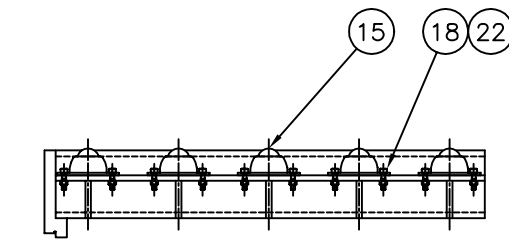
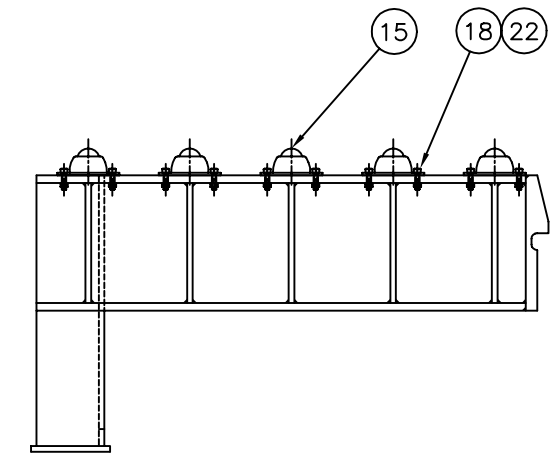
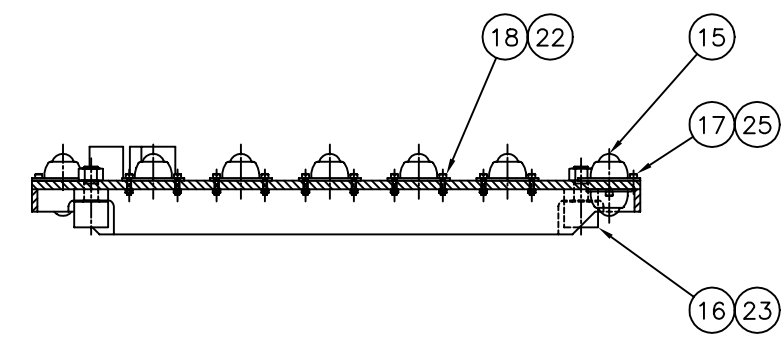
