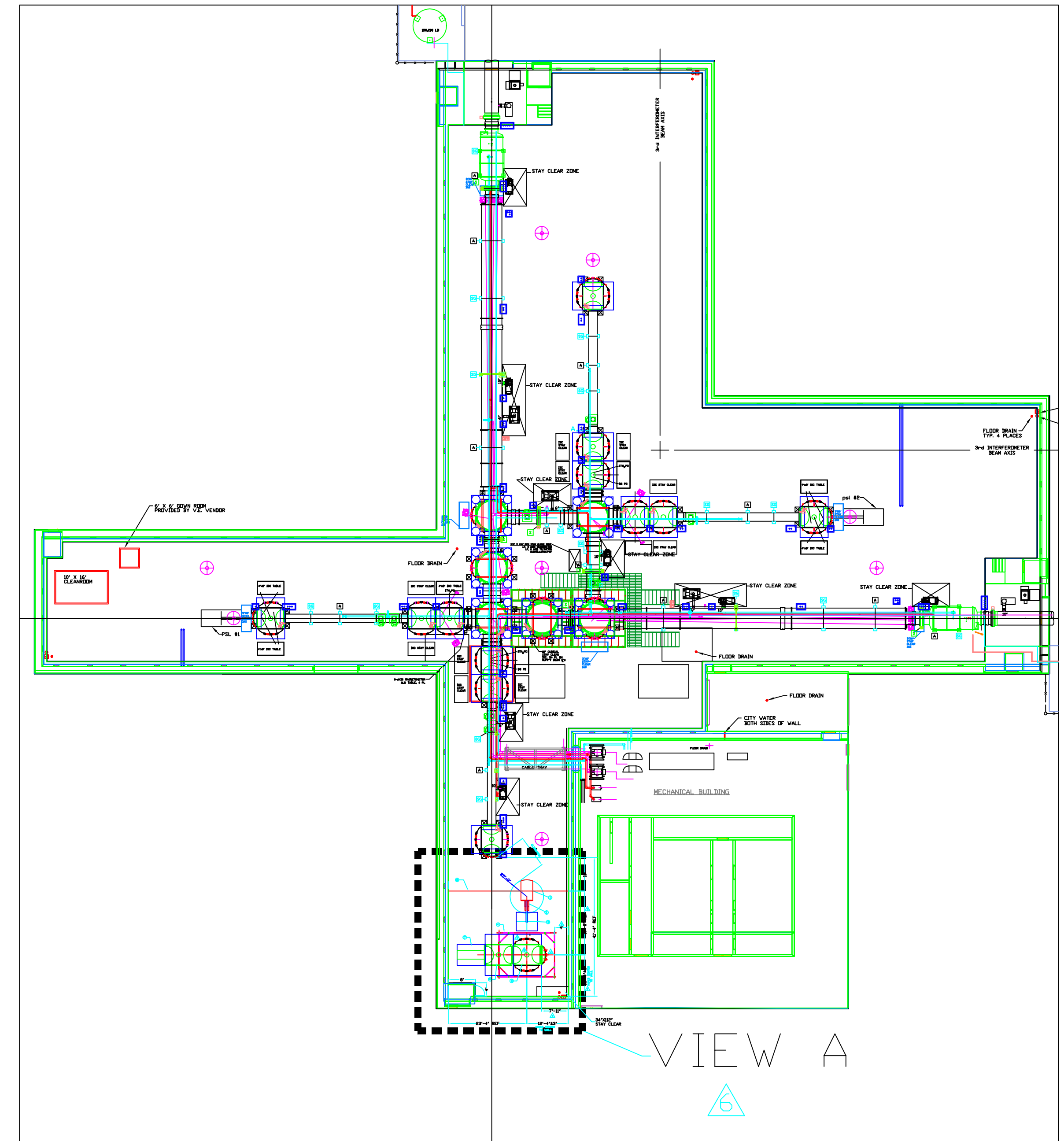


NOTES:

1. COMPARABLE DIMENSION FOR LVEA INSTALLATION IS 13'-6"
2. HAM END CAP IS NOT REQUIRED; COULD BE SHIPPING COVER.
3. COMPARABLE DIMENSION FOR LVEA INSTALLATION IS 23'-6"
4. FOR COMPARISON, THE DISTANCE FROM INSTALLED SEI ENVELOPE TO THE ADJACENT BSC/SEI PIER IN THE FINAL LVEA INSTALLATION IS 2'-4.5"
5. HAM COVERS WHEN REMOVED CAN BE STORED IN THE VACUUM PREP. AREA OR ELSEWHERE IN THE LVEA. COVERS WILL MOST LIKELY LAY WITH FLANGE FACE DOWN ON A PALLET.
6. DETAILS OF THE INTEGRATED EQUIPMENT LAYOUT IS NOT RELEVANT TO THIS DRAWING
7. ELECTRICAL OUTLETS ARE NOT SHOWN.
8. SET HAM13 CHAMBER AT SAME HEIGHT ABOVE FLOOR AS THE WHAM6 CHAMBER. USE ONLY APPROXIMATELY 1/2 OF THE FLOOR MOUNTING BOLTS. DO NOT GROUT IN PLACE.
9. AISLE/ACCESS SPACE IN FRONT OF ELECTRICAL PANELS ALONG THE WALL.



ITEM NO.	DESCRIPTION	ITEM NO.	DESCRIPTION
6	HAM MOCKUP		
5	HAM13 CHAMBER		
4	HAM CLEANROOM		
3	SEI HAM TABLE		
2	FORK EXTENDER	8	MOVABLE PARTITION/SCREEN WALL
1	FORK LIFT	7	SEI ROLLER SYSTEM

REFERENCE DRAWINGS

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN FEET [cm]

TOLERANCES:
FRACTIONAL ±
ANGULAR/MACH ± BEND ±
TWO PLACE DECIMAL ±
THREE PLACE DECIMAL ±
FINISHED SURFACE RMS
BREAK CORNERS IN- OUT:
REMOVE ALL BURRS

DO NOT SCALE THIS DRAWING

USED ON:

NEXT ASS'Y:

REV	DESCRIPTION	DCN	DRWN	DATE
B	REVISION FOR BUILD	E980062	COYNE	03-05-98
A	INITIAL RELEASE	E980057	COYNE	03-02-98

ISSUE DESCRIPTION

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SEI HAM First Article Test Layout
LVEA (HANFORD)

CAD FILE: SEI_HAM_test_LVEA_5.dwg | SIZE: | DWG. NO.: D980180 | REV. B

SCALE: NTS | SHEET: 1 OF 1