

7 6 5 4 3 2 1

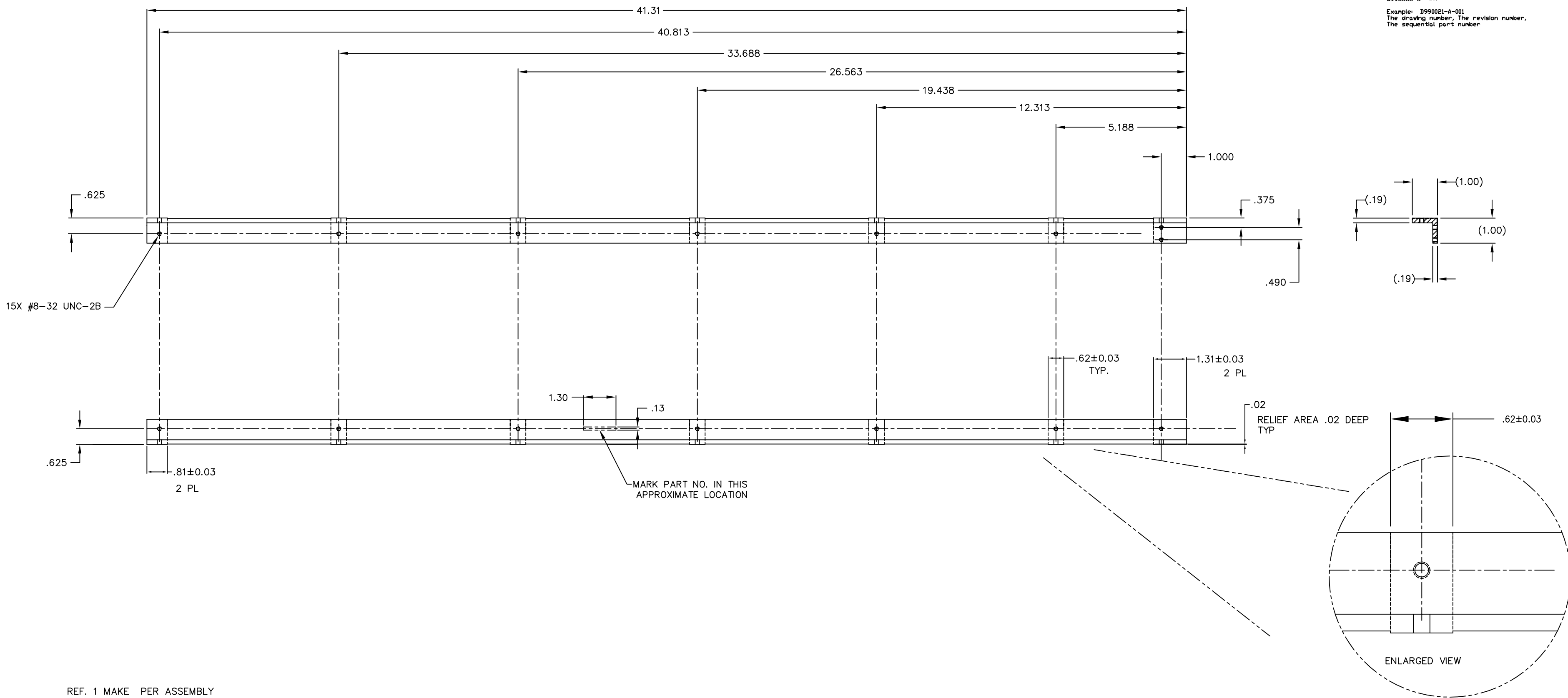
NOTES: (UNLESS OTHERWISE SPECIFIED)

Environmentally Safe Machining Lubricants
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cuttech-410 (stainless steel).

Serial Number
 A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format
 The Serial number shall be of the format: D99xxxxxx

Example: D990021-A-001
 The drawing number, The revision number, The sequential part number



REF. 1 MAKE PER ASSEMBLY

REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST				
				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
			ADDED .02 RELIEF	kenm 8-1-99
			FOR FABRICATION	kenm 6-1-99
			PRE-RELEASE	- - - - CHAPUT 11-3-98
REV		DESCRIPTION	DCN NUMBER	APPR'D CHECK DRWN DATE
				CAD FILE D980552-C SIZE DWG. NO. D980552-C
			ISSUE DESCRIPTION	SCALE HALF SHEET 1 OF 1

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES

TOLERANCES:
 FRACTIONAL ± 1/16
 ANGULAR ± .25°
 ANGULAR HATCH ± BEND ±
 TWO PLACE DECIMAL ± .01

THREE PLACE DECIMAL ± .005
 FINISHED SURFACE RMS 63
 BREAK CORNERS IN .015 DUTY .015
 REMOVE ALL BURRS

MATERIAL: 6061 T-6 ALUM EXTRUSION
 HEAT TREAT: /
 FINISH: /

USED ON: XXX NEXT ASSY: XXX

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