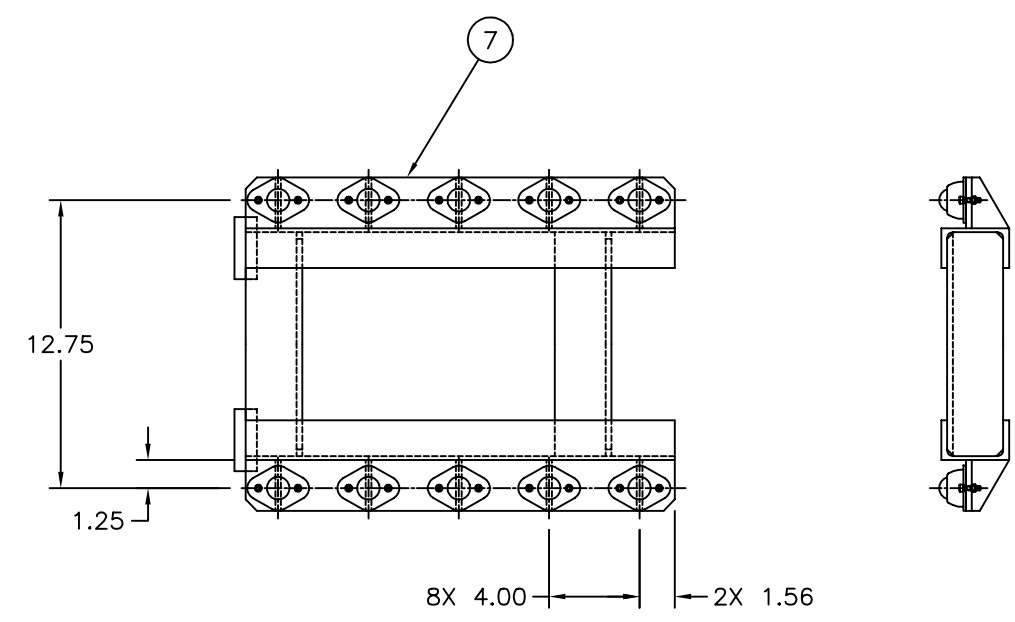
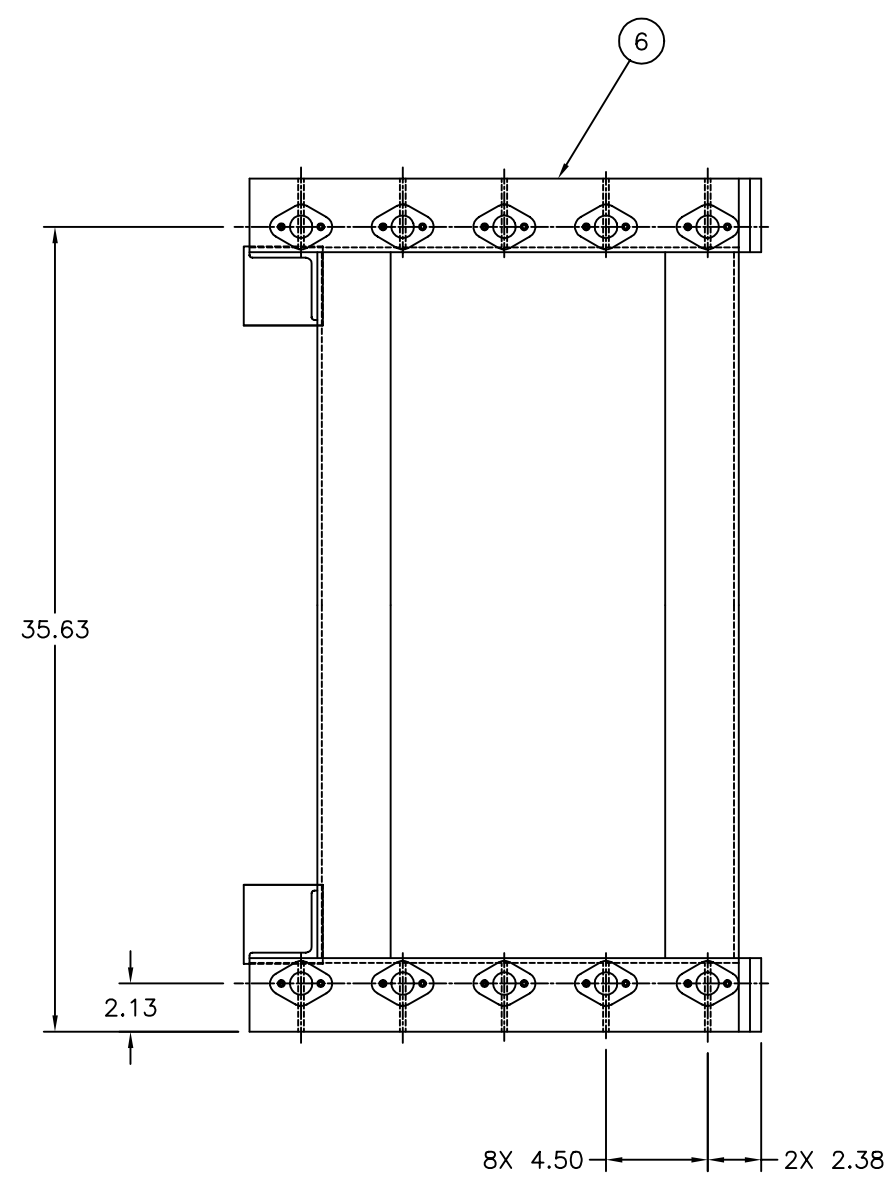
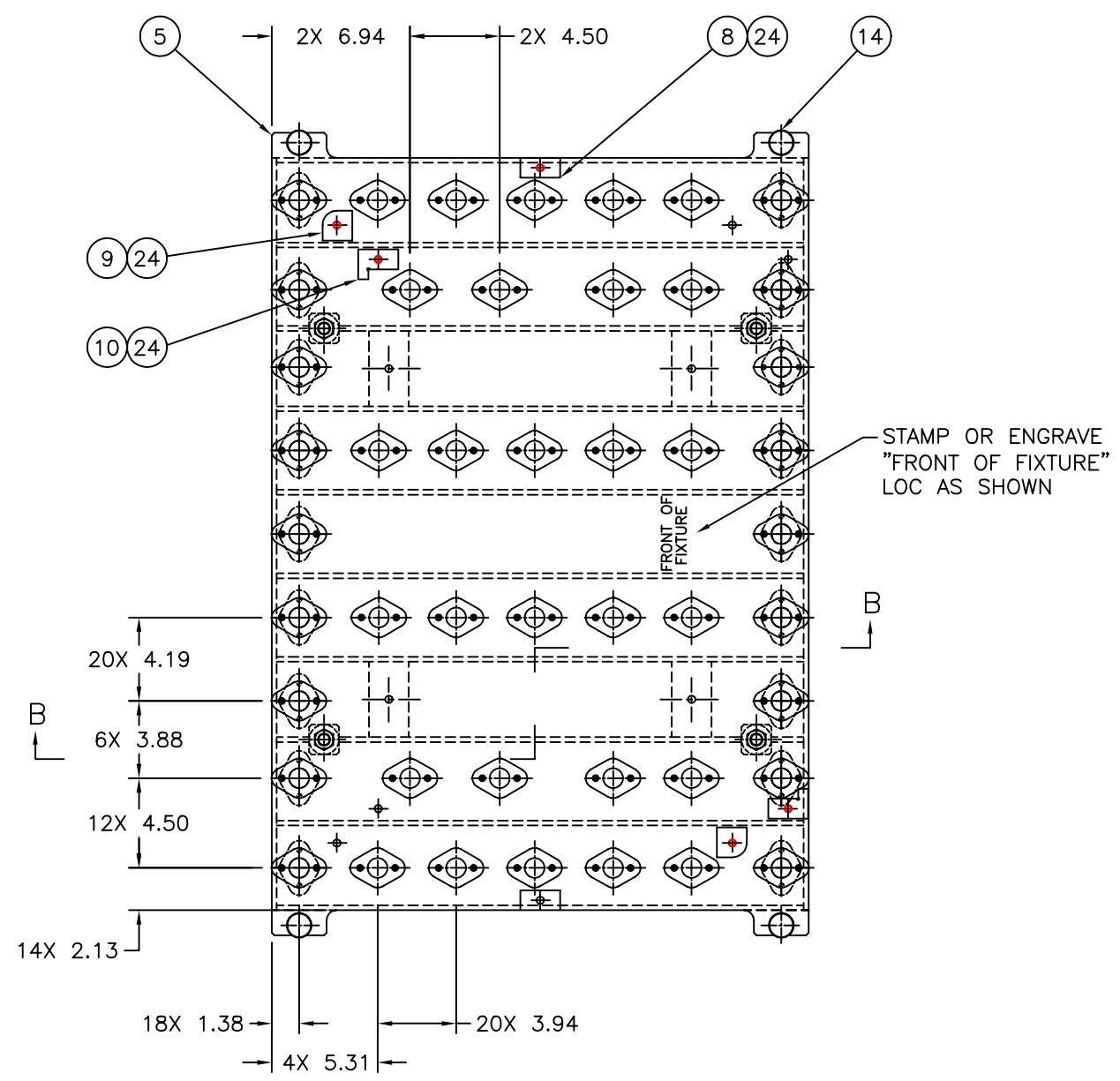


