

This Is The Drawing For
the first Prototype ARTICLE
ONLY ONE MADE AND USED

NOTES: (UNLESS OTHERWISE SPECIFIED)

Liquid contaminants/Machining Lubricants
Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification Serial Number

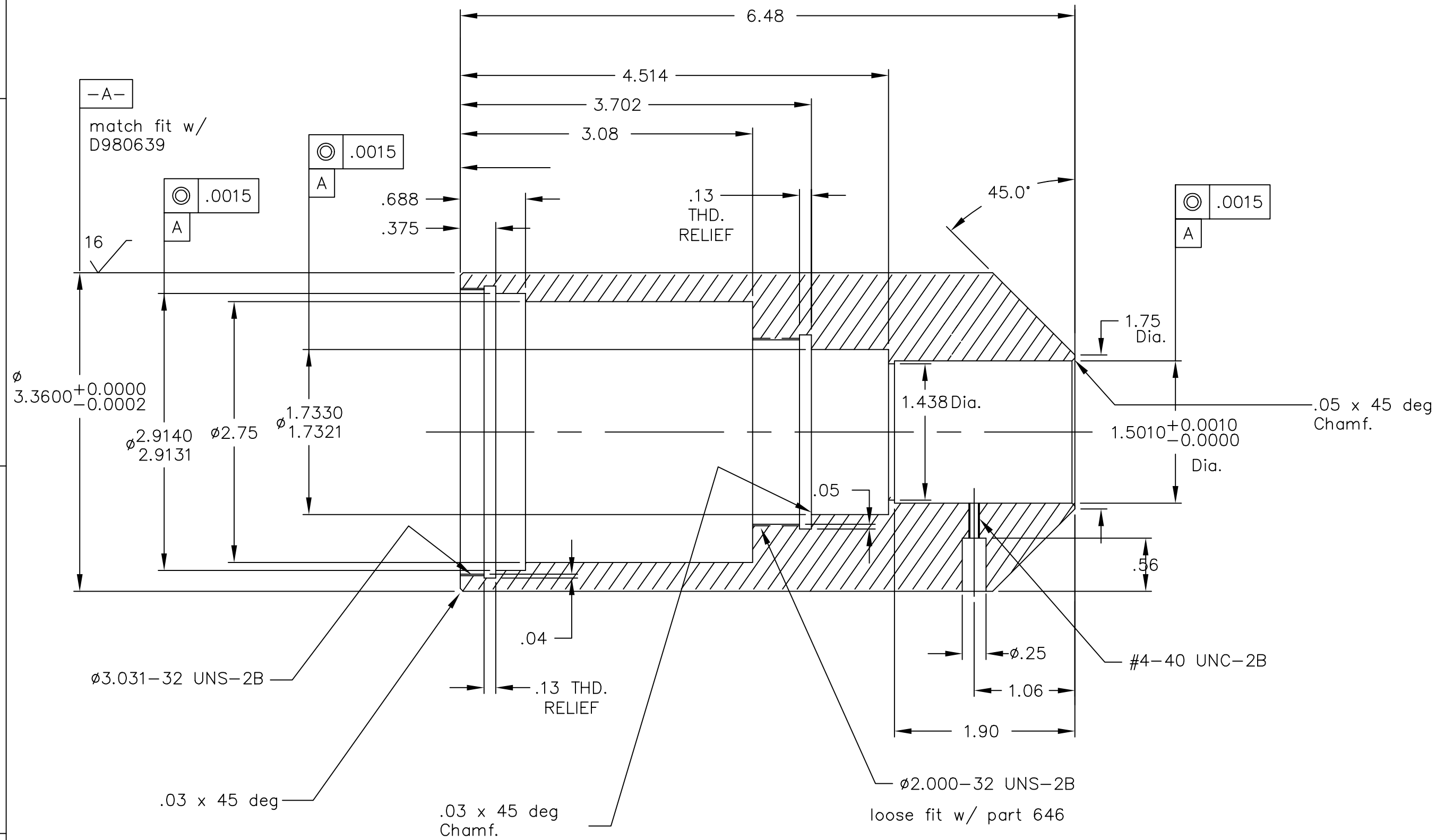
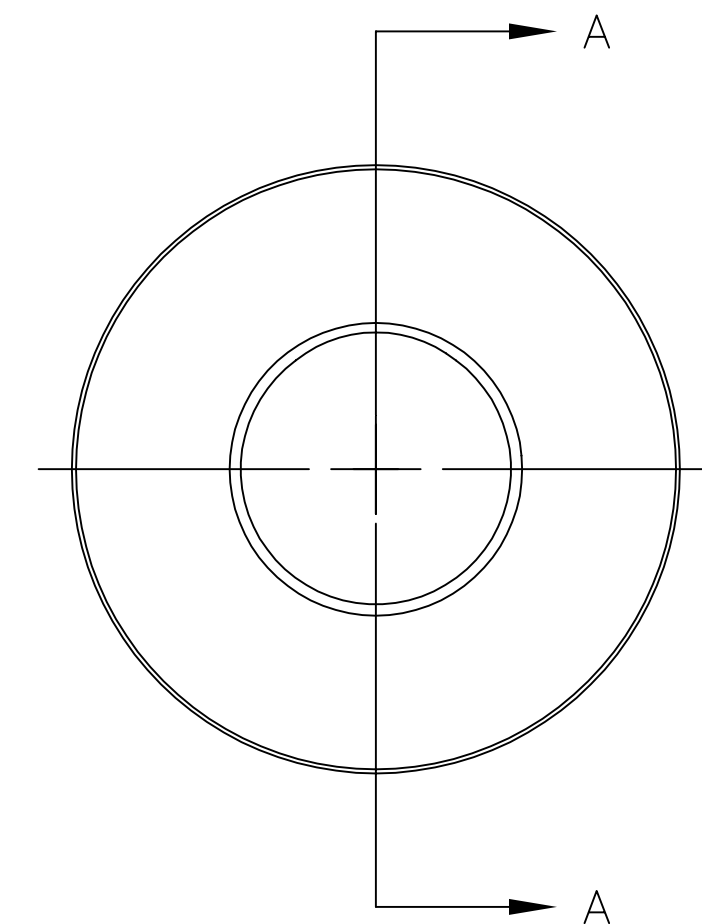
A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format

The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001

The drawing number, The revision number, The sequential part number



SECTION A-A

ref. make 1 per Assembly

REF		QTY	PART or DRWG No.		DESCRIPTION				MATERIAL			
					PARTS and MATERIAL LIST							
					LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY LENS BARREL, FOCUS							
									kerm		5-17-99	
XXX		XXX			00	PRE-RELEASE	-	-	-	-	CHAPUT	11-8-98
DWG. NO.		DESCRIPTION		MATERIAL:		HEAT TREAT:	FINISH:		REV		DATE	
6		5		300 Series Stainless					00		11-8-98	
REFERENCE DRAWINGS		USED IN: XXX		NEXT ASS'Y: XXX		ISSUE DESCRIPTION		DCN NUMBER		APPR'D CHECK DRWN DATE		
6		5		4		3		2		1		
						SCALE		FULL		SHEET 10F1		