



NOTES: (UNLESS OTHERWISE SPECIFIED)
 1. STAMP OR ENGRAVE SERIAL NUMBER ON NOTED FACE OF PART PER LIGO L970196.
 2. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, AND SILICONE.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY			
		TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ±.01		THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS BREAK CORNERS IN: OUT: .005-.010 REMOVE ALL BURRS						CAVITY BEAM DUMP GLASS MOUNTING PLATE 1			
		MATERIAL: 6061-T6 ALU	HEAT TREAT:	FINISH:	A	DCN E990108			Conley	1-2-99	CAD FILE	SIZE	DWG. NO.
DWG. NO.	DESCRIPTION	USED ON:	NEXT ASS'Y: D990094		REV	DESCRIPTION	APPR'D	CHECK	DRWN	DATE	D980289-Adwg	B	D980289-A
REFERENCE DRAWINGS				ISSUE DESCRIPTION				SCALE	NTS	SHEET		1 OF 1	