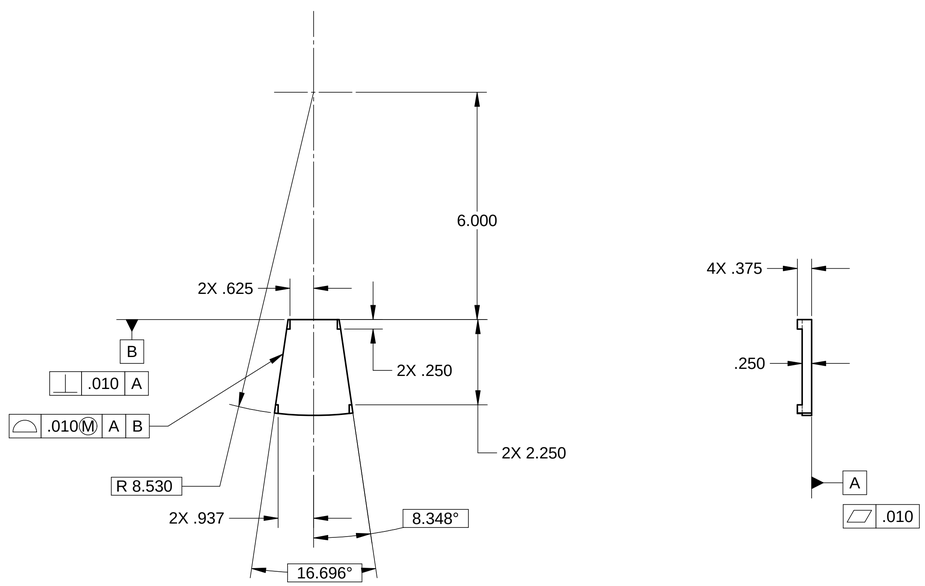
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



MATL: 6061-T6 ALUM

NOTES: UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
8. PART NUMBER (DRAWING NO. PLUS DASH NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
9. NO SULFER BASED CUTTING FLUIDS ALLOWED. APPROVED MACHINE LUBRICANT: ALUMICUT, MISTIC METAL MOVER, PRINCETON, IL.
10. PART WEIGHS .10 Lbs.

PARTS LIST

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
-TOLERANCES-
DECIMALS
.XX = +/- .03
.XXX = +/- .010
ANGULAR = +/- 30'
SURFACE FINISH = 250

CAD GENERATED DRAWING,
DO NOT MANUALLY UPDATE
DO NOT SCALE DRAWING

HYTEC, INC

FINISH

	SIGNATURE	DATE
DESIGNED	W. K. MILLER	3-30-98
DRAWN	W. K. MILLER	3-30-98
CHECKED	HARRY SALAZAR	-
ENGR.	T. THOMPSON	-
APPROVED	T. THOMPSON	-

TITLE
HAM LEG ELEMENT
STAGE 1 SPRING
SPACER BLOCK

PART NO.
D972965-1

DWG. NO. D972965
SIZE D
SHEET NO. 1 of 1
SCALE 1/2
REVISION