8 7 6 5 4 3 2 1



SECTION B-B

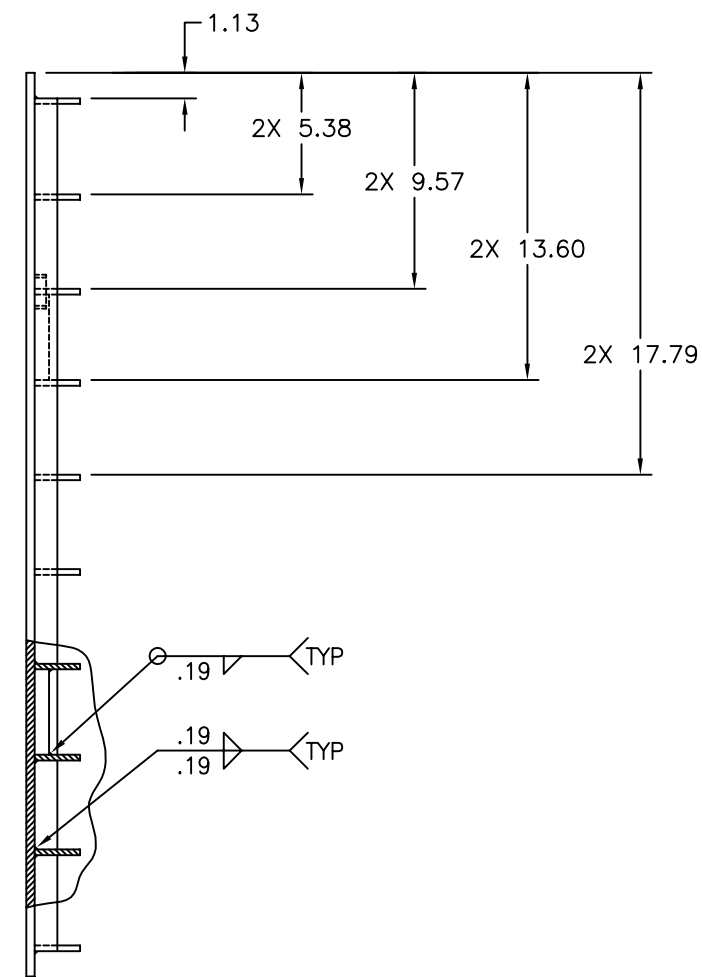
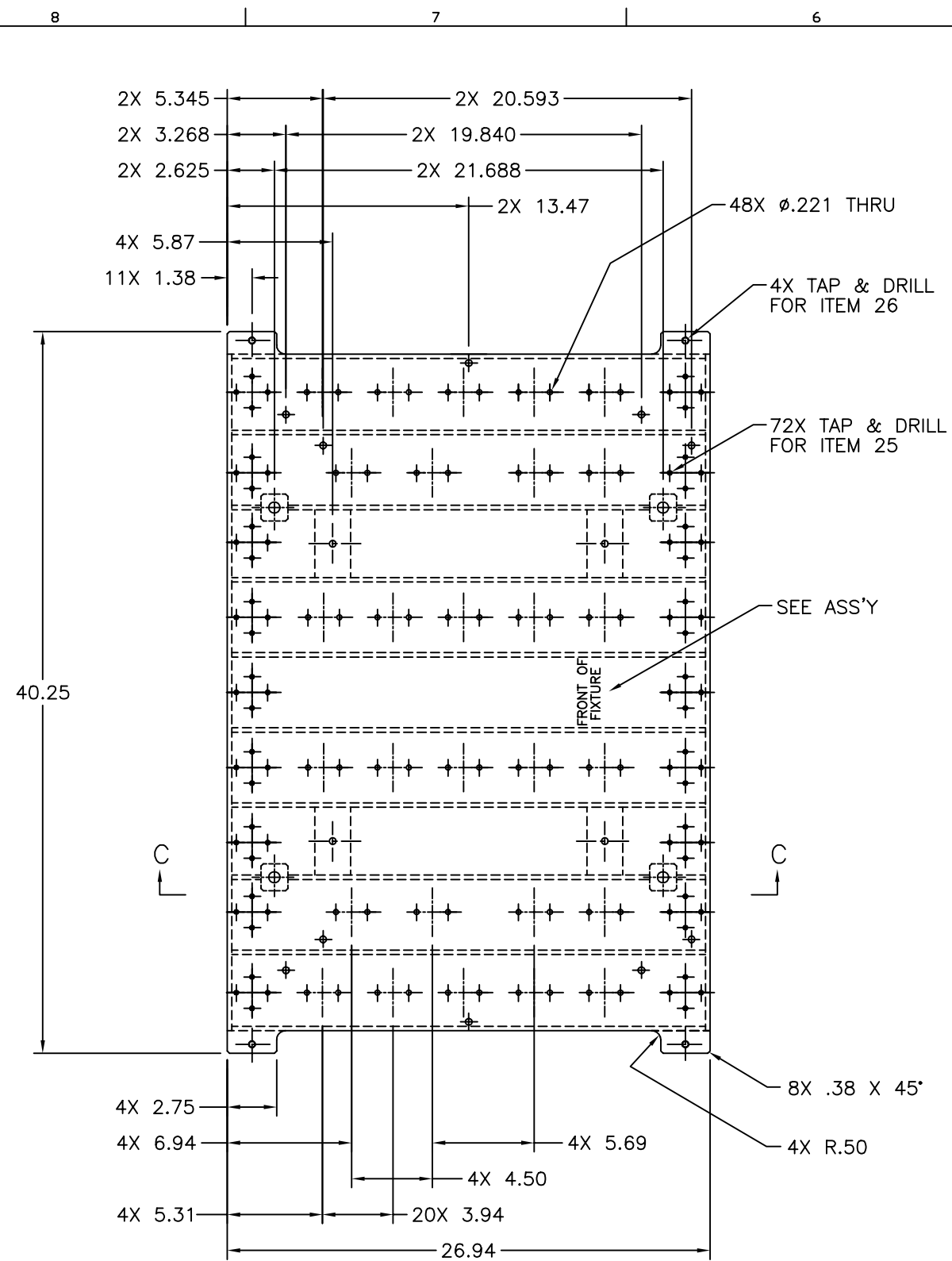
				<small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ± 0.5° ONE PLACE DECIMAL ± .050 TWO PLACE DECIMAL ± .010 THREE PLACE DECIMAL ± .005 FINISHED SURFACE RND .125 EDGE BREAKS AND FILLET RAD .030 REMOVE ALL BURRS</small>							
				DO NOT SCALE THIS DRAWING	REV	A		INITIAL RELEASE			
				USED ON			DESCRIPTION		DCN NUMBER	DRVN	DATE
				NEXT ASS'Y			ISSUE DESCRIPTION				
DWG. NO.	DESCRIPTION	DWG. NO.	DESCRIPTION								
REFERENCE DRAWINGS											

