

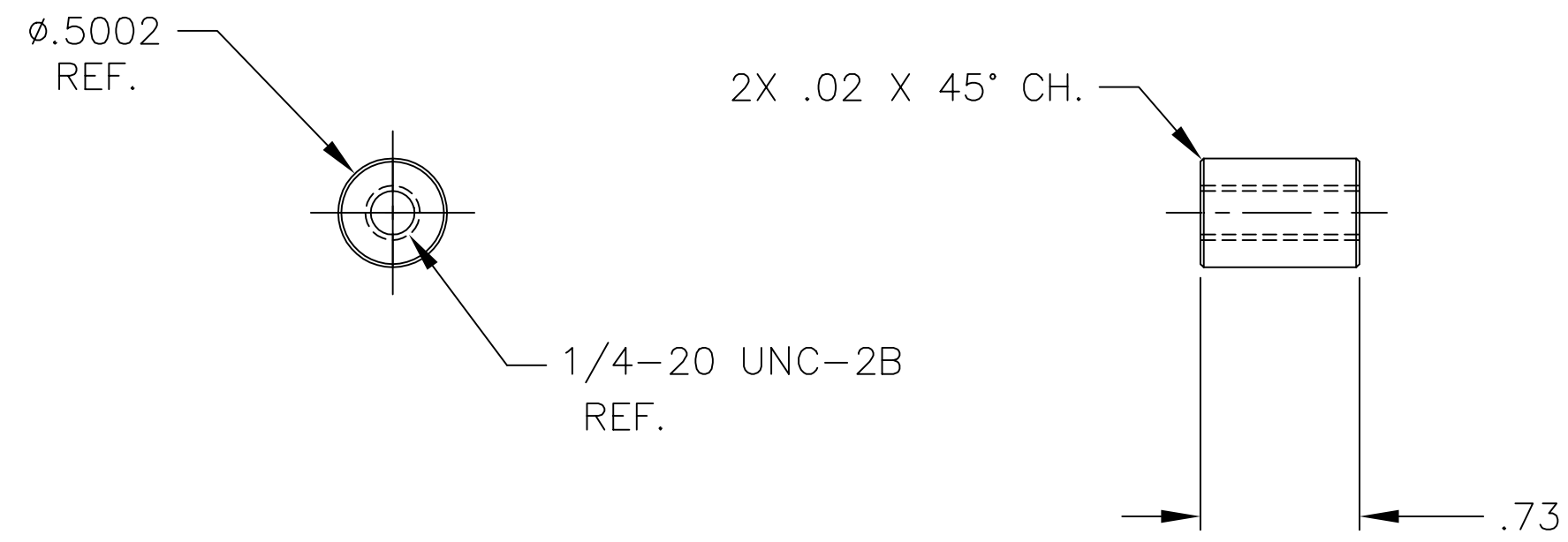
NOTES: (UNLESS OTHERWISE SPECIFIED)

1. PART TO BE TAGGED WITH PART NUMBER OF THIS DRAWING USING AN APPROPRIATE BAG OR IN ACCORDANCE WITH IAW MIL-STD-130

~~Liquid contaminants/Machining Lubricants~~
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification_Serial Number
 A serial number shall be etched, or scribed on the part see note drawing note.
Serial Number Format
 The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001
 The drawing number, The revision number, ~~The sequential part number~~



ref. make 2 per assembly

Make From McMaster Part #97365A33 (Provided by Caltech)

REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST				

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES							LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY			
		TOLERANCES: FRACTIONAL ± 1/16 ANGULAR ± .25° ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ± .01			THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS 63 BREAK CORNERS IN: .015 OUT: .015 REMOVE ALL BURRS					PIN, PIVOT		
		MATERIAL: 300 series S. STL.	HEAT TREAT: /	FINISH: /								
DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX	REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE	CAD FILE D980582-C	SIZE DWG. NO. B D980582-C
REFERENCE DRAWINGS				ISSUE DESCRIPTION						SCALE 1 : 1 SHEET 1 OF 1		