

NOTES: (UNLESS OTHERWISE SPECIFIED)

Fluid Contaminants: Lubricants, fluids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's CinTech 410 (stainless steel).

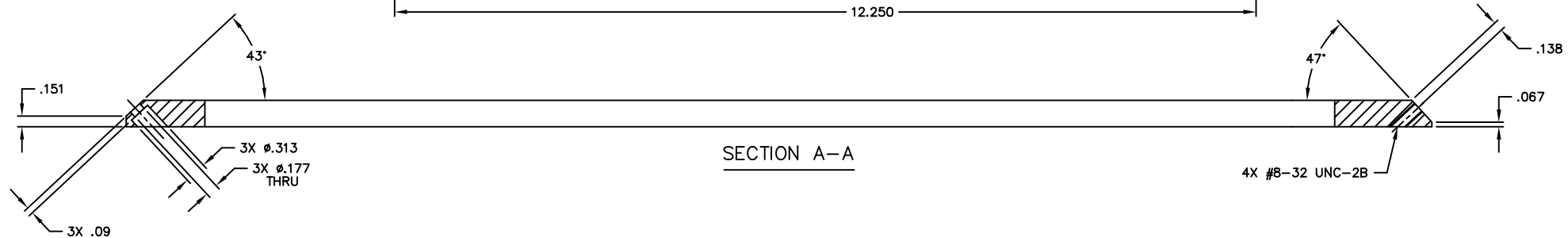
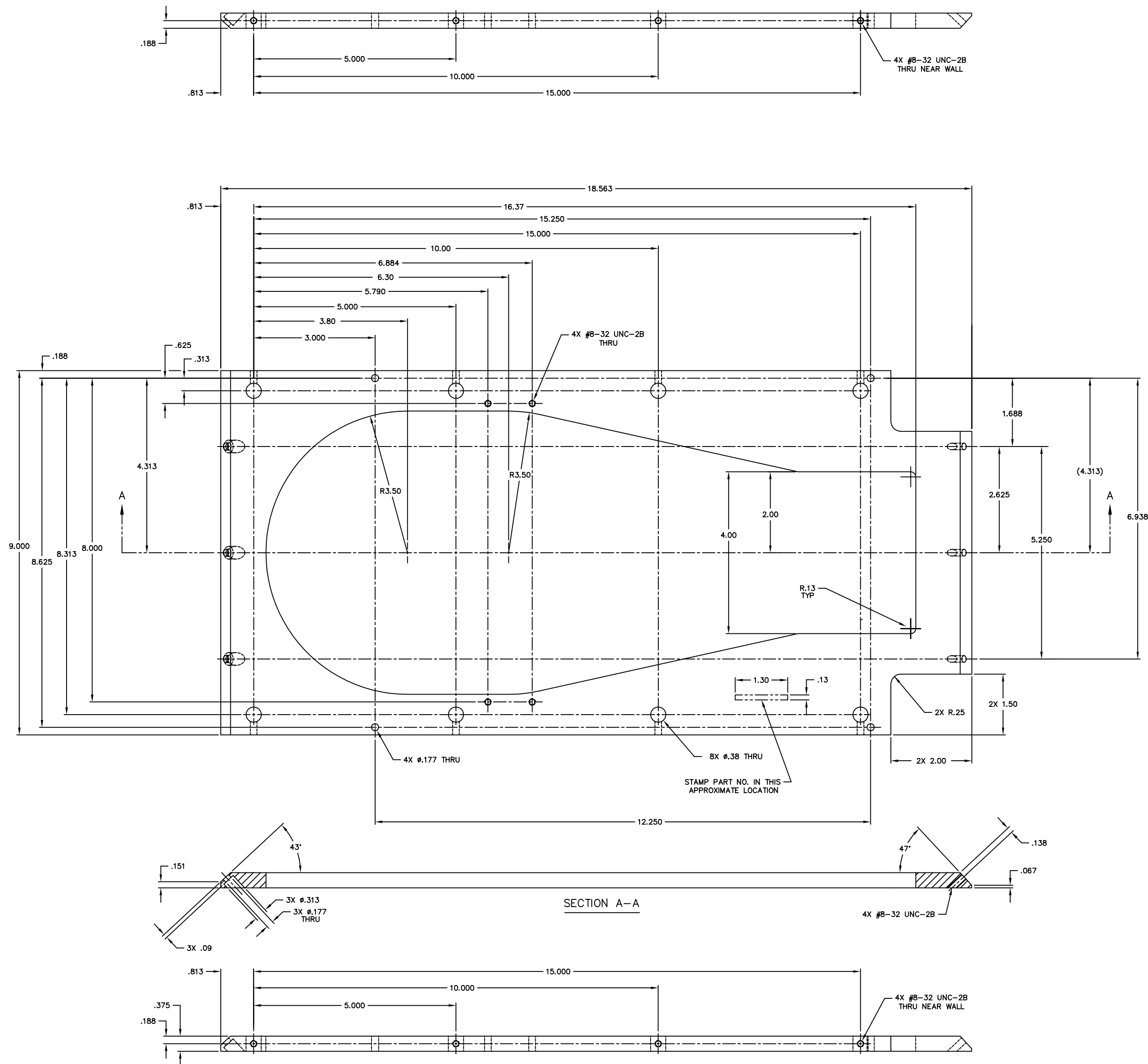
Identification Serial Number

A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format

The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001
The drawing number, The revision number, The sequential part number



REF. MAKE 1 PER ASSEMBLY

REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST				

TOLERANCES:		UNLESS OTHERWISE SPECIFIED		DIMENSIONS ARE IN INCHES	
FRACTIONAL	±1/16	THREE PLACE DECIMAL	±.005	FINISHED SURFACE	RMS 6.3
ANGULAR	±.25°	BREAK CORNERS	IN .015	DUT	.015
ANGULAR MACH	BEND	REMOVE ALL BURRS			
TWO PLACE DECIMAL	±.01				
MATERIAL:	ALUMINUM TOOLING PLATE	HEAT TREAT:	/	FINISH:	/
DWG. NO.	REFERENCE DRAWINGS	USED ON:	XXX	NEXT ASS'Y:	XXX

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FRONT, PLATE

REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE
B	FOR FABRICATION				kenm	6-8-99
00	PRE-RELEASE				CHAPUT	11-3-98

CAD FILE: D980551-B
SIZE: E
DWG. NO.: D980551-B
SHEET: 1 OF 1

SCALE: 1:1