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

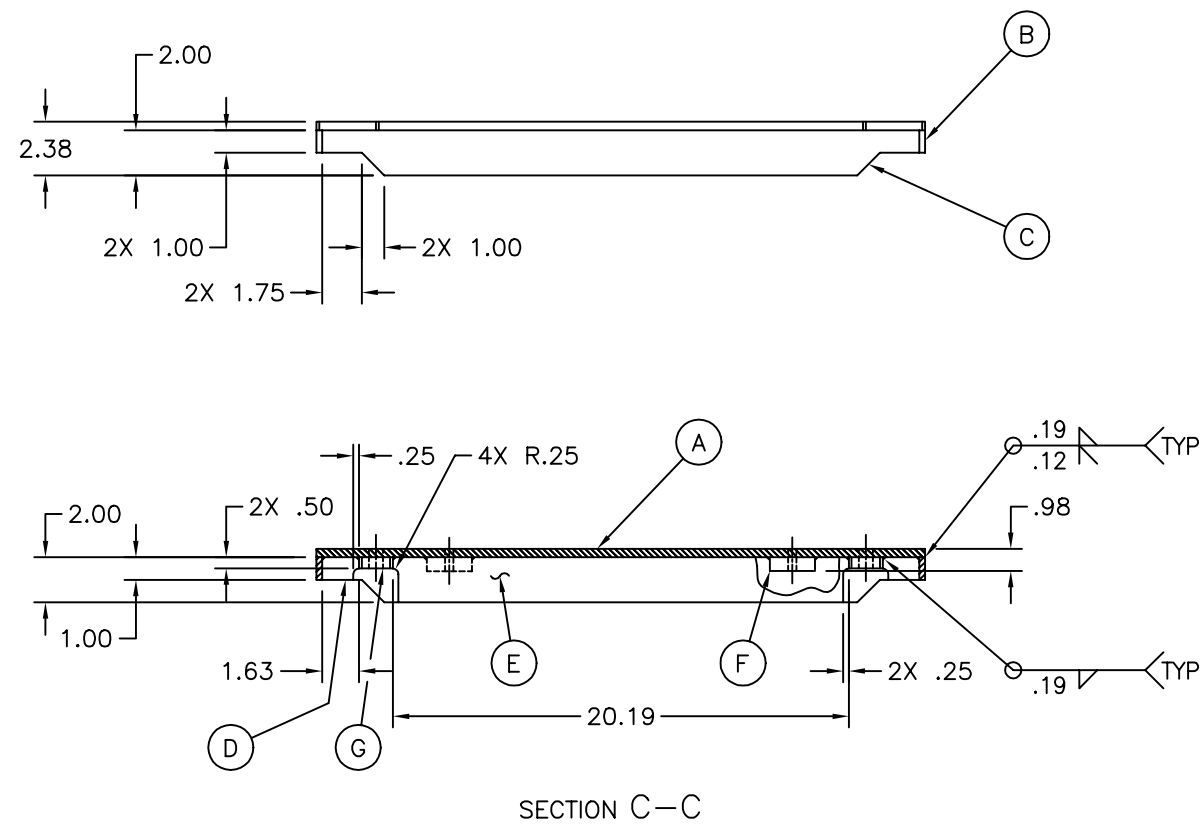
TRANSPORT TABLE

CAD FILE	SIZE	DWG. NO.
9804-02-A.dwg	E	D980004-A
