

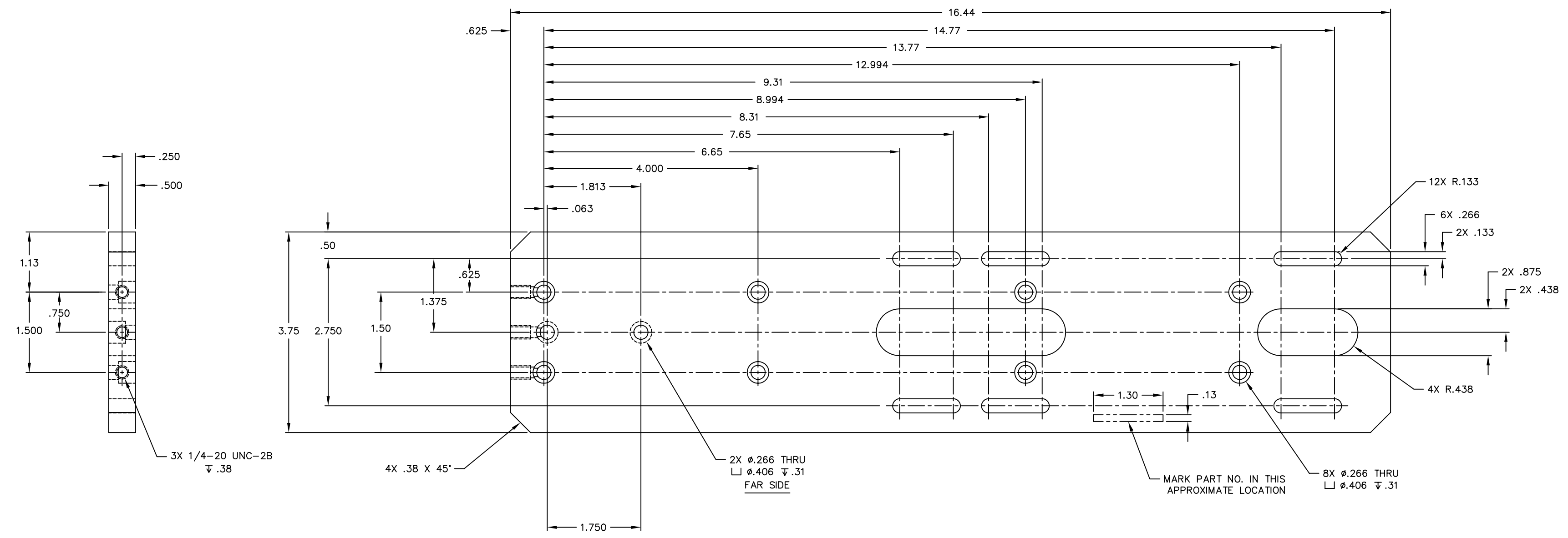
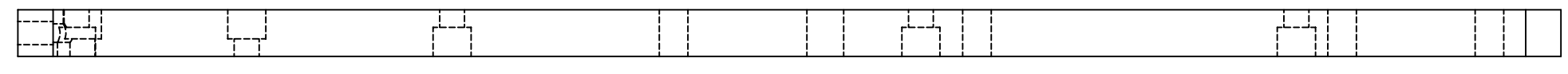
NOTES: (UNLESS OTHERWISE SPECIFIED)

~~Liquid Contaminants/Machining Lubricants~~  
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cintech 710 (stainless steel).

Identification Serial Number  
 A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format  
 The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001  
 The drawing number, The revision number, The sequential part number



ref. make 2 per assembly

REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				
TOLERANCES: FRACTIONAL ± 1/16 ANGULAR ± .25° ANGULAR MACH ± BEND TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS 63 BREAK CORNERS IN: .015 OUT: .015 REMOVE ALL BURRS				
00			FOR FABRICATION	kenn 6-8-99
00			PRE-RELEASE	CHAPUT 11-3-98
REV			DESCRIPTION	DCN NUMBER
ISSUE DESCRIPTION				
SCALE 1:1 SHEET 1 OF 1				
MATERIAL: ALUMINUM TOOLING PLATE HEAT TREAT: / FINISH: / USED ON: XXX NEXT ASSY: XXX			LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY PLATE, VERT., REAR SUPPORT CAD FILE: D980559-B SIZE: D DWG. NO.: D980559-B	