

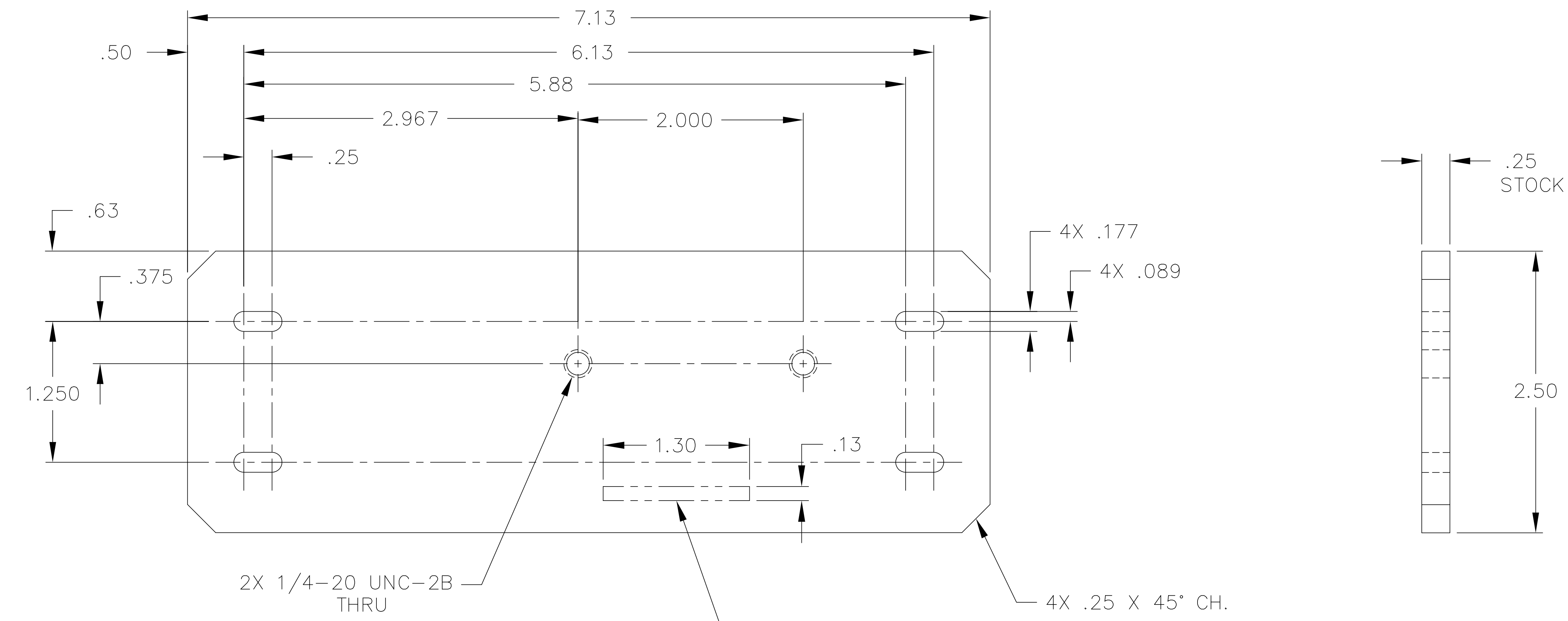
NOTES: (UNLESS OTHERWISE SPECIFIED)

~~Liquid contaminants/Machining Lubricants
Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).~~

Identification Serial Number
A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format
The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001
The drawing number, The revision number, The sequential part number



2X 1/4-20 UNC-2B THRU

4X .25 X 45° CH.

MARK PART NO. IN THIS APPROXIMATE LOCATION

REF. MAKE 1 PER ASSEMBLY

REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST				
LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY				
PLATE, ALIGNMENT TELESCOPE				
		CAD FILE D980587-A		SIZE C
		DWG. NO. D980587-A		SHEET 1 OF 1
		SCALE 1 : 1		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN FEET (cm)			
TOLERANCES: FRACTIONAL ± 1/16 ANGULAR ± .25° ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ± .01		THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS 63 BREAK CORNERS IN: .015 OUT: .015 REMOVE ALL BURRS	
MATERIAL: 6061 T-6 ALUM.	HEAT TREAT: /	FINISH: /	
USED ON: XXX	NEXT ASS'Y: XXX		

REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE
A	FOR FABRICATION	LIGO-E000524-00-0			kenm	6-8-99
00	PRE-RELEASE	-	-	-	CHAPUT	11-4-98

REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
XXX	XXX			
DWG. NO.	REFERENCE DRAWINGS			