SCALE	1/4	SHEET
		2

8 7 6 5 4 3 2 1

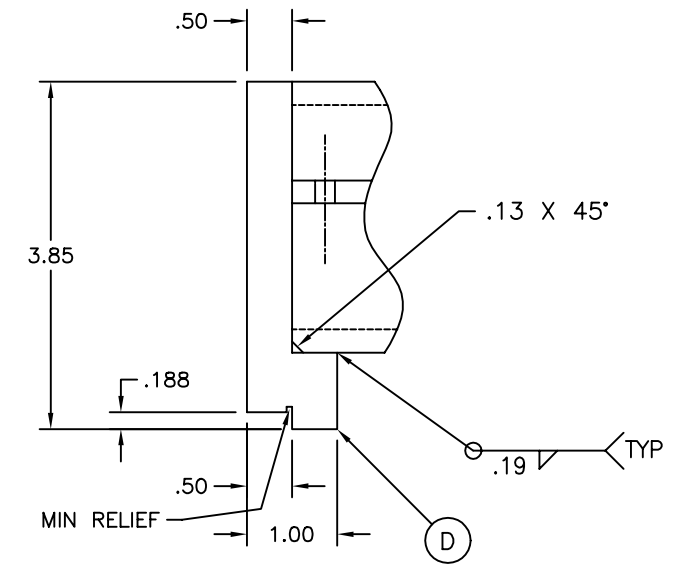
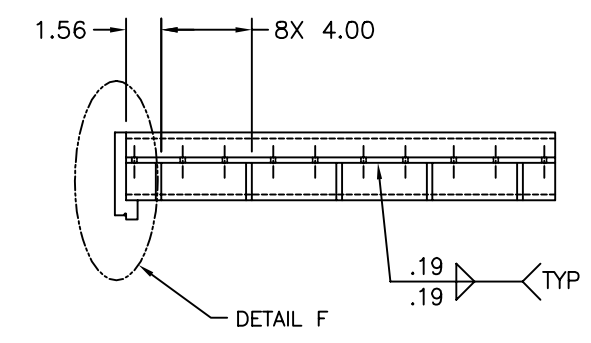
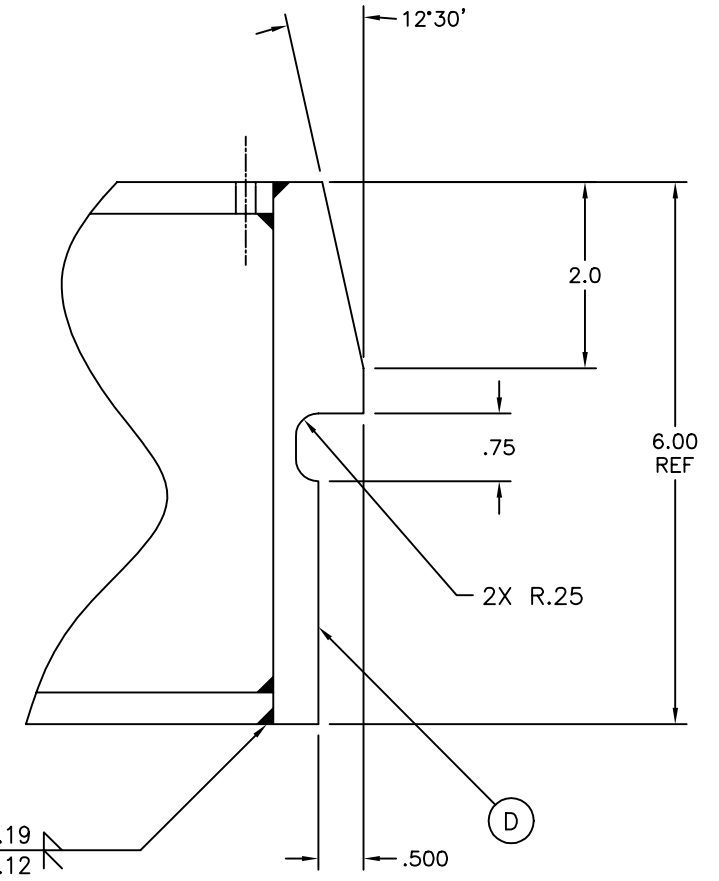
