

7 6 5 4 3 2 1

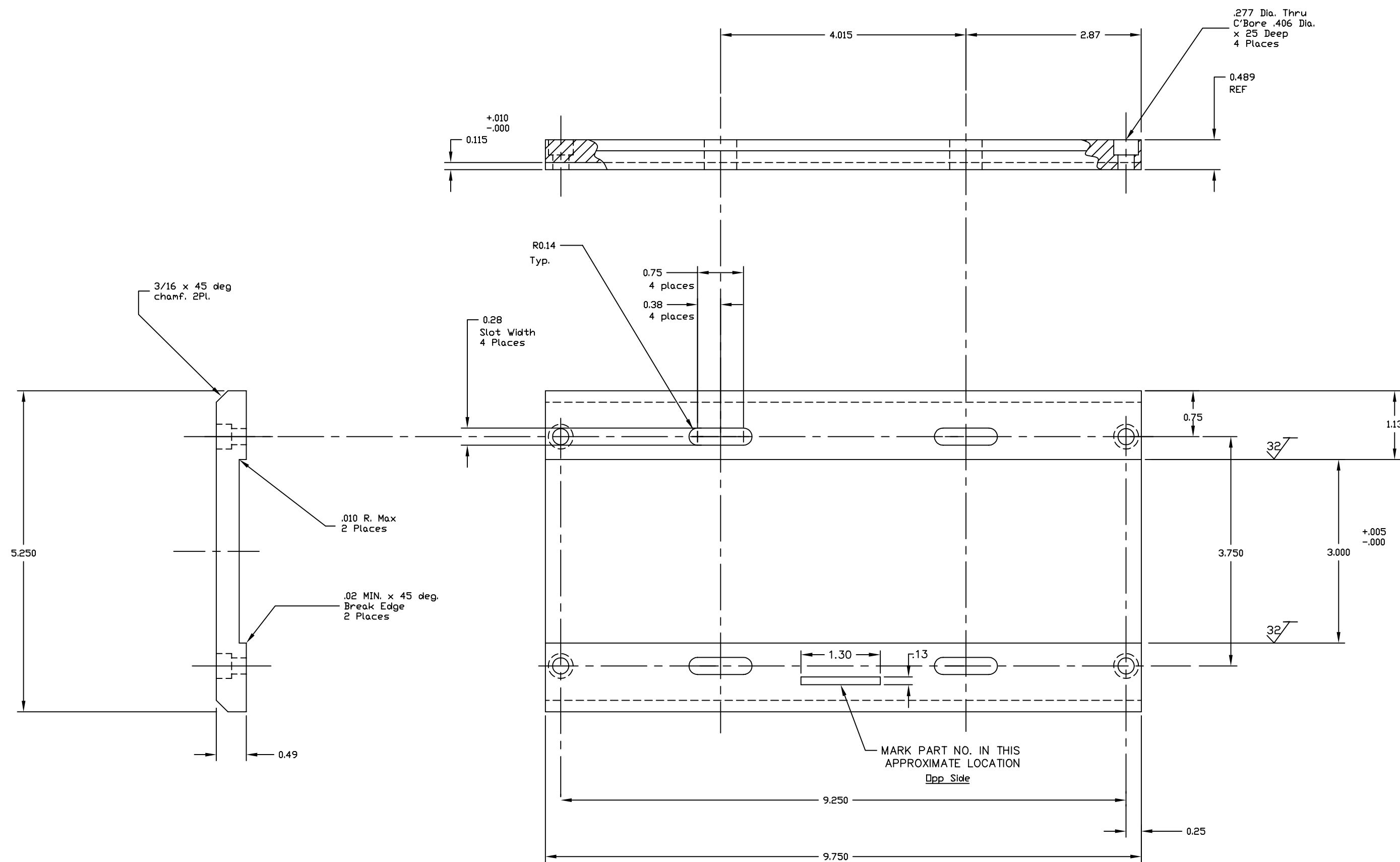
NOTES: (UNLESS OTHERWISE SPECIFIED)

Liquid contaminants/Machining lubricants
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification - Serial Number
 A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format
 The Serial number shall be of the format: D99xxxx-x.001

Example: D990021-A-001
 The drawing number, The revision number, The sequential part number



REF. MAKE 1 PER ASSEMBLY

5	-	-	-	-	-
4	-	-	-	-	-
3	-	-	-	-	-
2	-	-	-	-	-
1	-	-	-	-	-
REV	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL	

XXX		XXX		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		TOLERANCES: FRACTIONAL ± 1/32 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005 ANGULAR ± 1 deg.		ANGULAR MACH * BEND * FINISHED SURFACE RMS 63 BREAK CORNERS and EDGES REMOVE ALL BURRS		C		ADDED FINISH MARK		kenn 8-8-99		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY			
MATERIAL: Alum 6061 T-6		HEAT TREAT: /		FINISH: SEE DATA SHEET		00		PRE-RELEASE		-		-		-		-		TITLE Y-Axis Top Pl.	
DWG. NO.		DESCRIPTION		USED ON: XXX		NEXT ASS'Y: XXX		REV		DESCRIPTION		DCN NUMBER		APPR'D		CHECK		DRWN DATE	
REFERENCE DRAWINGS										ISSUE DESCRIPTION						SCALE FULL		SHEET	

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