



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
 FRACTIONAL ± 1/16(16)
 ANGULAR ± 1°
 TWO PLACE DECIMAL ± .01(.025)
 THREE PLACE DECIMAL ± .005(.013)

FINISHED SURFACE RMS 63
 BREAK CORNERS IN: OUT: .02
 REMOVE ALL BURRS

MATERIAL: 304 SS HEAT TREAT: - FINISH: PASSIVATE

REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE
A	INITIAL RELEASE									MASON	1/10/00
00	PRE-RELEASE									K.MASON	10/23/98

LIGO
 CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

RAIL
 TOOLING STAND
 INITIAL ALIGNMENT

SCALE: 1:2 SHEET: 1 of 1

DWG. NO. D980432-A-D

DWG. NO.	DESCRIPTION
7	REFERENCE DRAWINGS

USED ON: -	NEXT ASSY: -
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3	ISSUE DESCRIPTION
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2	SCALE	1:2
1	SHEET	1 of 1