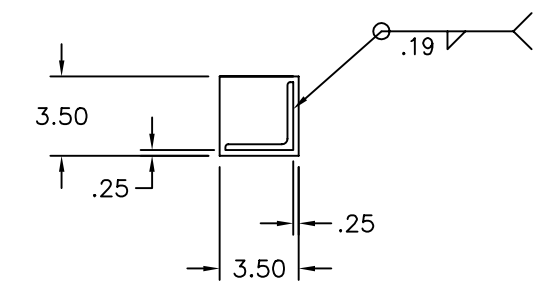
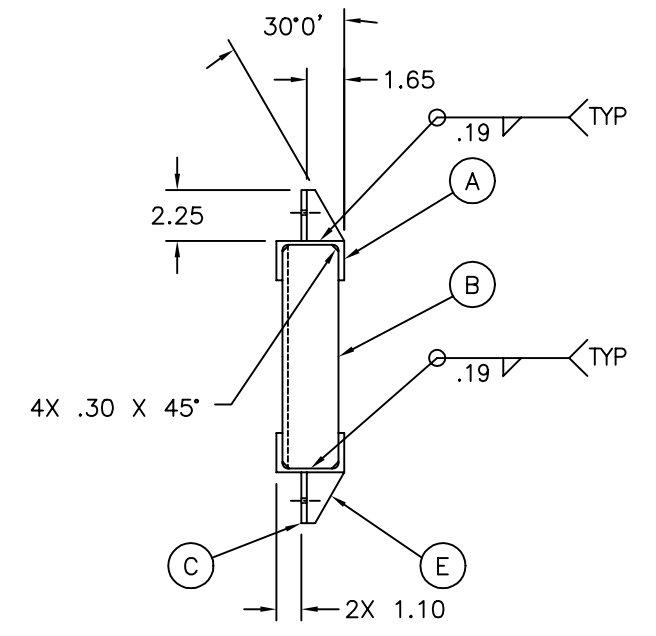
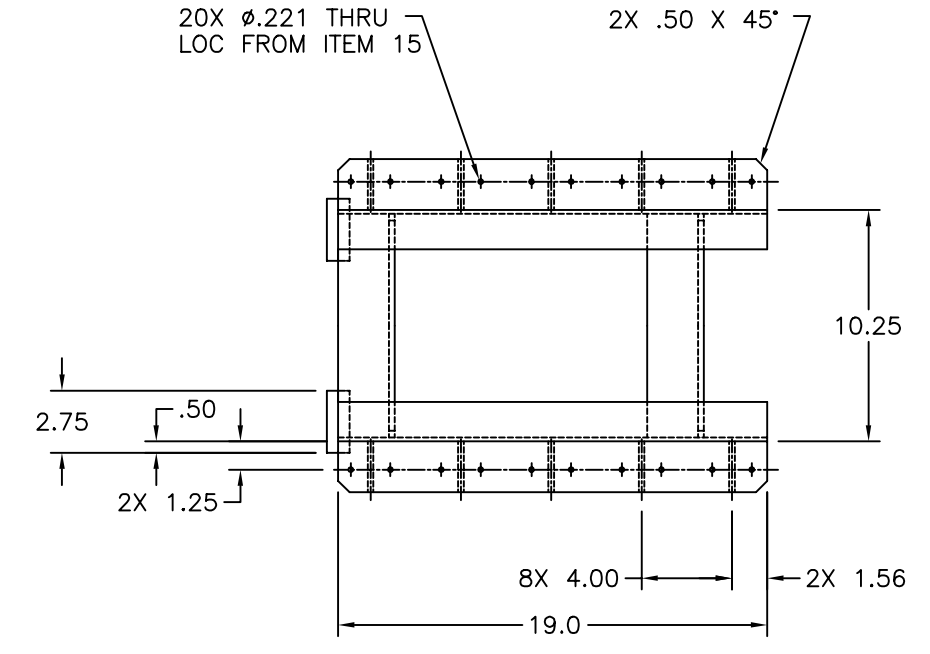
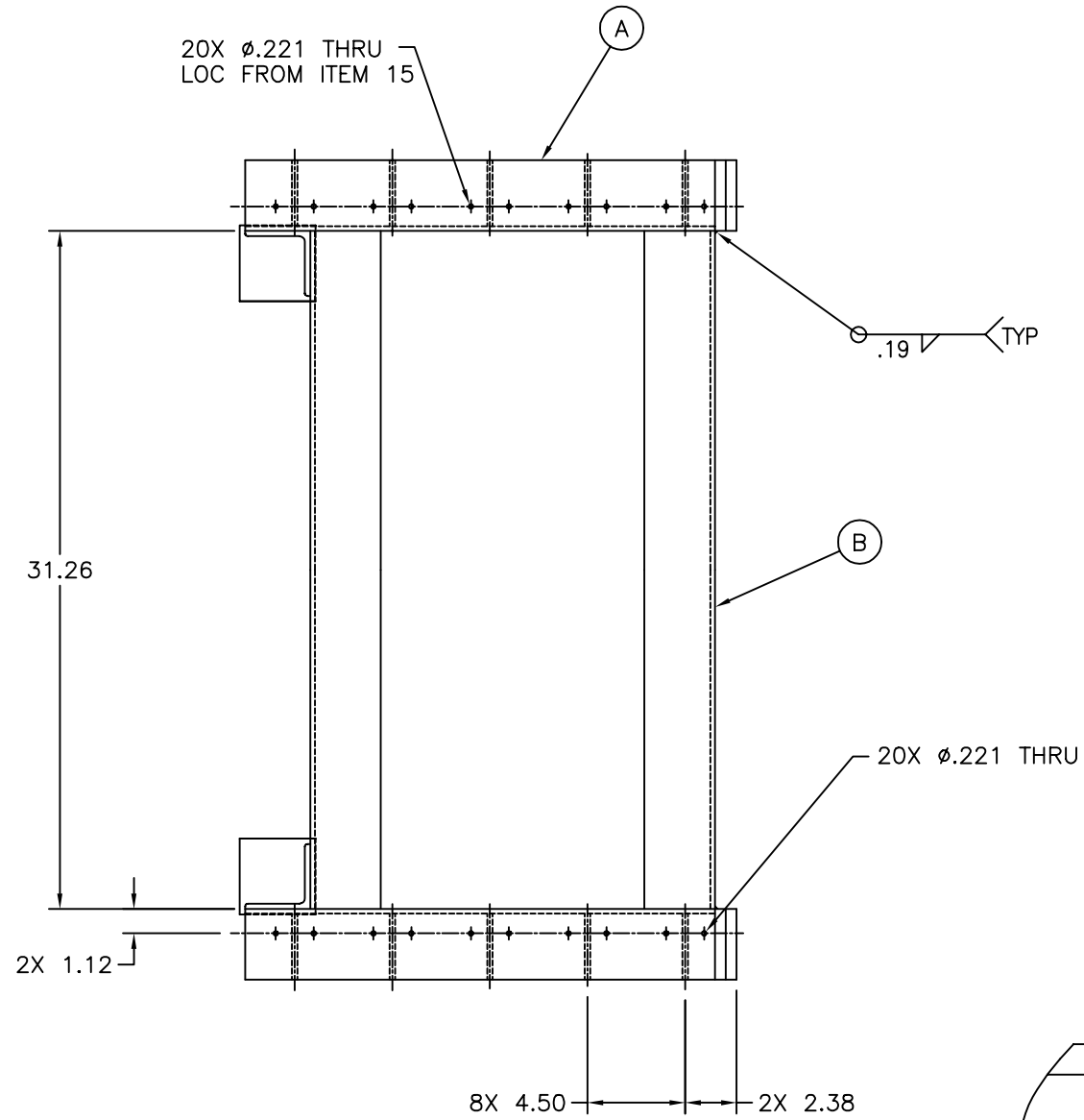


