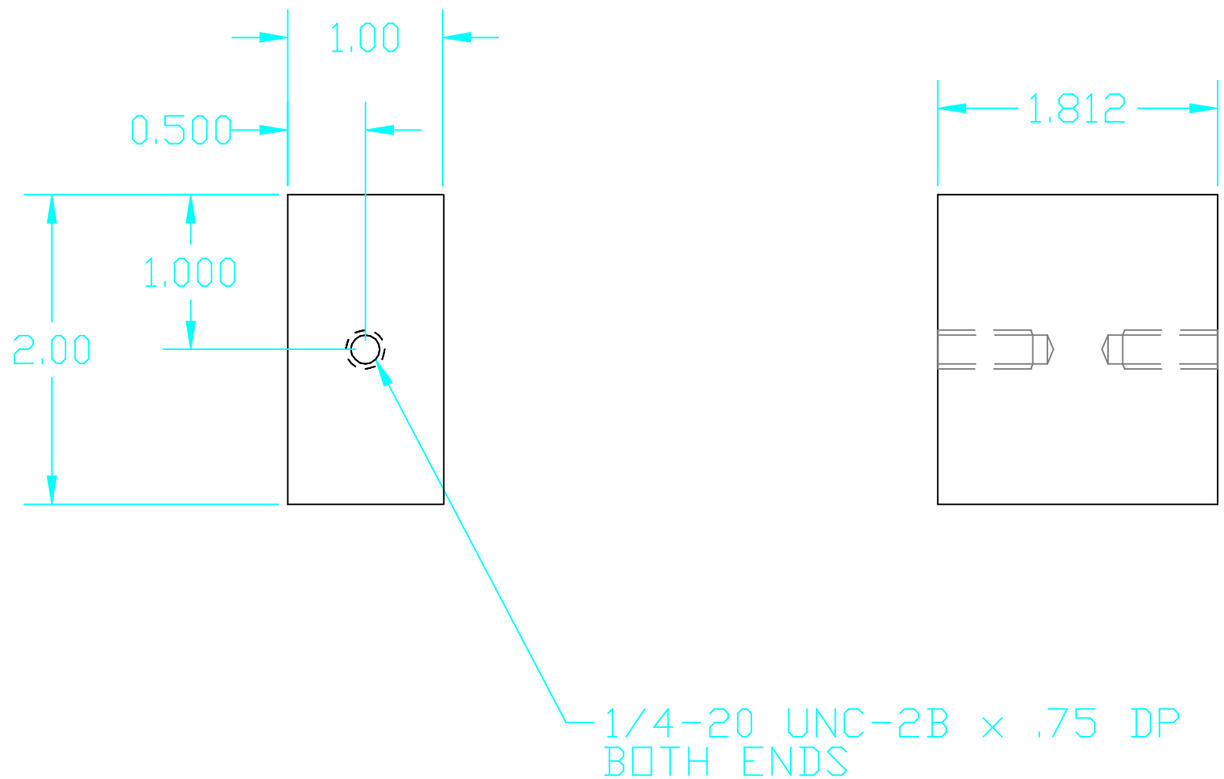
1. CLEAR ANODIZE PER MIL-A-8625



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ±1/16(.16)
ANGULAR ± 1°
TWO PLACE DECIMAL ±.01(.025)
THREE PLACE DECIMAL ±.005(.013)

FINISHED SURFACE RMS 63
BREAK CORNERS IN: OUT: .02
REMOVE ALL BURRS

MATERIAL:	HEAT TREAT:	FINISH:
6061-T6 ALUM.	-	-

DWG. NO.	DESCRIPTION
REFERENCE DRAWINGS	

USED ON: D980327-A-D
NEXT ASS'Y: -

REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE
A	INITIAL RELEASE									MASON	3/00
00	PRE-RELEASE									K.MASON	8/31/98

ISSUE DESCRIPTION

LIGO
CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

RISER BLOCK
LSC PHOTODIODE
ISC TABLE ASSEMBLY
-

CAD FILE	SIZE	DWG. NO.
D980345-A-D.dwg	B	D980345-A-D
SCALE FULL		SHEET 1 OF 1