LIST	10/02/98	T. THOMPSON



NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN INCHES
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
- ALL INSIDE CORNERS TO BE .015 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .03/.06 DEEP ALL DRILLED HOLES
- PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
- PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
- ALL FABRICATION, CLEANING, AND HANDLING MAINTAINED TO HYTEC SPECIFICATION: LIGO-TS-03 CATEGORY 1.
- NO SULFUR BASED CUTTING FLUIDS ALLOWED. APPROVED STAINLESS STEEL MACHINE LUBRICANT: RELTON A-9, RELTON
- ALIGNMENT BETWEEN SLOTS NOT REQUIRED.

- $\triangle$  MATL: 303 SST
- $\triangle$  WEIGHT: .03 lbs.

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	
DECIMALS: X = +/- .1 .XX = +/- .03 .XXX = +/- .010		ANGULAR = +/- .30' SURFACE FINISH = 250	
FINISH ALL MACHINED SURFACES 64 RMS		SIGNATURE ERIC PONSLET	
PART NO. D9727161		DATE 7-06-98	
		DRAWN ROGER L. SMITH	
		CHECKED T. THOMPSON	
		ENGR. ERIC PONSLET	
		APPROVED T. THOMPSON	
		DATE 7-06-98	
		SCALE 4/1	
		REVISION A	

**HYTEC, INC**  
TITLE  
**LIGO HAM  
CUSTOM VENTED WASHER**

DWG. NO. **D972716** SIZE **D** SHEET NO. **1 of 1**

8 7 6 5 4 3 2 1