⑤ WELDMENT



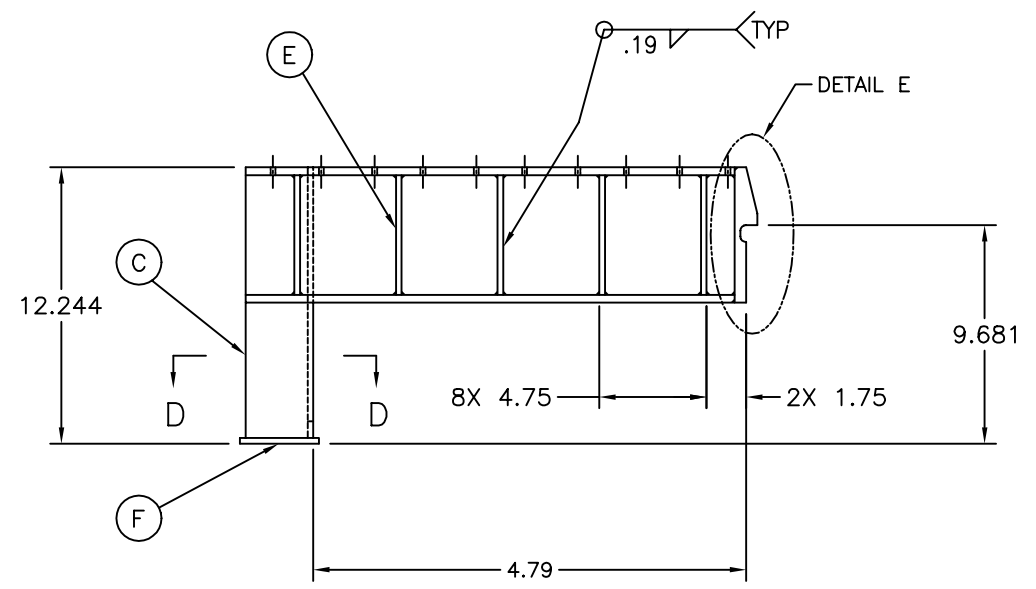
LTR	INSEPARABLE ASSY	QTY
A	PLATE .38 THK MATERIAL: ALUM 6061-T6	1
B	PLATE .25 THK MATERIAL: ALUM 6061-T6	2
C	PLATE .25 THK MATERIAL: ALUM 6061-T6	8
D	PLATE .25 THK MATERIAL: ALUM 6061-T6	4
E	PLATE .25 THK MATERIAL: ALUM 6061-T6	2
F	PLATE .61 THK MATERIAL: ALUM 6061-T6	4
G	PLATE .50 THK MATERIAL: ALUM 6061-T6	4

UNLESS OTHERWISE SPECIFIED				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY			
DIMENSIONS ARE IN INCHES				TRANSPORT TABLE			
TOLERANCES				D980004			
ANGLES 90°				INITIAL RELEASE			
ONE PLACE DECIMAL ± .050				KABOT 4-22-98			
TWO PLACE DECIMAL ± .010				PRE-RELEASE			
THREE PLACE DECIMAL ± .005				CDI-AMS 03-26-98			
FINISHED SURFACE RND .125				DCN NUMBER			
EDGE BRIMS AND FILET RND .030				REV			
REMOVE ALL BURRS				ISSUE DESCRIPTION			
DO NOT SCALE THIS DRAWING				SCALE 1/4			
USED ON				SHEET 4			
NEXT ASS'Y				DATE			



LTR	INSEPARABLE ASSY	QTY
	INSEPARABLE ASSY	7
A	CHANNEL 3 X 1.75 MATERIAL: ALUM 6061-T6	2
B	ANGLE 2.5 X 2.5 X .25 W MATERIAL: ALUM 6061-T6	2
C	PLATE .25 THK MATERIAL: ALUM 6061-T6	2
D	PLATE 1.0 THK MATERIAL: ALUM 6061-T6	2
E	PLATE .25 THK MATERIAL: ALUM 6061-T6	10

DETAIL F
SCALE 1:1



DETAIL E
SCALE 1:1

LTR	INSEPARABLE ASSY	QTY
	INSEPARABLE ASSY	6
A	CHANNEL 6 X 3.25 MATERIAL: ALUM 6061-T6	2
B	CHANNEL 6 X 3.25 MATERIAL: ALUM 6061-T6	2
C	ANGLE 3 X 3 X .25 W MATERIAL: ALUM 6061-T6	2
D	PLATE 1.0 THK MATERIAL: ALUM 6061-T6	2
E	PLATE .25 THK MATERIAL: ALUM 6061-T6	10
F	PLATE .25 THK MATERIAL: ALUM 6061-T6	2

DWG. NO.	DESCRIPTION	DWG. NO.	DESCRIPTION	REV	DESCRIPTION	DCN NUMBER	DRVN	DATE	SCALE	SHEET
				A	INITIAL RELEASE	D980004	KABOT	4-22-98		
				00	PRE-RELEASE		CDI-AMS	03-26-98		
					USED DN					
					NEXT ASS'Y					

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

TRANSPORT TABLE

CAD FILE: 9804-05-A.dwg
SIZE: E
DWG. NO.: D980004-A
SCALE: 1/4
SHEET: 5

