



- NOTES: (UNLESS OTHERWISE SPECIFIED)
- 1. ALL ABRASIVE CUTTING TO BE DONE FROM NEAR SIDE.
 - 2. GLASS TO BE COVERED BY VINYL MASK ON BOTH SIDES PRIOR TO START OF MACHINING, AND REMOVED BEFORE SHIPMENT.
 - 3. MAKE FROM: #12 WELDERS FILTER GLASS (SCHOTT) 0.12" THICK.
 - 4. ETCH OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° ANGULARMACH ± BEND ± TWO PLACE DECIMAL ± .01		THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS BREAK CORNERS .002-.010 REMOVE ALL BURRS	
MATERIAL: 3	HEAT TREAT:	FINISH: 1, 2, 4	
USED ON:	NEXT ASS'Y: D990597, D990616	REV	
DWG. NO.	DESCRIPTION	DCN NUMBER	APPR'D CHECK DRWN DATE
REFERENCE DRAWINGS		ISSUE DESCRIPTION	SCALE NTS SHEET 1 OF 1